stryker®

Maintenance Manual

Medical

Eye Surgery Stretcher
Model 1079

Important Information
File in your maintenance records

For parts or technical assistance call
800 327 0770 (option 2)

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INTRODUCTION

This manual is designed to assist you with the maintenance of the Model 1079 Eye Surgery Stretcher. Read it thoroughly before using the equipment or beginning any maintenance on it.

SPECIFICATIONS

Maximum Weight Capacity	500 pounds
Overall Bed Length/Width	90” / 31.5”
Minimum/Maximum Bed Height	22.25” / 34”
Fowler Angle	0 to 90°
Knee Gatch Angle	0 to 30°
Trendelenburg/Reverse Trendelenburg	−18° to +18°
Minimum Under Stretcher Clearance	6” (15 cm) nominal 1.75” (4.5 cm) under the hydraulic cyclinders and 5th wheel

Stryker reserves the right to change specifications without notice.

WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION and NOTE carry special meanings and should be carefully reviewed.

WARNING

Alerts the reader about a situation, which if not avoided, could result in death or serious injury. It may also describe potential serious adverse reactions and safety hazards.

CAUTION

Alerts the reader of a potentially hazardous situation, which if not avoided, may result in minor or moderate injury to the user or patient or damage to the equipment or other property. This includes special care necessary for the safe and effective use of the device and the care necessary to avoid damage to a device that may occur as a result of use or misuse.

NOTE

This provides special information to make maintenance easier or important instructions clearer.

Safe Working Load

Summary of Safety Precautions

Before operating this stretcher, it is important to read and understand all information in this manual. Carefully read and strictly follow the warnings and cautions listed on this page.

WARNING

Always apply the caster brakes when a patient is getting on or off the stretcher. Push on the stretcher to ensure the brakes are securely locked. Always engage the brakes unless the stretcher is being moved. Injury could result if the stretcher moves while a patient is getting on or off the stretcher.

Be sure the siderail latching mechanism is working properly at all times. If it is not, refer to your stretcher maintenance manual for "Siderail Latch Adjustment".

When using the transfer board to transfer a patient, **always** lock the brakes on all stretchers, beds, etc. being used and **always** be certain the transfer board is placed securely on the surface of the mating stretcher or bed. The patient stretcher and the mating surface must be at the same height before the patient is transferred.

The weight of the patient's head is resting on the head piece and must be supported by the operator when the latches are released and the head piece is being positioned. Failure to adequately support the head piece while positioning the head could result in patient injury.

CAUTION

To avoid damage, remove any equipment that may be in the way before raising or lowering the litter height.

When lowering the siderail to the collapsed position, keep extremities of patients and staff away from the siderail spindles or injury could occur.

To avoid injury or damage to the equipment, do not allow the siderail to lower on its own.

Operation of the pneumatic Fowler is a manual procedure. Use caution when raising the Fowler while a patient is on the stretcher. Use proper lifting techniques and get additional assistance, if necessary. Failure to use proper lifting techniques could cause injury to the operator.

Keep hands/fingers clear of the area around the Fowler release handle and the Fowler frame when lowering the Fowler. Injury could result if care is not taken when lowering the Fowler.

Do not reach between the side of the head extension and the articulating head piece to pull the release handle. Finger injury could result.

To avoid possible pinch points when adjusting the head piece, keep your fingers away from the jointed areas.

When the transfer board is being used to transfer a patient, the support post must be in the stored (down) position. Damage to the support post will occur if it is pushed up against a stretcher, table, etc.

If the stretcher is equipped with the optional foot end I.V. pole, the I.V. pole must be in the raised position when the foot extension/defibrillator tray is installed. If the I.V. pole is not raised, the foot extension will not function properly and injury could occur.

If the stretcher is equipped with the optional foot end push handles, use caution while the foot extension/defibrillator tray is installed to avoid pinching your fingers.

To avoid damage while transporting the stretcher, verify the I.V. pole is at a low enough height to allow it to safely pass through door openings and under light fixtures.

To avoid damage, the weight of the I.V. bags should not exceed 40 pounds.

The unit cannot be raised (hydraulics on base) with a patient lift under the stretcher.

The hood may not be used for stepping.

Note

Clean hood storage area regularly.

The bottom of the brake rings should be cleaned regularly to prevent wax and/or floor remnant buildup.

Preventative Maintenance

CHECKLIST

_____ All fasteners secure
_____ Siderails move and latch properly
_____ Engage brake pedal and push on the stretcher to ensure all casters lock securely
_____ Steer function working properly
_____ All casters secure and swiveling properly
_____ Body restraints working properly
_____ I.V. pole intact and operating properly
_____ Oxygen bottle holder intact and operating properly
_____ Fowler operating properly
_____ Optional articulating head piece locking and releasing properly
_____ Knee Gatch operating properly
_____ Trendelenburg/Reverse Trendelenburg operating properly
_____ No rips or cracks in mattress cover
_____ Arm boards intact and operating properly
_____ Arm board support levers intact and operating properly
_____ Ground chain intact
_____ No leaks at hydraulic connections
_____ Hydraulic jacks holding properly
_____ Hydraulic drop rate set properly
_____ Hydraulic oil level sufficient
_____ Lubricate where required, including the pin and block (”U” joint) on the Fowler assembly

Serial No._____
_____
_____
_____
_____

Completed By:_____ Date:_____

NOTE

Preventative maintenance should be performed at a minimum of annually. A preventative maintenance program should be established for all Stryker Medical equipment. Preventative maintenance may need to be performed more frequently based on the usage level of the product.

Cleaning

Hand wash all surfaces of the stretcher with warm water and mild detergent. Dry thoroughly. DO NOT STEAM CLEAN, PRESSURE WASH, HOSE OFF OR ULTRASONICALLY CLEAN. Using these methods of cleaning is **not** recommended and may void this product's warranty.
Clean Velcro **AFTER EACH USE**. Saturate Velcro with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro should be determined by the hospital.)

In general, when used in those concentrations recommended by the manufacturer, either phenolic type or quaternary type disinfectants can be used. Iodophor type disinfectants are not recommended for use because staining may result. The following products have been tested and have been found not to have a harmful effect WHEN USED IN ACCORDANCE WITH MANUFACTURERS RECOMMENDED DILUTION.*

TRADE NAME	DISINFECTANT TYPE	MANUFACTURER	*MANUFACTURER'S RECOMMENDED DILUTION
A33	Quaternary	Airwick (Professional Products Division)	2 ounces/gallon
A33 (dry)	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Beaucoup	Phenolic	Huntington Laboratories	1 ounce/gallon
Blue Chip	Quaternary	S.C. Johnson	2 ounces/gallon
Elimstaph	Quaternary	Walter G. Legge	1 ounce/gallon
Franklin Phenomysan F2500	Phenolic	Purex Corporation	1 1/4 ounce/gallon
Franklin Sentinel	Quaternary	Purex Corporation	2 ounces/gallon
Galahad	Phenolic	Puritan Churchill Chemical Company	1 ounce/gallon
Hi−Tor	Quaternary	Huntington Laboratories	1/2 ounce/gallon
LPH	Phenolic	Vestal Laboratories	1/2 ounce/gallon
Matar	Phenolic	Huntington Laboratories	1/2 ounce/gallon
Omega	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Quanto	Quaternary	Huntington Laboratories	1 ounce/gallon
Sanikleen	Quaternary	West Chemical Products	2 ounces/ gallon
Sanimaster II	Quaternary	Service Master	1 ounce/gallon
Vesphene	Phenolic	Vestal Laboratories	1 1/4 ounce/ gallon

Quaternary Germicidal Disinfectants, used as directed, and/or Chlorine Bleach products, typically 5.25% Sodium Hypochlorite in **dilutions ranging between 1 part bleach to 100 parts water, and 2 parts bleach to 100 parts water are not considered mild detergents. These products are corrosive in nature and may cause damage to your stretcher if used improperly.** If these types of products are used to clean Stryker patient handling equipment, measures must be taken to insure the stretchers are rinsed with clean water and thoroughly dried following cleaning. Failure to properly rinse and dry the stretchers will leave a corrosive residue on the surface of the stretcher, possibly causing premature corrosion of critical components.

NOTE
Failure to follow the above directions when using these types of cleaners may void this product's warranty.

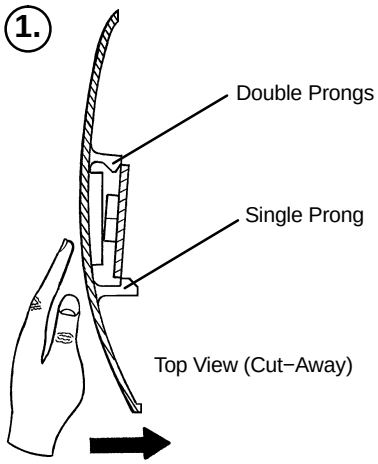
REMOVAL OF IODINE COMPOUNDS

This solution may be used to remove iodine stains from mattress cover surfaces.

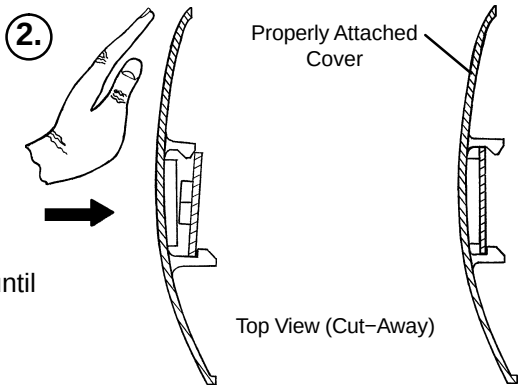
1. Use a solution of 1−2 tablespoons Sodium Thiosulfate in a pint of warm water to clean the stained area. Clean as soon as possible after staining occurs. If stains are not immediately removed, allow solution to soak or stand on the surface.
2. Rinse surfaces which have been exposed to the solution in clear water before returning bed to service.

Notes

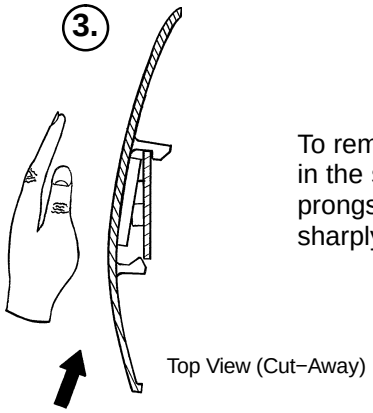
CASTER COVER INSTALLATION AND REMOVAL



Looking through the larger of the two side cut−outs, align the cover with the axle nut or bolt head, as shown. Push down on the opposite side of the cover until the single prong engages the caster horn.



Push on the cover with your palm until the double prongs engage.



To remove the wheel cover, insert a large screwdriver into the cut−out in the side of the wheel cover and into the space between the double prongs. Pry up the cover to disengage the double prongs and push sharply upward to disengage the single prong.

CASTER REMOVAL

Required Tools:

9/16” Open End Wrench

1. Remove the caster cover.
2. While keeping pressure on the caster bolt with your index finger, use a 9/16” open end wrench to remove the nylock hex nut on top of the caster assembly.
3. Using the brake ring, lift up on the base assembly and pull the caster assembly down to remove it.
4. Reverse steps 1−3 to install the new caster.

RELEASE PEDAL ADJUSTMENT

1. Manually disengage the release pedal swivel (item J on page 39) from the release pedal assembly.
2. To increase the release rod engagement with the release valve, turn the release pedal swivel clockwise on the threaded release rod.
3. To decrease the release rod engagement with the release valve, turn the release pedal swivel counter-clockwise on the threaded release rod.

NOTE
If the pedal swivel assembly is threaded too far onto the release rod, the release valve will be partially activated and the jack will drift.

BRAKE ROD REMOVAL

Required Tools:

Hammer 7/32” Punch String or Bungee Cords

1. Pump the litter up to full height.
2. Lift the base hood and support it from the litter using string or bungee cords.
3. Remove the hex head cap screws connecting the brake rod supports to the base frame.
4. Remove the bolt connecting the drive link assembly to the fifth wheel cam.
5. Remove the rue ring cotter and clevis pin connecting the rod end link to the side control link.
6. Remove the rue ring cotter connecting the drive link assembly to the bearing pivot support on the base frame (under the brake ring weldment).
7. Remove the three hex washer head screws holding the brake rod assembly to the base frame.
8. Remove the slotted spring pins connecting the butterfly “V” pedals, drive link assemblies and side control link to the brake rod.
9. Reverse steps 1−8 to reinstall the brake rod. When reinstalling the brake rod supports, torque the hex head cap screws to 5−13 ft.−lbs.

CAUTION

When reattaching the brake rod assembly to the base frame, set the torque specs **no higher** than 13 ft.−lbs. or damage could occur to the bolts.

SIDE CONTROL BRAKE ROD REMOVAL

Required Tools:

Hammer 7/32” Punch Needle Nose Pliers String or Bungee Cords

1. Pump the litter up to full height.
2. Lift the base hood and support it from the litter using string or bungee cords.
3. Remove the rue ring cotter and clevis pin connecting the rod end link to the side control link.
4. Remove the four bolts holding the brake rod assembly to the base frame and remove the entire assembly.
5. Using a hammer and 7/32” punch, drive the slotted spring pin out of the butterfly “V” pedal on the patient’s left side and remove the pedal,
6. Using a hammer and 7/32” punch, drive the slotted spring pin out of the hard stop in the center of the support weldment.
7. Using a hammer and 7/32” punch, drive out the slotted spring pin connecting the side control link to the side control brake rod on the patient’s right side.
8. Pull on the butterfly “V” pedal on the patient’s right side to remove the side control brake rod from the base.
9. Reverse steps 1−8 to reinstall the brake rod. When reinstalling the assembly, torque the hex head cap screws to 5−13 ft.−lbs.

CAUTION

When reattaching the brake rod assembly to the base frame, set the torque specs **no higher** than 13 ft.−lbs. or damage could occur to the bolts.

FOOT END RELEASE PEDAL REPLACEMENT

Required Tools:

Needle Nose Pliers

1. Apply the stretcher brakes.
2. Disconnect the release pedal return springs from the foot end release pedals.
3. Remove the rue ring cotters and the clevis pins connecting the foot end release pedals to the mounting bracket.
4. Rotate the pedals upward.
5. Remove the rue ring cotters connecting the head end and foot end release rods to the foot end release pedals and remove the pedals.
6. Reverse steps 2−5 to install the new pedals.

FOOT END RELEASE PEDAL ROD REMOVAL

Required Tools:

Needle Nose Pliers

1. Remove the foot end release pedal (see procedure above).
2. Remove the snap in nyliners holding the foot end pedal release rods in the pedal mounting bracket.
3. Unsnap the foot end pedal release rods from the white plastic release rod brackets.
4. Dislodge the side control release pedal swivels from the studs on the side control release pedal weldments.
5. Remove the foot end pedal release rods.
6. Reverse steps 1−5 to reinstall the pedal rods.

BRAKE RING REMOVAL

Required Tools:

9/16” Socket w/Extension 3/8” Drive Ratchet Needle−Nose Pliers String or Bungee Cord

1. Pump the litter up to full height.
2. Lift the base hood and support it from the litter using string or bungee cords.
3. Using needle−nose pliers, unhook the extension springs from the top of the base caster tubes.
4. Remove the plastic caster covers.
5. While putting pressure on the caster carriage bolt, use a 9/16” socket and a 3/8” drive ratchet to remove the caster nut on both sides of the stretcher.
6. Remove the casters.
7. Remove the brake rod (see procedure).
8. Remove the cotter pin from the clevis pin in the center of the brake ring weldment.
9. Remove the cotter pin from the bearing pivot support.
10. Remove the 3/4” nylock hex nut from the bearing pivot support.
11. Remove the drive link assembly.
12. Pull the brake ring down and out away from the stretcher base frame.
13. Reverse steps 1−12 to reinstall the brake ring.

FIFTH WHEEL ASSEMBLY REMOVAL

Required Tools:

1/2” Socket 3/8” Drive Ratchet

1. Using a 1/2” socket and 3/8” drive ratchet, remove the 1/2” bolt holding the fifth wheel cam drive link and fifth wheel drive link to the fifth wheel cam.
2. Remove the two 1/2” bolts holding the fifth wheel mounting bracket to the base frame weldment.
3. Remove the fifth wheel assembly.
4. Reverse steps 1 and 2 to reinstall the fifth wheel. When reinstalling the assembly, torque the hex head cap screws to 5−13 ft.−lbs.

CAUTION

When reattaching the fifth wheel assembly to the base frame, set the torque specs **no higher** than 13 ft.−lbs. or damage could occur to the bolts.

LITTER TOP REMOVAL

Required Tools:

1/2” Socket w/Extension 3/8” Drive Ratchet Standard Screwdriver

1. Using the foot pedal, pump up the litter top to full height.
2. Remove the stretcher mattress
3. Remove the round, black hole plugs from the jack supports at each end of the litter to expose the jack support tube truss head screws.
4. Using a 1/2” socket, and a 3/8” drive ratchet, remove the truss head screws holding the jack support tubes to the jack shafts.
5. Thread a 7/16−20 fine thread bolt far enough into the top of the jack supports to separate the litter top from the jack shaft.
6. With the assistance of another person, lift the litter straight up to remove it from the jack shafts and set it aside.

REMOVAL OF EXCESS AIR (VACUUM) FROM THE HYDRAULIC SYSTEM

1. Verify all hydraulic linkages are secure and operating properly.
2. Using the pump pedal, actuate the system several times to force the air through the system. The jack should now raise properly.

JACK DESCENT RATE ADJUSTMENT

Required Tools:

Screwdriver Bungee Cords (or equivalent)

Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Support the hood from the litter using bungee cords so it is out of the way.
3. The descent rate needle valve is located on the base of the jack. Turning the needle valve clockwise, with a screwdriver, will decrease the rate of descent. Turning it counterclockwise will increase the rate of descent.

NOTE
The larger percentage of a patient’s weight is located in the torso area. Adjust descent rate accordingly.

4. Remove the bungee cords supporting the base hood and secure the hood to the base frame.

NOTE
The jack descent rate is preset at the factory and adjustment is not recommended.

FOOT END HYDRAULIC JACK REMOVAL

Required Tools:

1/2” Socket 3/8” Drive Ratchet Pliers

1. Remove the litter top (see page 14).
2. Lift the base hood off the base frame.
3. Remove the two hex washer head screws and washers connecting the pump pedal link to the foot end pump pedal assembly and pump connecting rod.
4. Remove the foot end release rod from the release valve on the jack assembly by dislodging the release pedal swivel from the pins on the release pedal weldment.
5. Dislodge the jack pump piston from the pump connecting rod.
6. Remove the two hex washer head screws holding the reservoir clamp.
7. Remove the jack assembly.
8. Reverse steps 1−7 to install the new jack.

NOTE

The jack descent rate is preset at the factory and adjustment is not recommended.

HEAD END HYDRAULIC JACK REMOVAL

Required Tools: 1/2” Socket w/Extension 3/8” Drive Ratchet

1. Remove the litter from the stretcher (see page 14).
2. Using a 1/2” socket with extension and a 3/8” drive ratchet, remove the two hex head screws holding the jack base to the stretcher base frame.
3. Remove the two hex head screws holding the jack reservoir clamp to the base frame and remove the clamps.
4. Lift straight up on the pump connecting rod and disconnect the pump piston from the connecting rod.
5. Disconnect the pump pedal swivel from the release pedal mounting plate.
6. Remove the head end release rod from the release valve assembly.
7. Using a 1/2” socket with extension and a 3/8” drive ratchet, remove the two hex head screws holding the jack base to the stretcher base frame.
8. Lift out the jack assembly.
9. To reinstall the jack, install the bolts on the jack and reservoir clamp but do not tighten them fully.
10. Reinstall the pump connecting rod and release rod.
11. Depress the pump pedal fully (to the floor). This will properly locate the jack onto the base frame.
12. Tighten the bolts on the jack and reservoir clamp.
13. Pump up the litter and apply weight to verify the jacks hold and do not drift.

NOTE

The jack descent rate is preset at the factory and adjustment is not recommended.

SIDERAIL LATCH ADJUSTMENT

Required Tools:

1/8” Hex Allen Wrench

WARNING

The siderail latches are pre−set at the factory, and do not normally need adjustment. If adjustment must be done it is important to follow the procedure below. If it is not done properly, injury to the patient or user could occur.

Adjustment Procedure:

1. Using a 1/8” hex Allen wrench, adjust the hex Allen screw located on the latch assembly opposite the latch. Turning the screw clockwise will **DECREASE** the amount of play in the latching mechanism. Turning counterclockwise will **INCREASE** the amount.

NOTE

The amount of play in the siderail, when in full up engaged position, should be approximately 1/8 to 3/16 inches.

CAUTION

Too much play when the siderail is in the full up engaged position will give the siderail the appearance of being unstable and could also cause premature wearing of the latch system.

Too little play will obstruct the latch and keep it from engaging completely in the full up position, which may cause damage to the latch and/or injury to the patient or user.

ARM BOARD COUNTERBALANCE ADJUSTMENT

Required Tools:

7/16” Open End Wrench

Adjustment Procedure:

1. Raise the arm board to the full up position.
2. Unhook the extension spring at the eye bolt.
3. Using a 7/16” open end wrench, loosen the jam nut at the eye bolt.
4. Adjust the eye bolt to the desired position.
5. Tighten the jam nut.
6. Hook the extension spring to the eye bolt.
7. Allow the arm board to lower on its own.
8. Repeat steps 1−7 until the desired counterbalance is achieved.

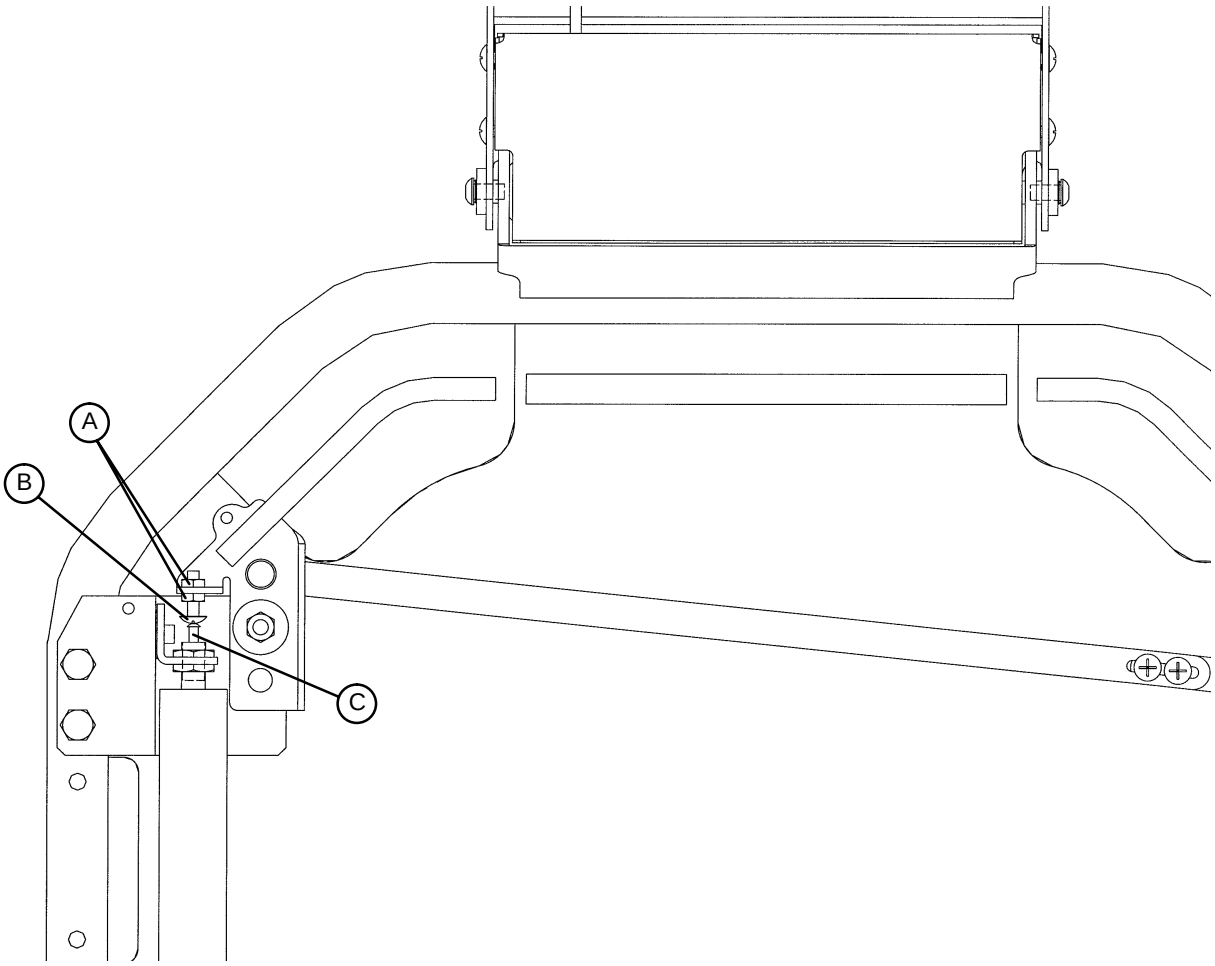
PNEUMATIC FOWLER ADJUSTMENT

Required Tools:

(2) 3/8” Open End Wrenches

Adjustment Procedure:

1. Apply the stretcher brakes.
2. Pump the stretcher litter up to full height.
3. Move the Fowler to 70° or higher.
4. Using (2) 3/8” wrenches, loosen the two nuts (A) on the adjustment screw (B). If the Fowler is not holding its position, turn the adjustment screw up, away from the release pin on the pneumatic cylinder (C). If the Fowler is not releasing, turn the adjustment screw down, toward the release pin on the pneumatic cylinder. Tighten the two nuts. Repeat for the other side of the Fowler.
5. To verify both sides of the Fowler are releasing equally, raise the Fowler to the full up position. Using two hands, pull down on both sides of the Fowler, squeeze both release handles and verify both pneumatic cylinders release equally. If they do not, repeat step 4. When proper Fowler adjustment has been verified, return the stretcher to service.



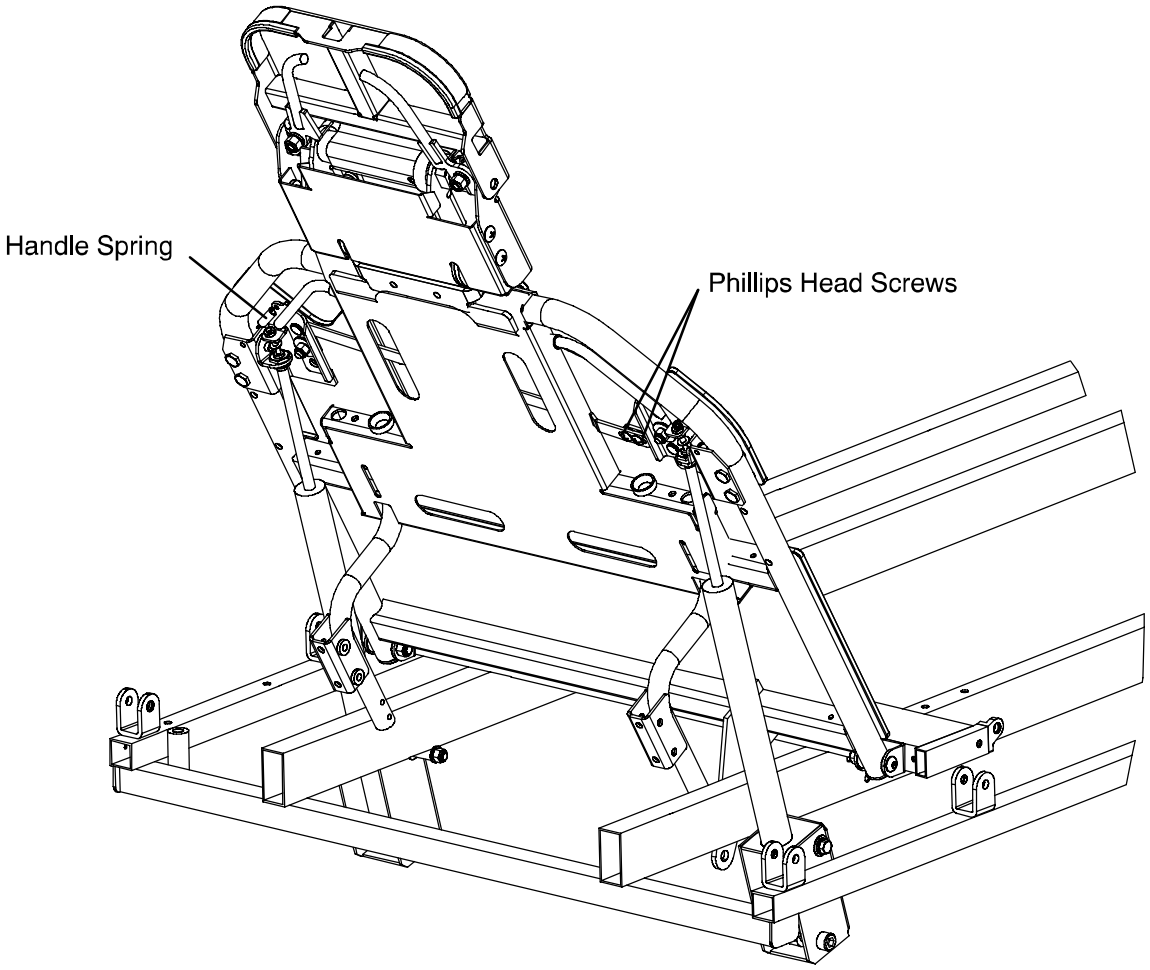
PNEUMATIC FOWLER RELEASE HANDLE ADJUSTMENT

Required Tools:

#2 Phillips Screwdriver

Adjustment Procedure:

1. Apply the stretcher brakes.
2. Loosen the two Phillips head screws on the handle linkage. Release the handle tension spring on the patient's left side.
3. Adjust the handles so there is a 3/4" gap between the inner Fowler frame and the handle.
4. Tighten the two screws on the handle linkage bar and reattach the spring.
5. It may be necessary to adjust the pneumatic cylinders (see page 17).
6. Verify proper Fowler operation before returning the stretcher to service.



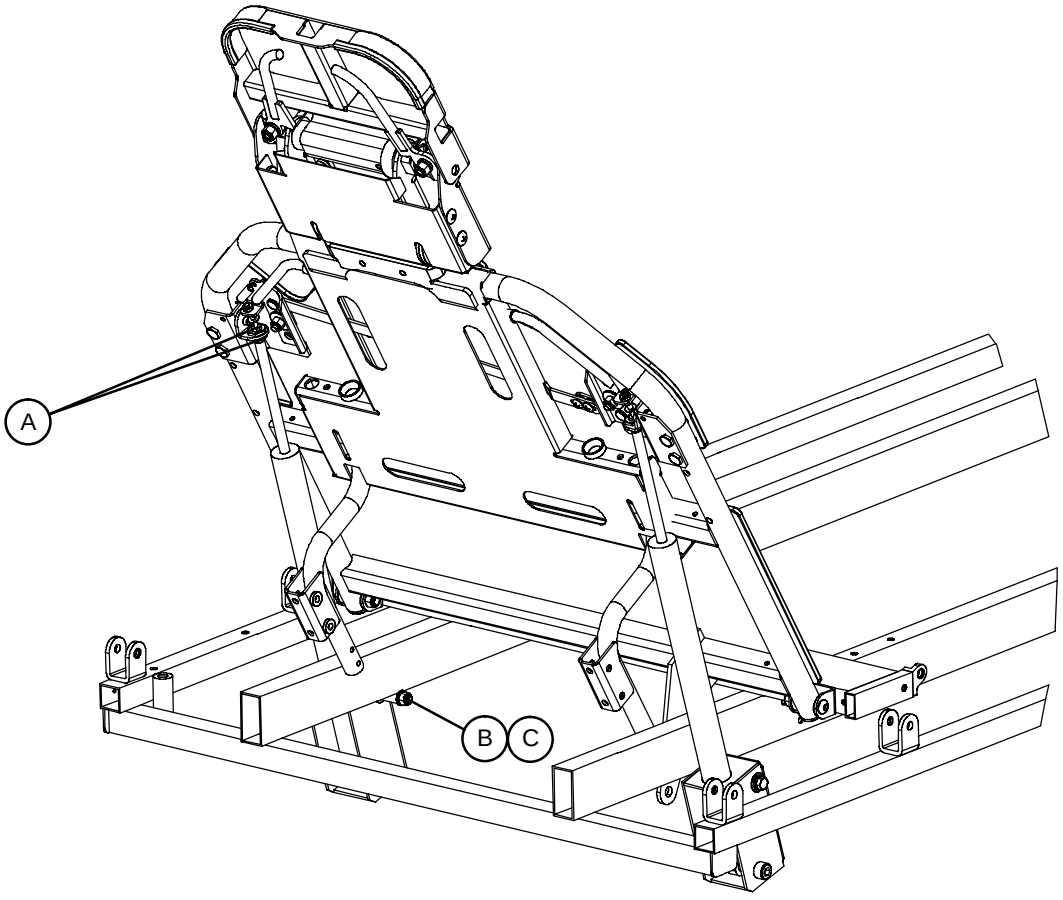
PNEUMATIC CYLINDER REPLACEMENT

Required Tools:

(2) 17 mm. Wrenches | 11/16” Open End Wrench | 5/16” Hex Allen Wrench

Adjustment Procedure:

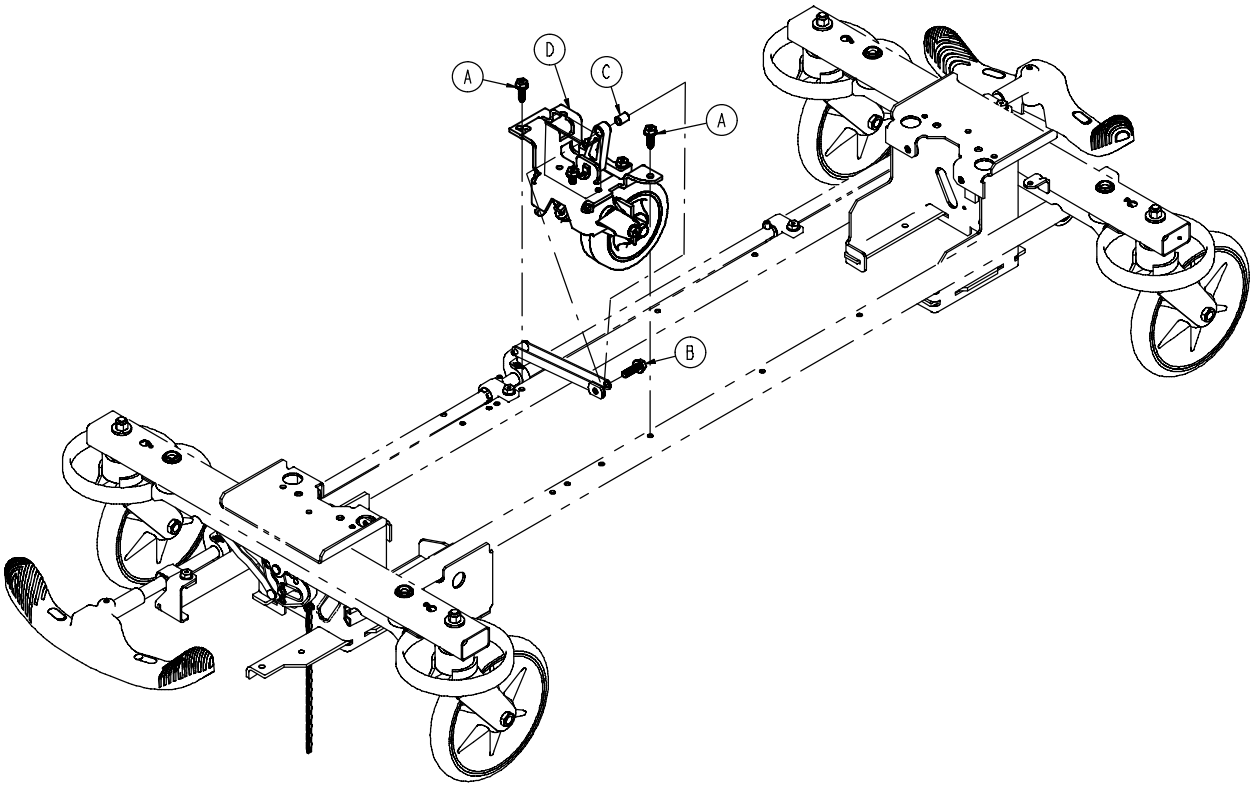
1. Apply the stretcher brakes.
2. Pump the litter up to full height.
3. Move the Fowler to 70°.
4. Using two 17 mm. wrenches, remove both the large nuts (A) from the top of the pneumatic cylinder.
5. Using a 5/16” hex Allen wrench and an 11/16” open end wrench, remove the nut (B) and bolt (C) from the bottom of the cylinder.
6. Raise the Fowler to 90° and remove the cylinder.
7. Press down on the release pin on the replacement cylinder to fully extend the cylinder.
8. Put the large nut on the new cylinder and screw it down securely.
9. Using a 5/16” hex Allen wrench and an 11/16” open end wrench, install the nut (B) and bolt (C) on the bottom of the cylinder.
10. Check the Fowler adjustment (see page 17) before returning the stretcher to service.



Quick Reference Replacement Parts List

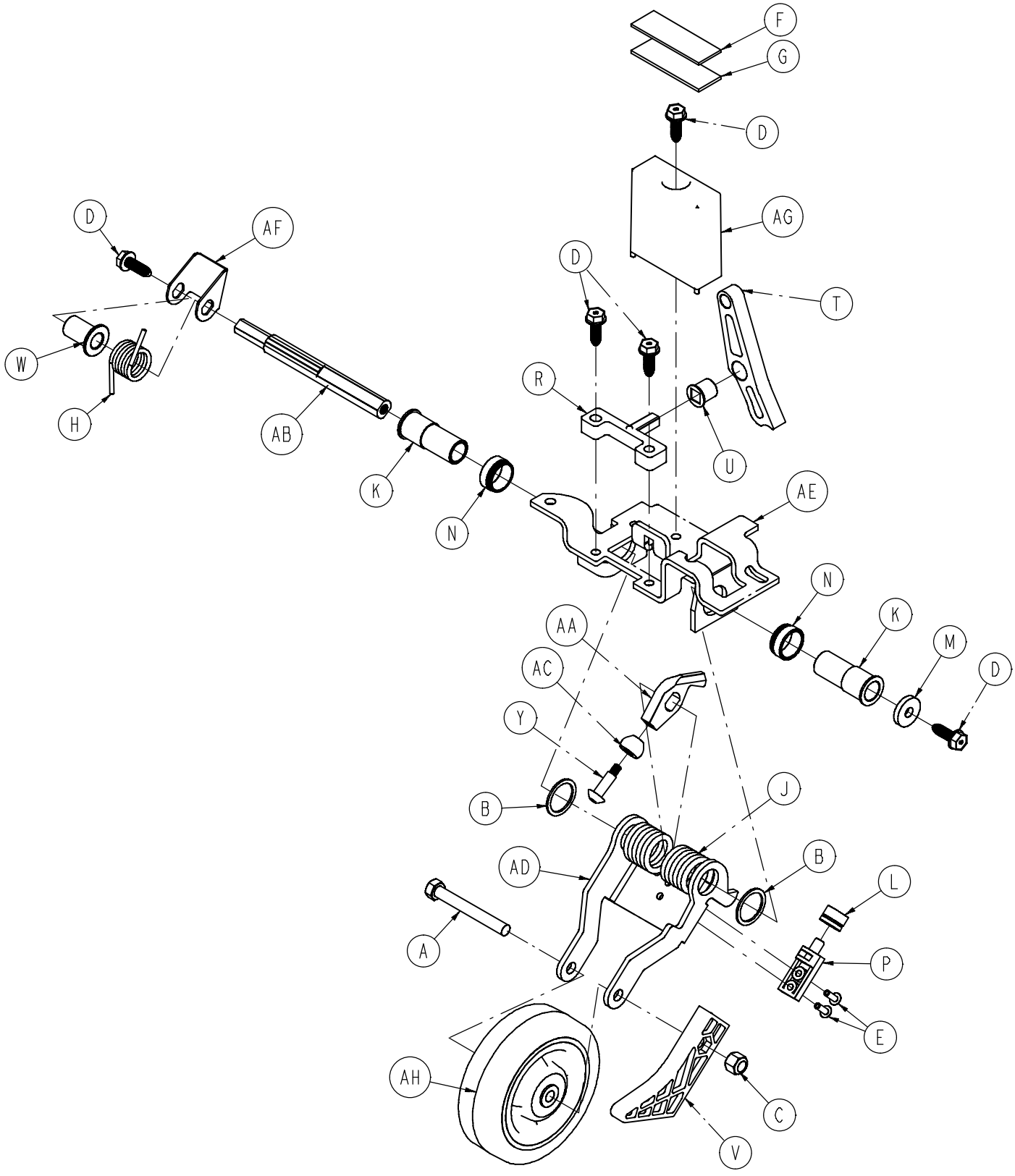
PART NAME	PART NUMBER
Arm Board Clamp	1068−054−010
Caster Cover Kit	1010−056−200
Foot Board/Chartholder	0785−045−500
Foot Board/Defibrillator Tray	0785−045−400
Fowler Release Handle Kit	1069−700−003
Head/Foot Board	0741−029−100
Head Pad, 2” Concave	1069−081−000
Head Pad, 3” Concave	1069−181−000
Head Pad, 1” Flat	1069−078−000
Head Pad, 2” Flat	1069−179−000
Head Pad, 3” Flat	1069−180−000
Head Pad, 3” Inflatable, Ultra−Comfort	1069−082−000
Head Pad, Inflatable, Non−Latex Bulb Only	1066−082−020
Hydraulic Jack, Constant Descent	0753−002−001
IV Pole, Standard Removable	0390−025−000
IV Pole, 2−Stage Permanent, Foot End	1010−080−100
IV Pole, 3−Stage Permanent, Foot End	1020−062−000
Mattress, 2” Thick x 26” Wide, Standard, Dual Articulation	1069−026−050
Mattress, 3” Thick x 26” Wide, Standard, Dual Articulation	1069−026−060
Mattress, 4” Thick x 26” Wide, Standard, Dual Articulation	1069−026−090
Mattress, 3” Thick x 26” Wide, Enhanced Comfort, Dual Articulation	1069−026−070
Mattress, 4” Thick x 26” Wide, Enhanced Comfort, Dual Articulation	1069−026−080
Mattress, 3” Thick x 26” Wide, Standard, Zero Articulation	1069−026−010
Mattress, 3” Thick x 26” Wide, Enhanced Comfort, Zero Articulation	1069−026−020
Mattress, 4” Thick x 26” Wide, Enhanced Comfort, Zero Articulation	1069−026−030
Neck Pad, Enhanced Clearance Only	1068−236−010
Pads, Pre−Op/Post−Op Head Piece, 2”	1069−062−000
Pads, Pre−Op/Post−Op Head Piece, 3”	1069−060−000
Pads, Pre−Op/Post−Op Head Piece, 3”, Ultra−Comfort	1069−063−000
Pads, Pre−Op/Post−Op Head Piece, 4” Enhanced Comfort	1069−064−000
Pads, Pre−Op/Post−Op Head Piece, 4” Ultra−Comfort	1069−064−005
Paint, Touch−Up, Gloss Black, Bottle w/Brush	7000−001−322
Paint, Touch−Up, Gloss Black, Spray Can	7000−001−319
Paint, Touch−Up, Gray, Bottle w/Brush	7000−001−320
Paint, Touch−Up, Gray, Spray Can	7000−001−317
Restraint Strap, Ankle	0946−043−100
Restraint Strap, Body	0390−019−000
Restraint Strap, Chest	1010−058−000
Restraint Strap, Wrist	0946−044−100
Restraint Straps, Full Patient Security Package	1010−077−000
Siderail Pads	1010−052−000

0853−006−110 Retractable 5th Wheel Base Assembly



Item	Part No.	Part Name	Qty.
A	0023−288−000	Hex Washer Hd. Screw	2
B	0023−305−000	Hex Hd. Cap Screw	1
C	0753−006−148	Cam Bearing	1
D	(page 22)	Fifth Wheel Assembly	1

0853−006−130 Fifth Wheel Assembly

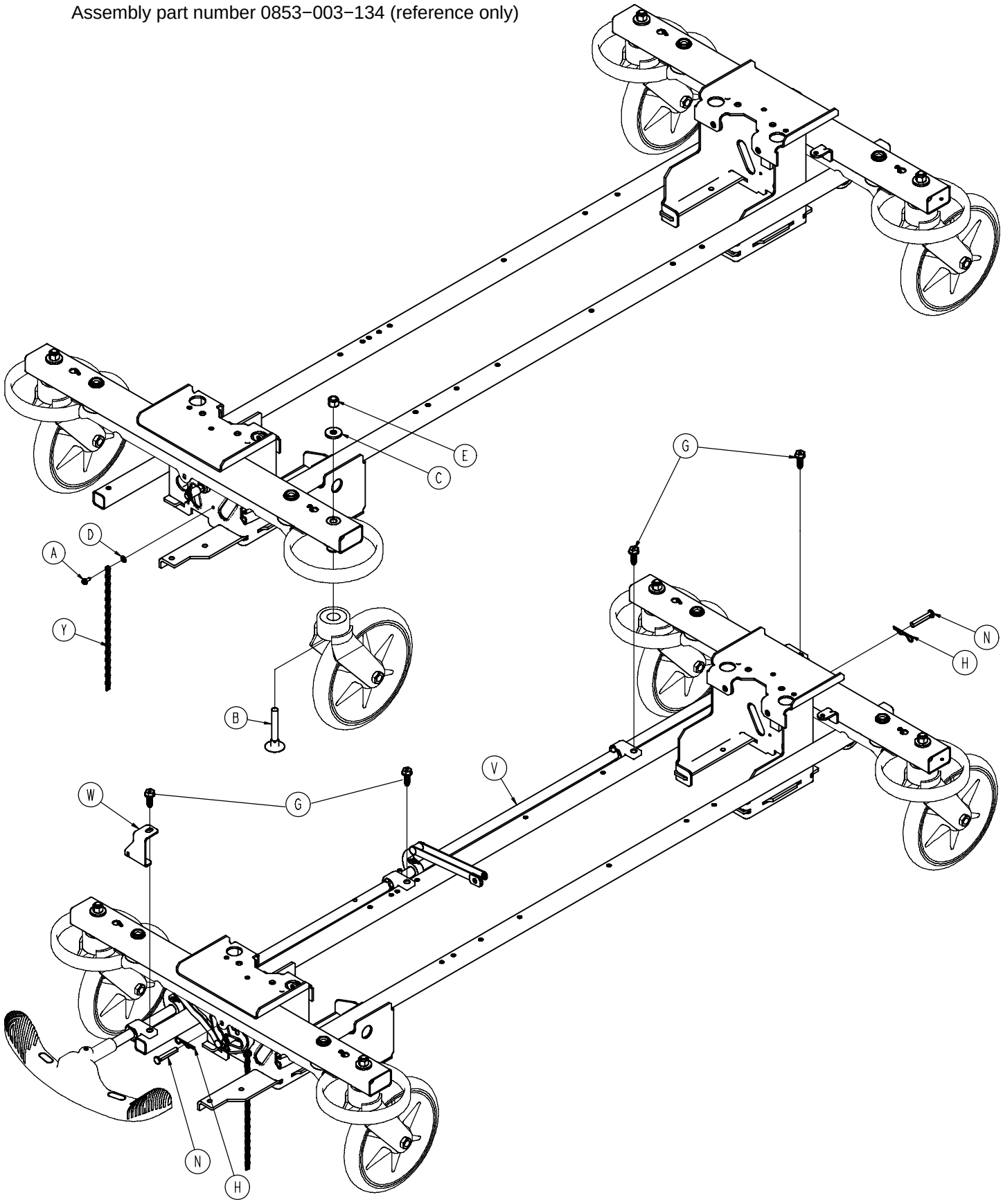


0853−006−130 Fifth Wheel Assembly

Item	Part No.	Part Name	Qty.
A	0003−083−000	Hex Hd. Cap Screw	1
B	0011−360−000	Washer	2
C	0016−035−000	Nylock Hex Nut	1
D	0023−288−000	Hex Washer Hd. Screw	5
E	0025−050−000	Rivet	2
F	0029−007−000	Dual Lock	1
G	0029−009−000	Dual Lock	1
H	0753−006−074	Torsion Spring	1
J	0753−006−075	Torsion Spring	1
K	0753−006−097	Drive Shaft Bearing	2
L	0753−006−106	Dampener	1
M	0753−006−108	Thrust Washer	1
N	0753−006−115	Bearing	2
P	0753−006−120	Bumper Mounting Pin	1
R	0753−006−133	Cam Pivot Block	1
T	0753−006−142	Fifth Wheel Cam	1
U	0753−006−143	Cam Bearing	1
V	0753−006−149	5th Wheel Ramp	1
W	0753−006−152	Spring Spacer	1
Y	0753−006−153	Roller Stem	1
AA	0753−006−198	Drive Pin	1
AB	0753−006−223	Drive Shaft	1
AC	0753−006−277	Roller	1
AD	0853−006−126	5th Wheel Bracket	1
AE	0853−006−131	5th Wheel Weldment	1
AF	0853−006−227	Return Spring Hook	1
AG	0853−010−045	Hood Standoff	1
AH	1210−001−147	Wheel	1

Standard Brake Assembly

Assembly part number 0853−003−134 (reference only)



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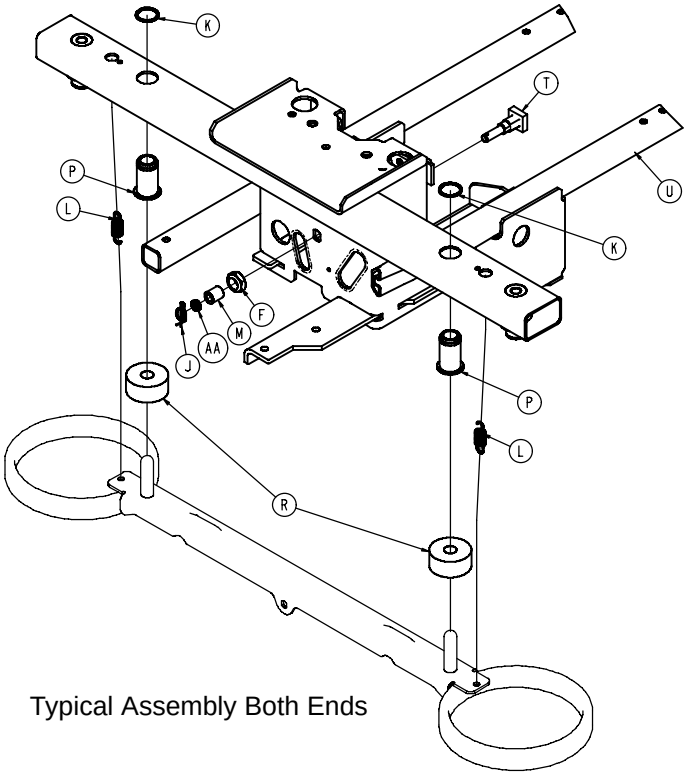
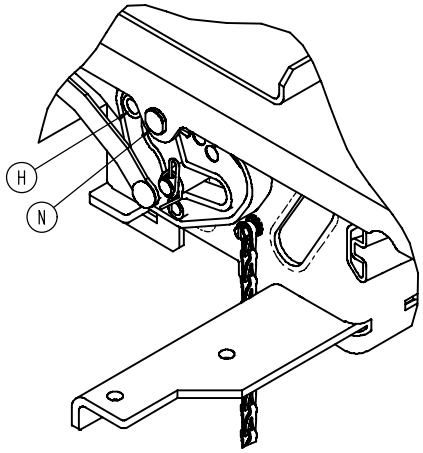
Standard Brake Assembly



Typical Assembly Both Ends



Typical Both Ends

Item	Part No.	Part Name	Qty.
A	0003−364−000	Hex Washer Head, Slotted Screw	1
B	0005−044−000	Step Bolt	4
C	0011−262−000	Washer	4
D	0013−018−000	External Tooth Lock Washer	1
E	0016−035−000	Nylock Hex Nut	4
F	0016−049−000	Nylock Hex Nut	2
G	0023−288−000	Hex Head Washer Screw	4
H	0027−012−000	Hitch Pin	2
J	0027−022−000	Rue Ring Cotter	2
K	0028−205−000	Spiral Retaining Ring	4
L	0038−439−000	Exension Spring	4
M	0081−272−000	Needle Bearing	2
N	0753−003−066	Clevis Pin	2
P	0753−003−079	Caster Tube Brake Pin Guide	4
R	0753−003−121	Brake Cushion	4
T	0853−003−230	Bearing Pivot Support	2
U	0853−001−001	Base Weldment	1
V	(page 26)	Brake Rod Assembly	1
W	0853−005−087	Return Spring Hook	1
Y	3001−200−052	Ground Chain	1
AA	0753−003−131	Spacer	2

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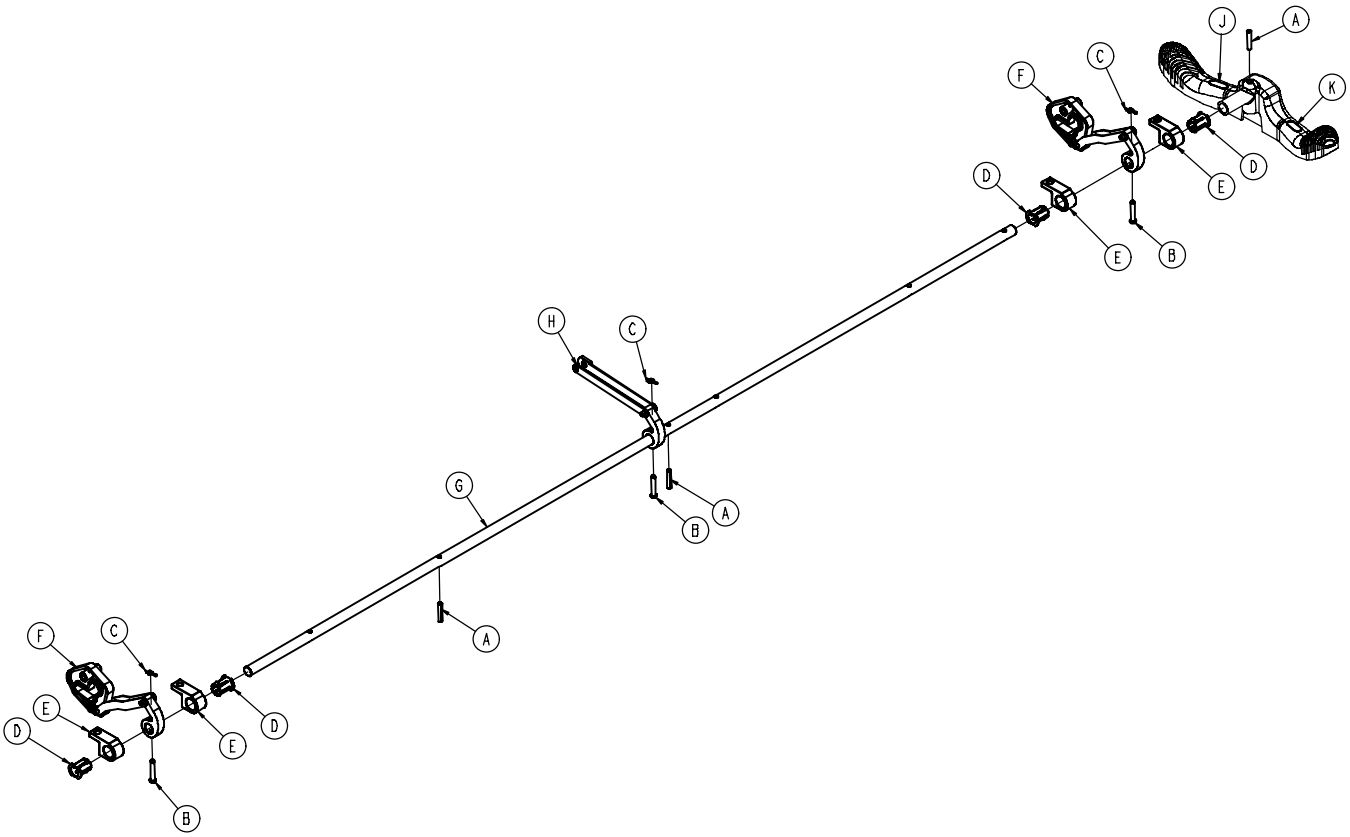
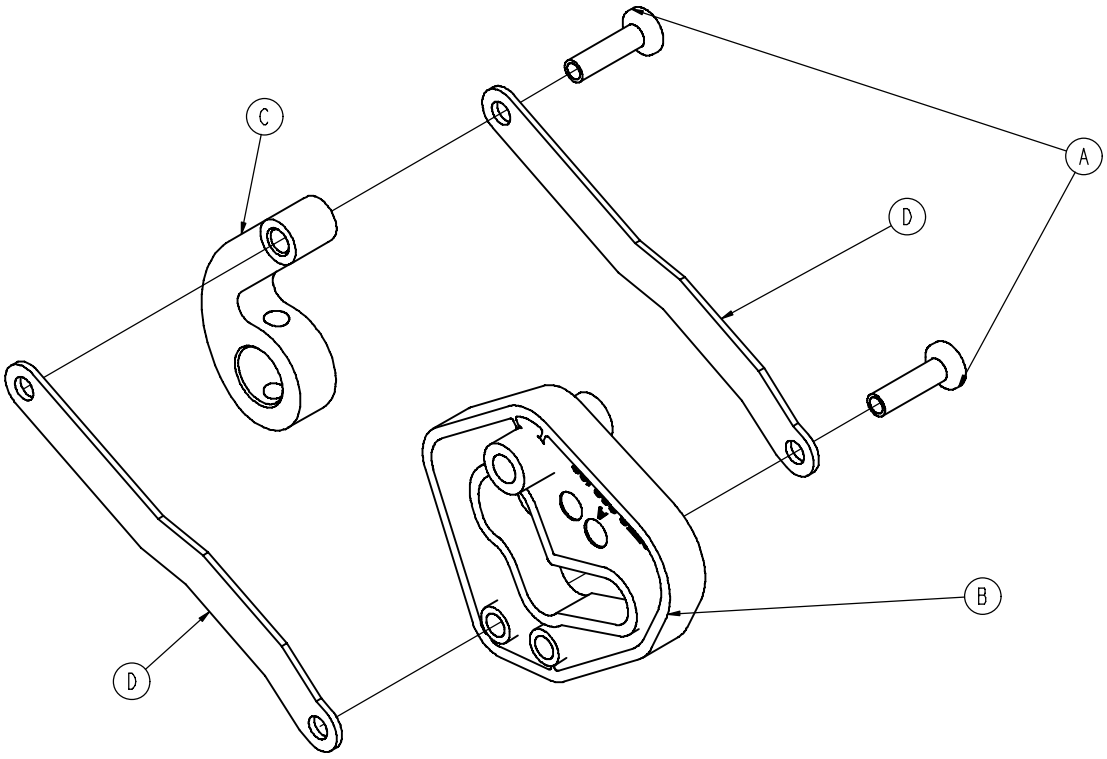
Brake Rod Assembly (Foot End Brakes)

Assembly part number 0853−003−135



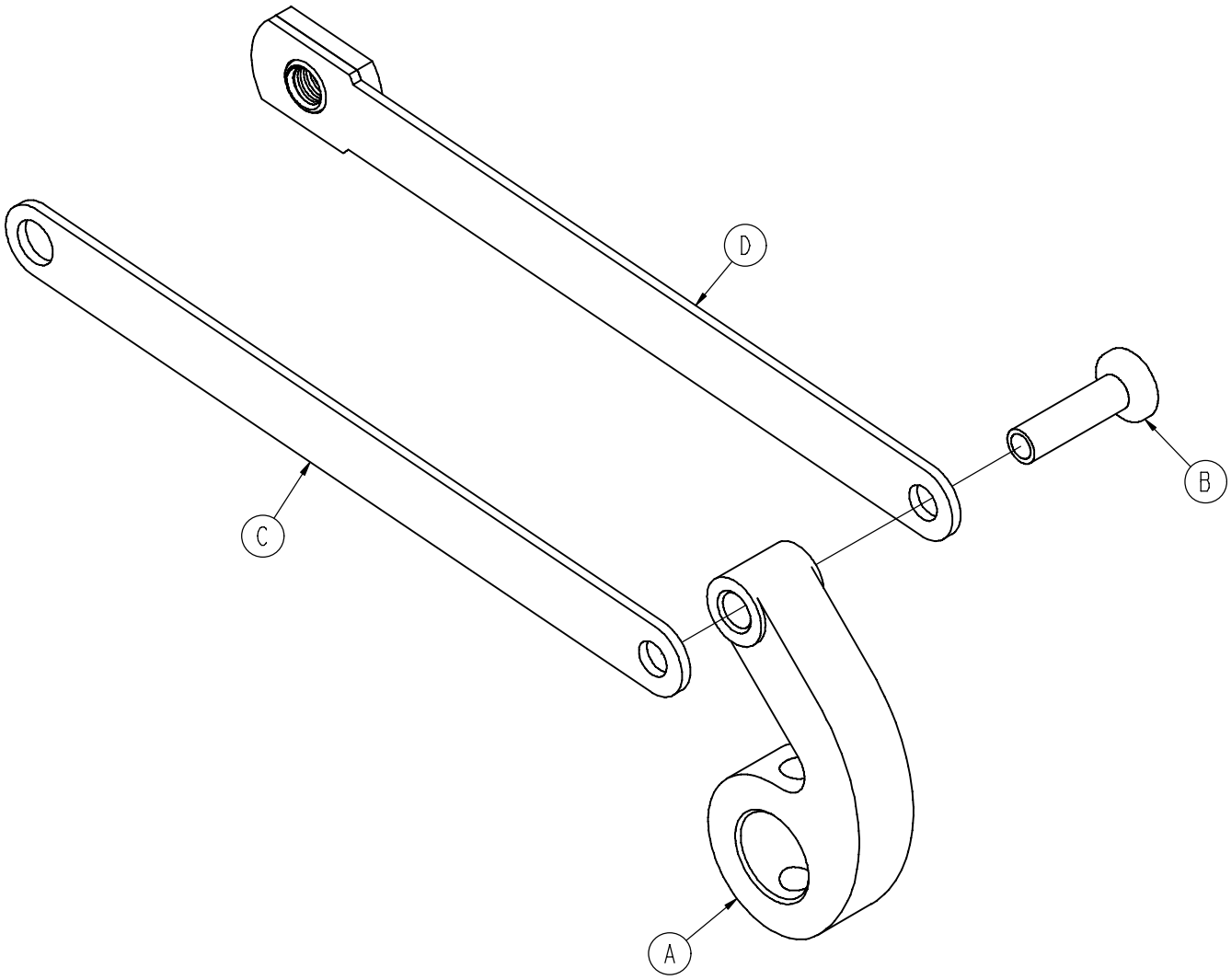
Item	Part No.	Part Name	Qty.
A	0026−014−000	Slotted Spring Pin	3
B	0026−273−000	Clevis Pin	3
C	0027−020−000	Rue Ring Cotter	3
D	0753−003−015	Brake Rod Nyliner	4
E	0853−003−004	Brake Rod Support	4
F	(page 27)	Drive Link Assembly	2
G	0853−003−137	Brake Rod	1
H	(page 28)	Drive Link Assembly	1
J	1210−201−335	Red Brake Label	1
K	1210−201−336	Green Steer Label	1

0853−003−010 Drive Link Assembly



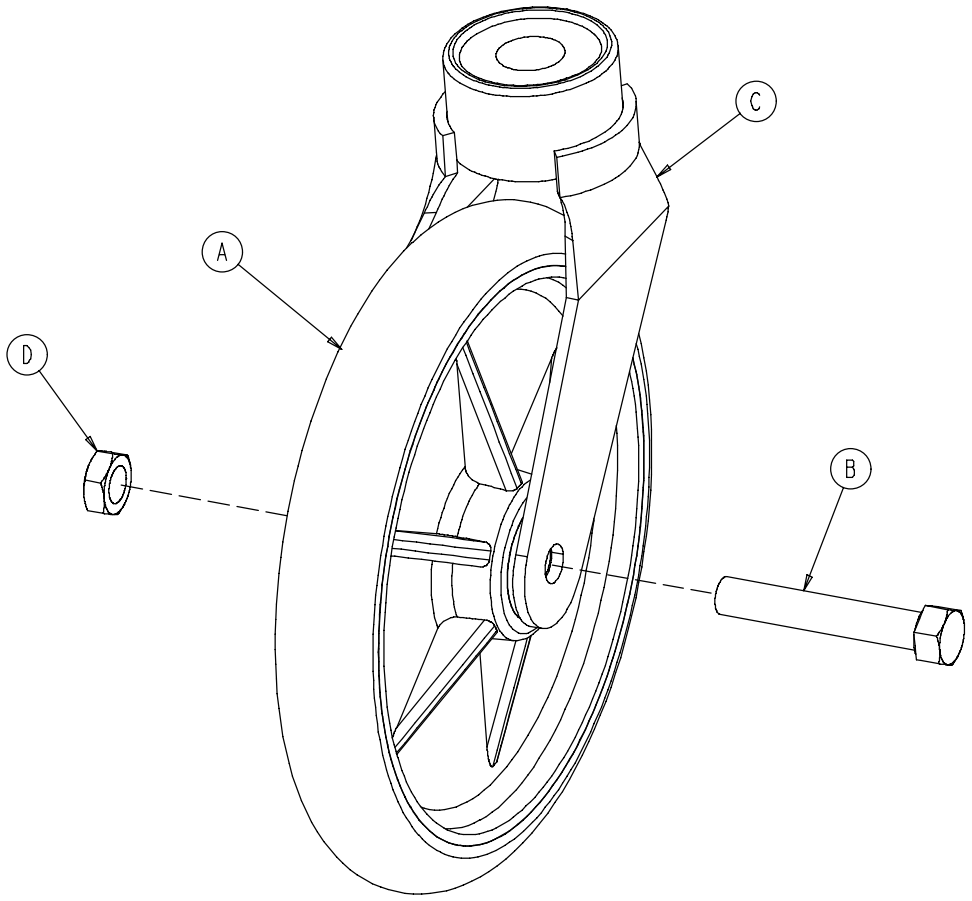
Item	Part No.	Part Name	Qty.
A	0753−003−098	Flat Hd. Semi−Tubular Rivet	2
B	0753−203−102	Brake Cam	1
C	0853−003−011	Brake Rod Drive Link	1
D	0853−003−061	Brake Cam Drive Link	2

0853−006−135 Drive Link Assembly



Item	Part No.	Part Name	Qty.
A	0753−003−098	Semi−Tubular Rivet	1
B	0853−003−011	Brake Rod Drive Link	1
C	0853−006−022	5th Wheel Cam Drive Link	1
D	0853−006−047	5th Wheel Cam Drive Link	1

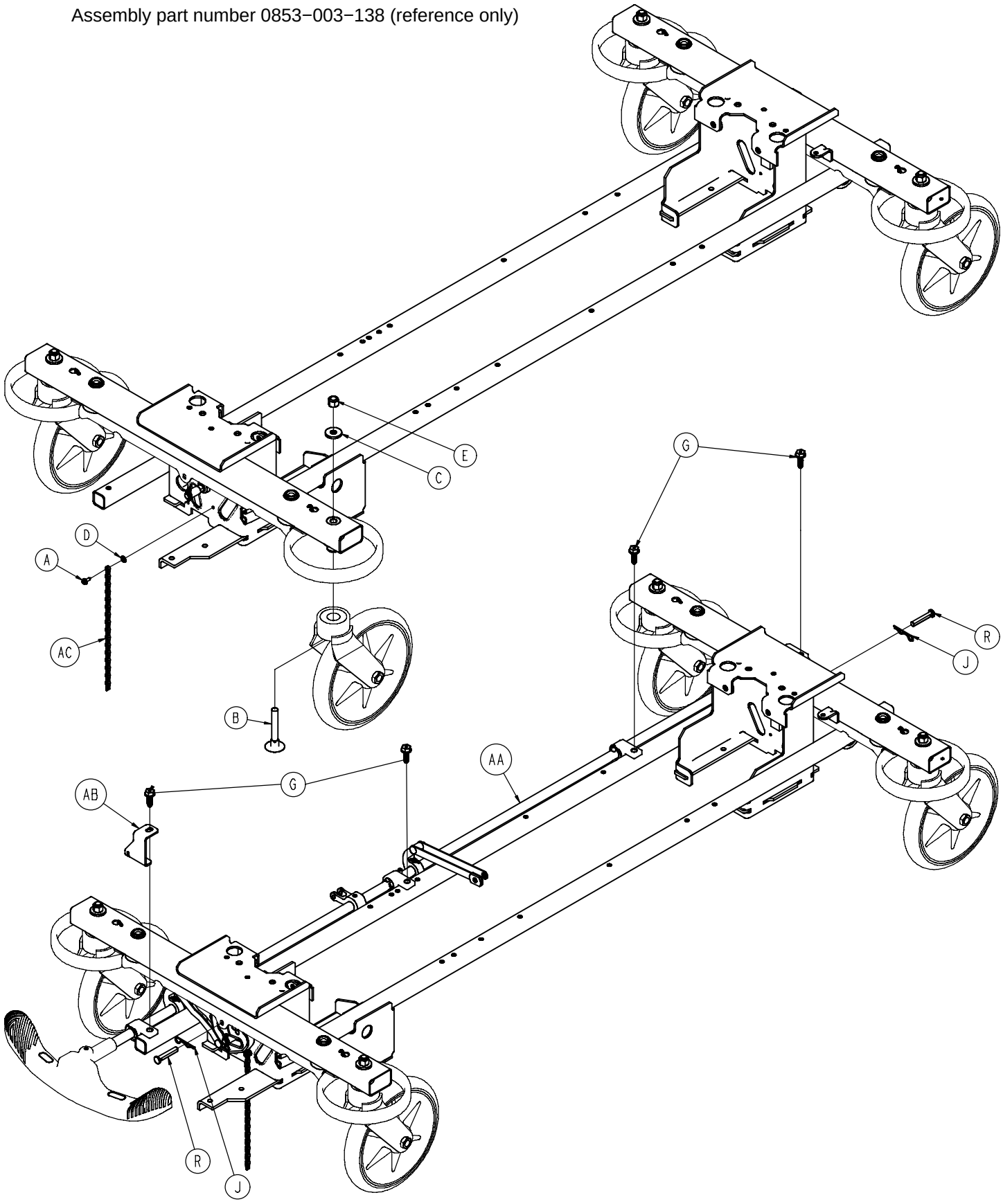
0753−010−020 8” Caster Assembly



Item	Part No.	Part Name	Qty.
A	0715−002−025	Wheel	1
B	0003−099−000	Hex Hd. Cap Screw	1
C	0753−010−021	Caster Horn w/Bearing	1
D	0016−060−000	Centerlock Nut	1

Side Control Brake Assembly

Assembly part number 0853−003−138 (reference only)



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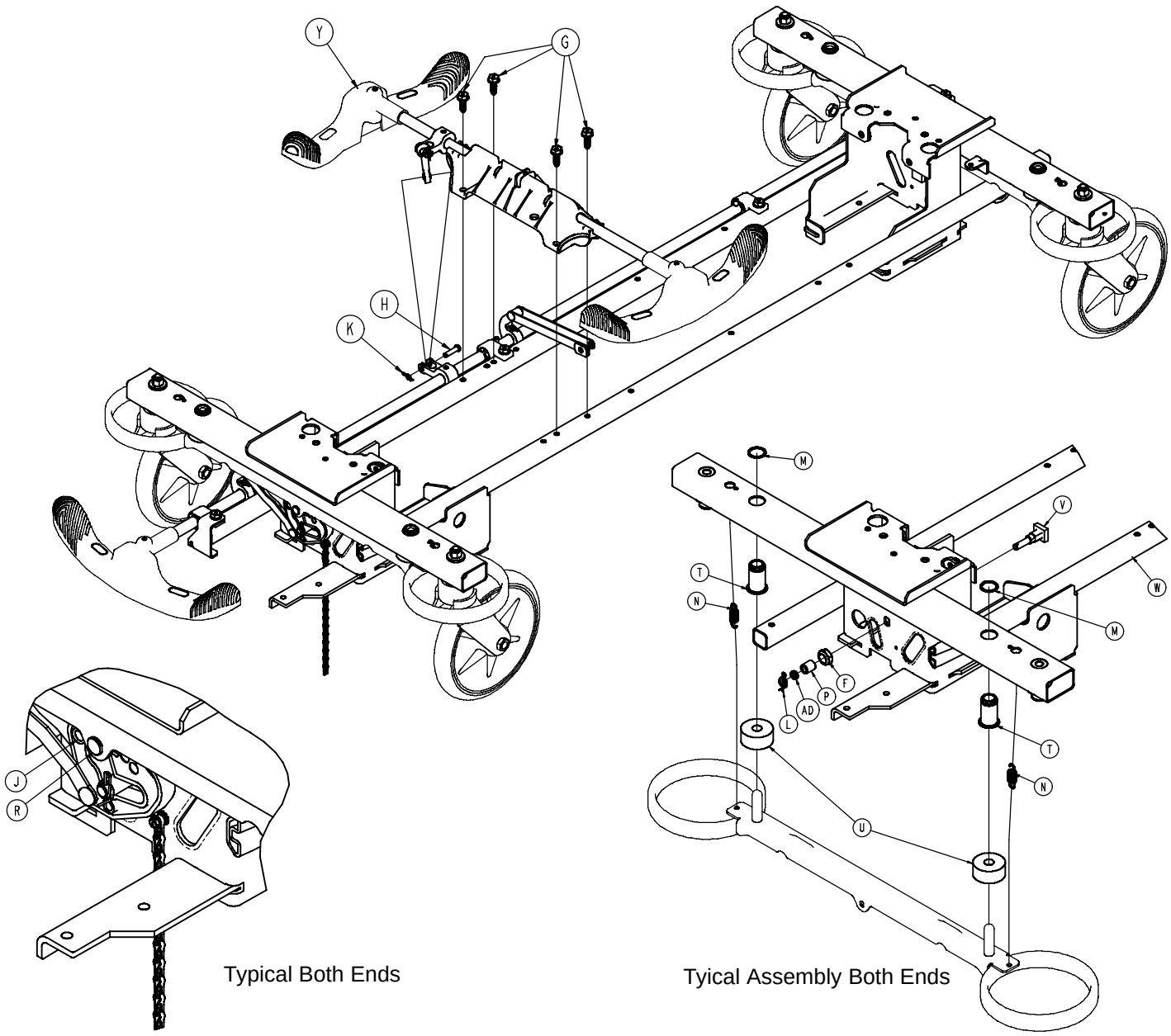
Side Control Brake Assembly



Typical Both Ends

Tyical Assembly Both Ends

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	0003−364−000	Hex Washer Head Screw	1	N	0038−439−000	Extension Spring	4
B	0005−044−000	Step Bolt	4	P	0081−272−000	Needle Bearing	2
C	0011−262−000	Washer	4	R	0753−003−066	Clevis Pin	2
D	0013−018−000	Ext. Tooth Lock Washer	1	T	0753−003−079	Cast. Tube Br. Pin Guide	4
E	0016−035−000	Nylock Hex Nut	4	U	0753−003−121	Brake Cushion	4
F	0016−049−000	Nylock Hex Nut	2	V	0853−003−230	Bearing Pivot Support	2
G	0023−288−000	Hex Washer Head Screw	8	W	0853−001−001	Base Weldment	1
H	0026−340−000	Clevis Pin	1	Y	(page 32)	Side Control Brake Asy	1
J	0027−012−000	Hitch Pin	2	AA	(page 33)	Brake Rod/Side Control Asy	1
K	0027−020−000	Rue Ring Cotter	1	AB	0853−005−087	Return Spring Hook	1
L	0027−022−000	Rue Ring Cotter	2	AC	3001−200−052	Ground Chain	1
M	0728−205−000	Spiral Retaining Ring	4	AD	0753−003−131	Spacer	2

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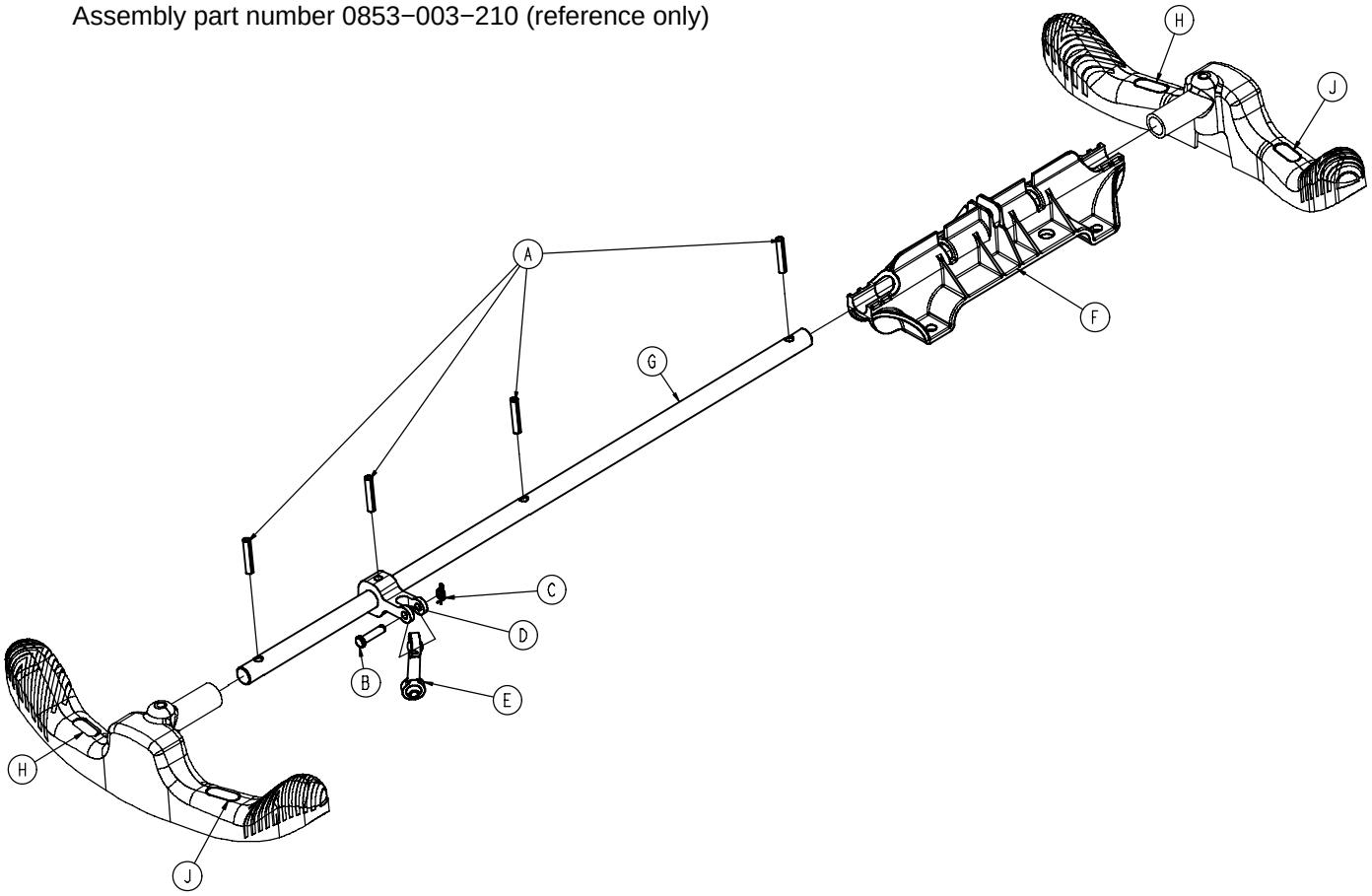
Side Control Brake Sub−Assembly

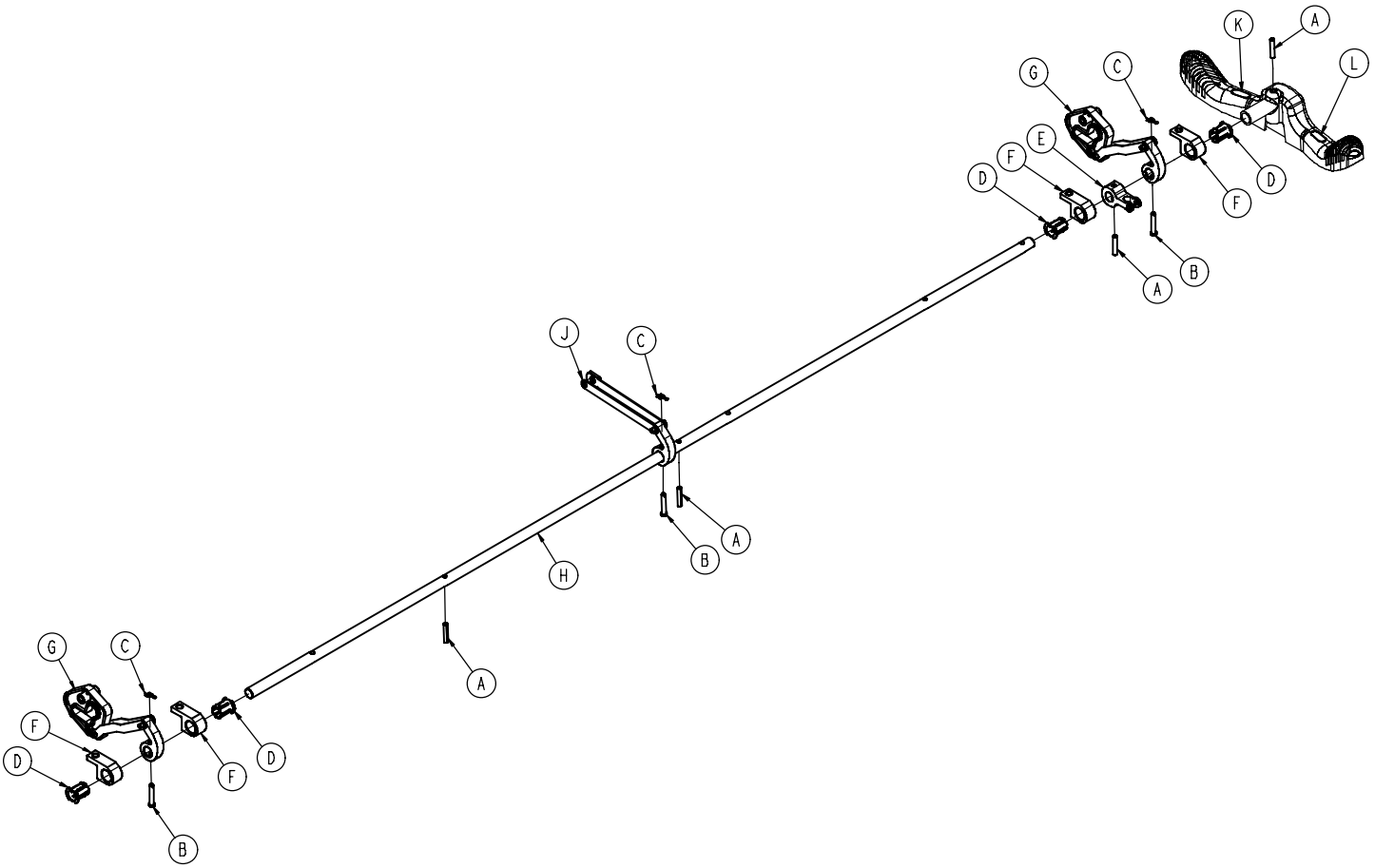
Assembly part number 0853−003−210 (reference only)



Item	Part No.	Part Name	Qty.
A	0026−014−000	Slotted Spring Pin	4
B	0026−340−000	Clevis Pin	1
C	0027−020−000	Rue Ring Cotter	1
D	0753−003−112	Side Control Link	1
E	0753−003−117	Rod End Link	1
F	0853−003−214	Side Control Shaft Support	1
G	0853−003−319	Side Control Brake Rod	1
H	1210−201−335	Red Brake Label	2
J	1210−201−336	Green Steer Label	2

Brake Rod / Side Control Assembly

Assembly part number 0853−003−136 (reference only)



Item	Part No.	Part Name	Qty.
A	0026−014−000	Slotted Spring Pin	4
B	0026−273−000	Clevis Pin	3
C	0027−020−000	Rue Ring Cotter	3
D	0753−003−015	Brake Rod Nyliner	4
E	0753−003−112	Side Control Link	1
F	0853−003−004	Brake Rod Support	4
G	(page 27)	Drive Link Assembly	2
H	0853−003−137	Brake Rod	1
J	(page 28)	Drive Link Assembly	1
K	1210−201−335	Red Brake Label	2
L	1210−201−336	Green Steer Label	2

Standard Brake Assembly, Colored Components

Assembly Part Number 0853−003−620 (reference only)

Part Number	Part Description	Quantity
0753−003−128	Brake Ring Weldment (Black)	2
0753−010−020	8” Caster Assembly (Black)	4
0753−201−126	Pump Pedal (Black)	2
0853−005−154	Butterfly “V” Pedal (Black)	2
1061−201−127	Short Uni−Pedal (Black)	2

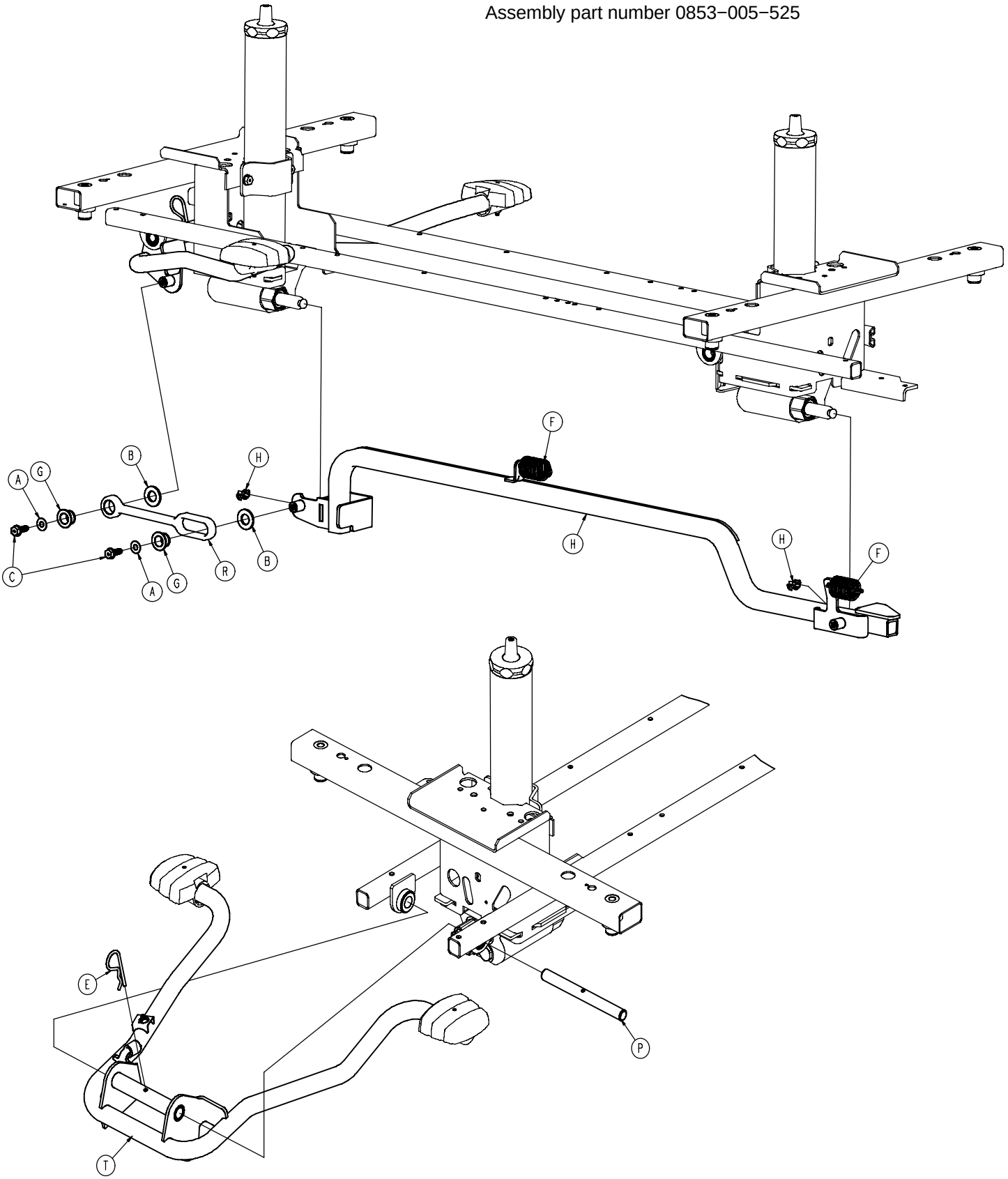
Side Control Brake Assembly, Colored Components

Assembly Part Number 0853−003−630 (reference only)

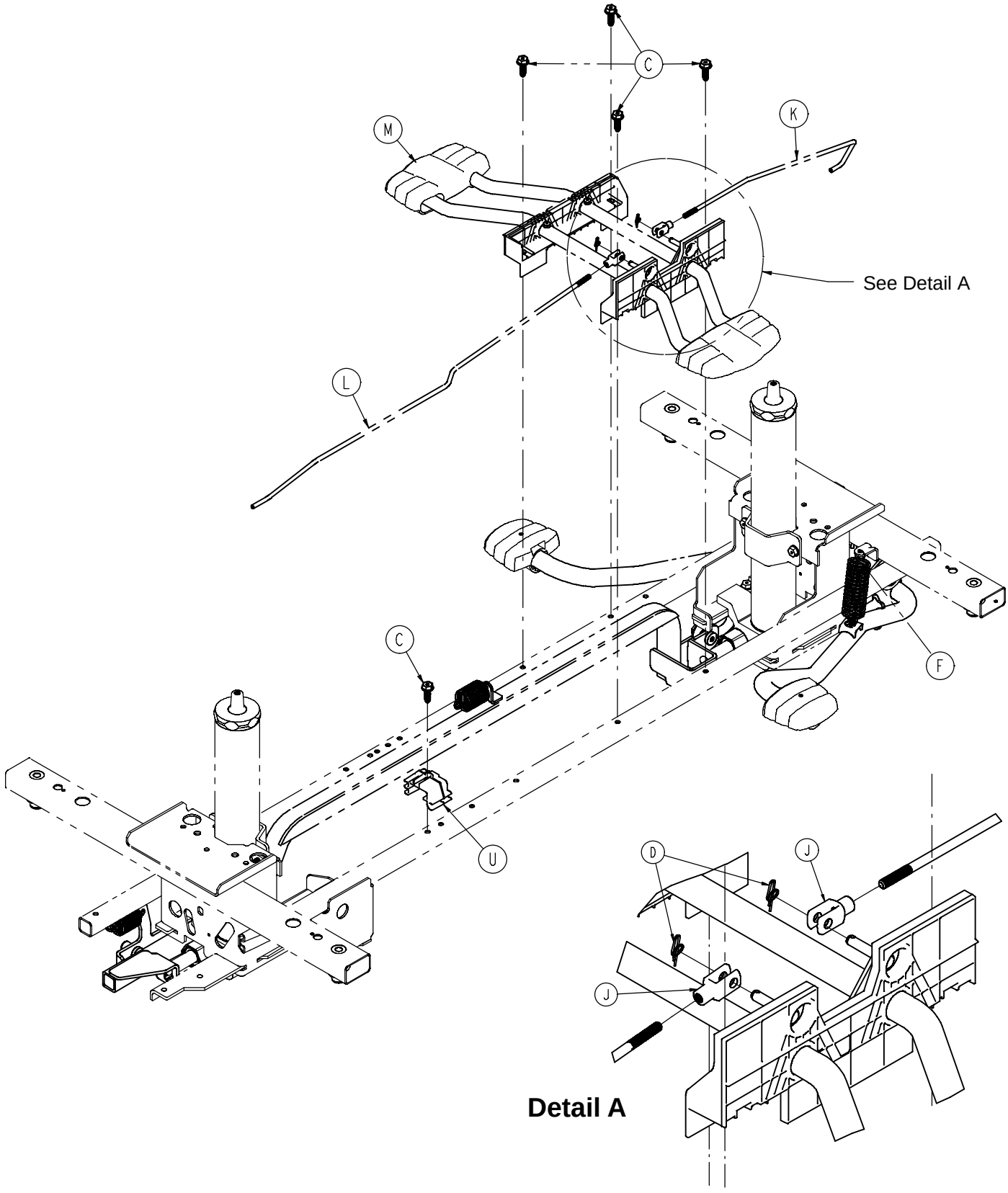
Part Number	Part Description	Quantity
0753−003−128	Brake Ring Weldment (Black)	2
0753−010−020	8” Caster Assembly (Black)	4
0753−201−126	Pump Pedal (Black)	2
0853−005−154	Butterfly “V” Pedal (Black)	2
1061−201−127	Short Uni−Pedal (Black)	2

Dual Sided Hydraulics Assembly (Fifth Wheel Base)

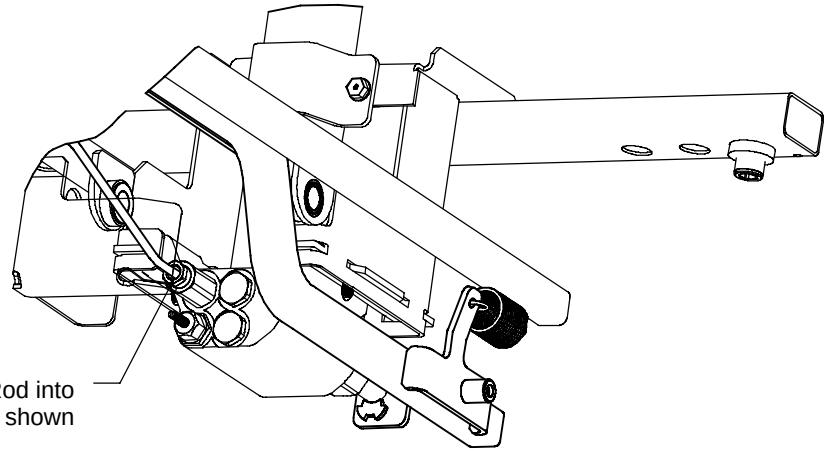
Assembly part number 0853−005−525



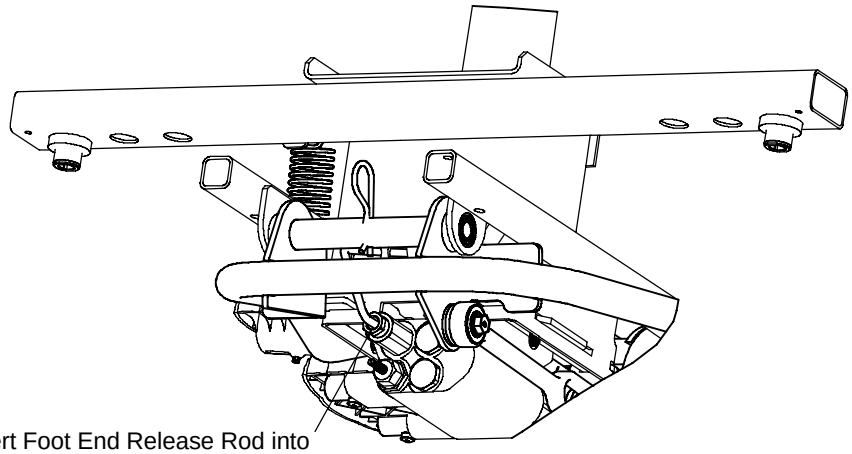
Dual Sided Hydraulics Assembly (Fifth Wheel Base)



Dual Sided Hydraulics Assembly (Fifth Wheel Base)



Insert Head End Release Rod into
Release Valve Assembly as shown



Insert Foot End Release Rod into
Release Valve Assembly as shown

Item	Part No.	Part Name	Qty.
A	0011−023−000	Washer	2
B	0014−071−000	Washer	2
C	0023−288−000	Hex Washer Hd. Screw	7
D	0027−020−000	Rue Ring Cotter	2
E	0027−031−000	Hair Pin Cotter	1
F	0853−005−009	Return Spring	3
G	0753−005−044	Pump Pedal Bushing	2
H	0753−005−089	Pump Ram Plug	2
J	0052−909−000	Clevis Joint	2
K	0853−004−014	Head End Release Rod	1
L	0853−004−015	Foot End Release Rod	1
M	(page 39)	Lowering Pedal Assembly	1
N	0853−005−035	Pump Connecting Tube Wldmnt	1
P	0853−005−074	Pivot Pin	1
R	0853−005−075	Pump Pedal Link	1
T	(page 40)	Head End Pump Pedal Ass'y	1
U	0853−010−215	Release Rod Bracket	1

Standard Hydraulics Assembly, Colored Components

Assembly Part Number 0853−005−650 (reference only)

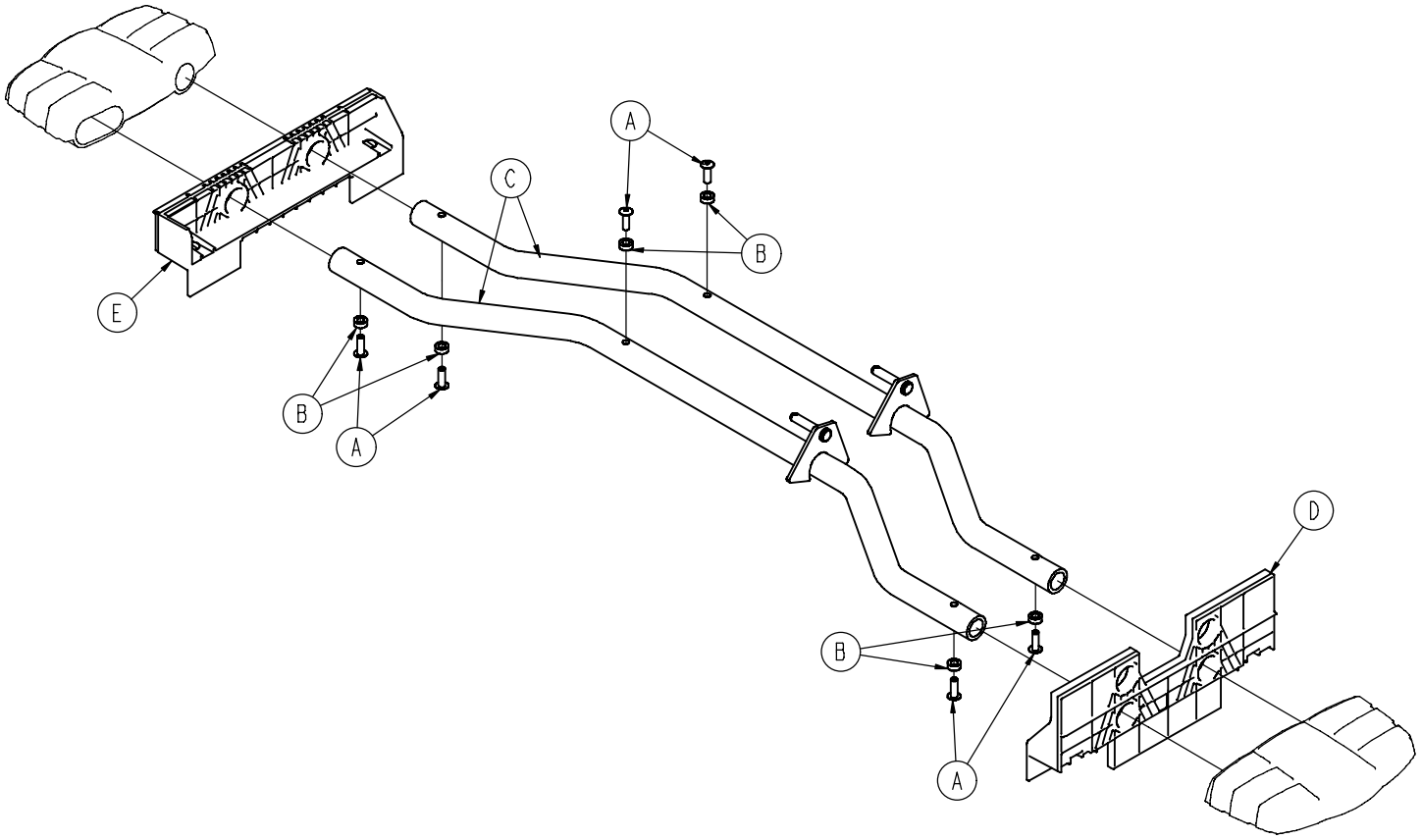
Part Number	Part Description	Quantity
0753−201−126	Pump Pedal (Black)	2
0853−005−154	Butterfly “V” Pedal (Black)	1
1061−201−127	Short Uni−Pedal (Black)	2

End Control Hydraulics Assembly, Colored Components

Assembly Part Number 0853−005−660 (reference only)

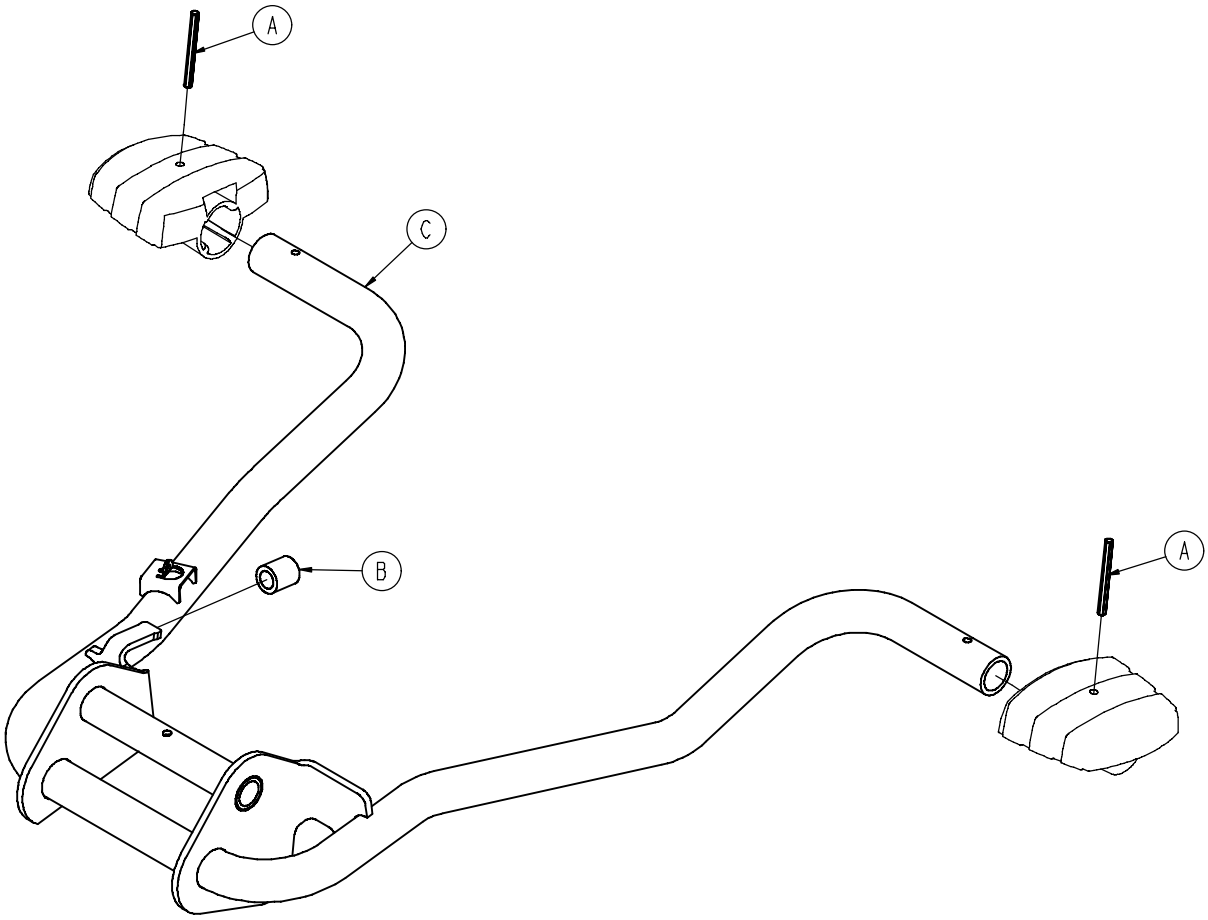
Part Number	Part Description	Quantity
0753−004−134	Left Foot End Release Pedal (Black)	1
0753−004−135	Right Foot End Release Pedal (Black)	1
0753−201−126	Pump Pedal (Black)	3
0853−003−099	Butterfly “V” Pedal (Black)	1
1061−201−127	Short Uni−Pedal (Black)	2

0853−004−251 Lowering Pedal Assembly



Item	Part No.	Part Name	Qty.
A	0025−133−000	Rivet	6
B	0753−004−029	Release Pedal Standoff	6
C	0853−004−004	Release Pedal Weldment	2
D	0853−004−320	Release Pedal Support	1
E	1069−004−320	Release Pedal Support	1

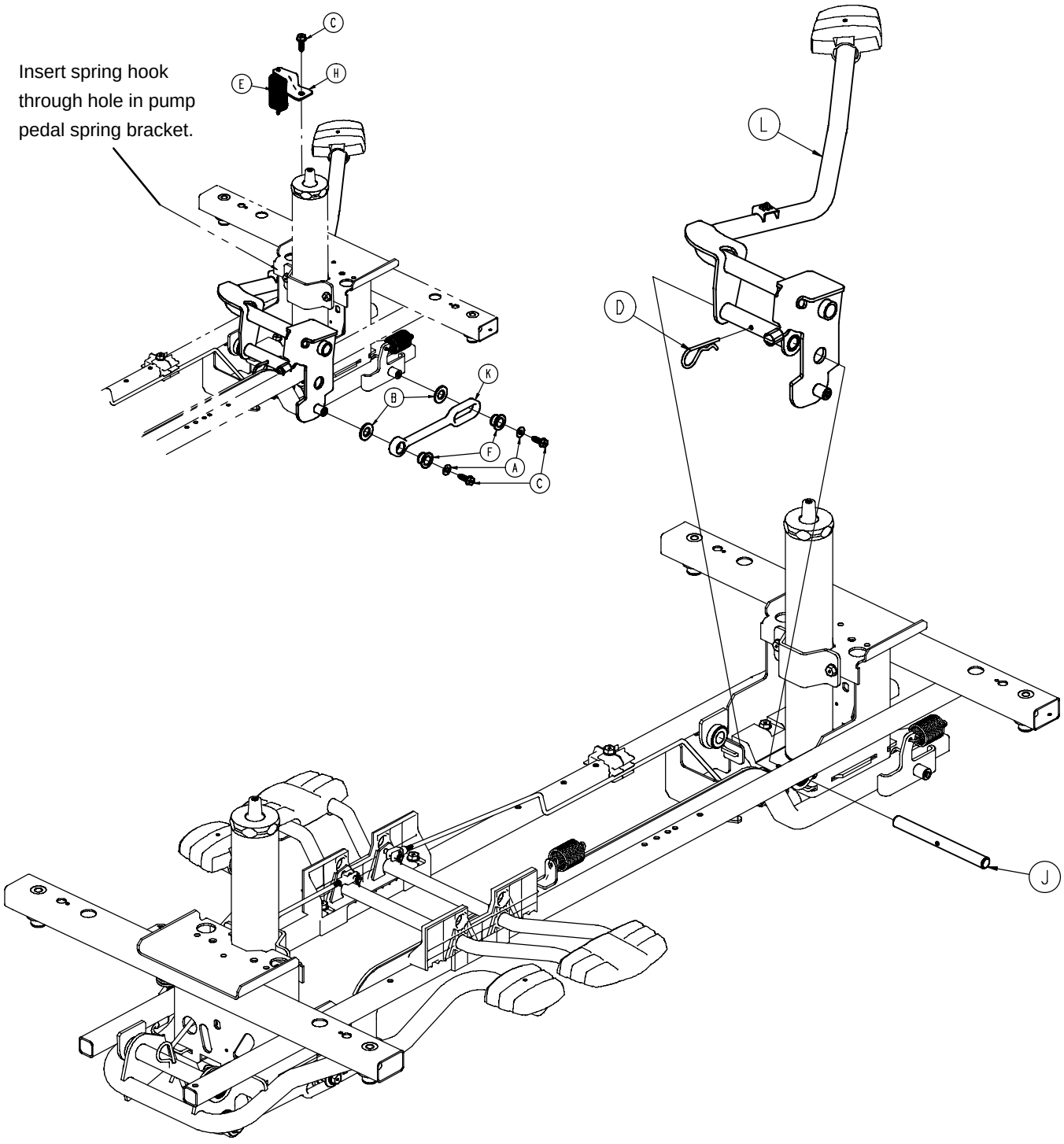
0853−005−285 Head End Pump Pedal Assembly



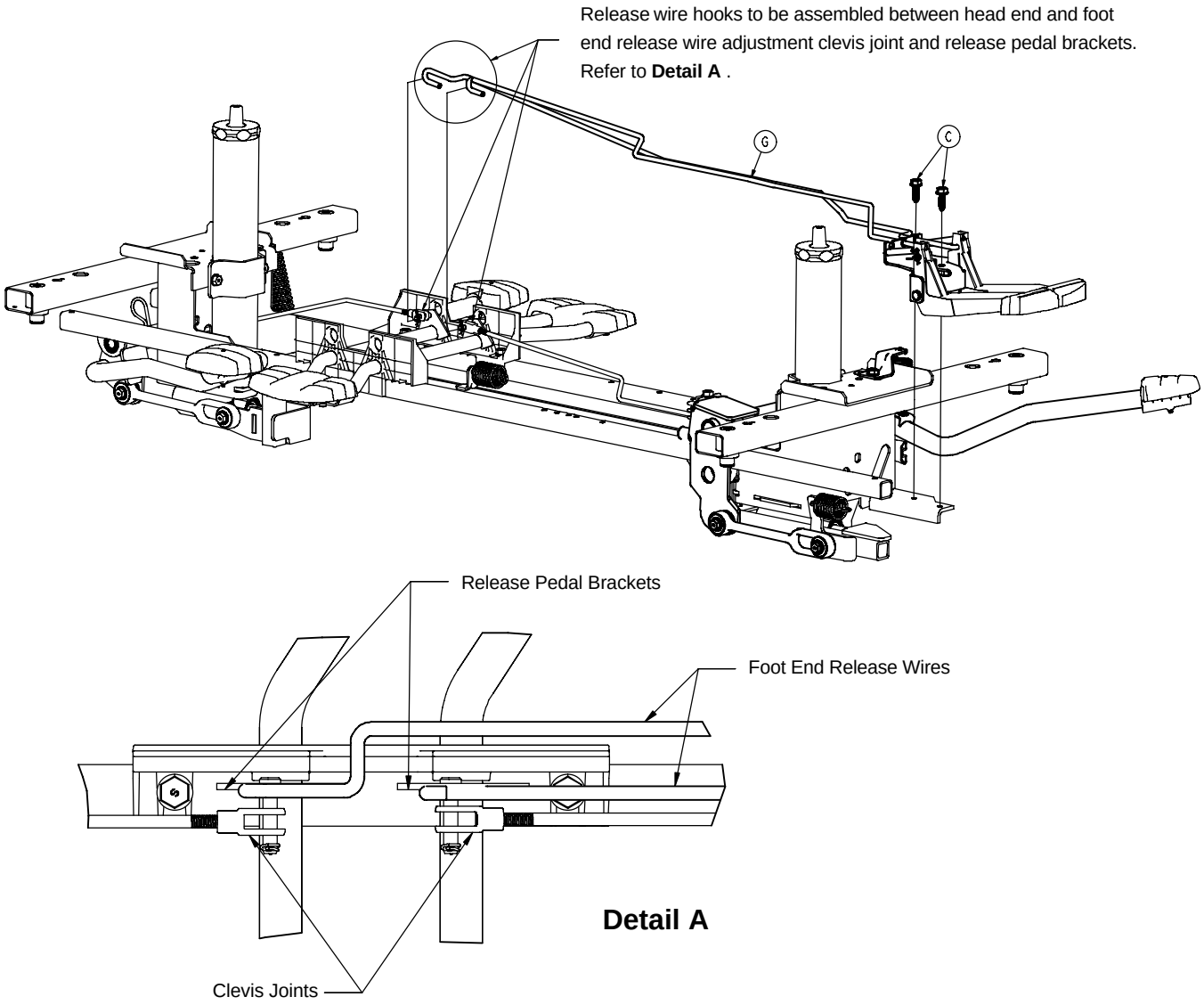
Item	Part No.	Part Name	Qty.
A	0026−343−000	Groove Pin	2
B	0715−001−140	Vinyl Tube	1
C	0853−005−180	Head End Pump Pedal Weldment	1

3−Sided Hydraulics Assembly

Asssembly part number 0853−005−510 (reference only)



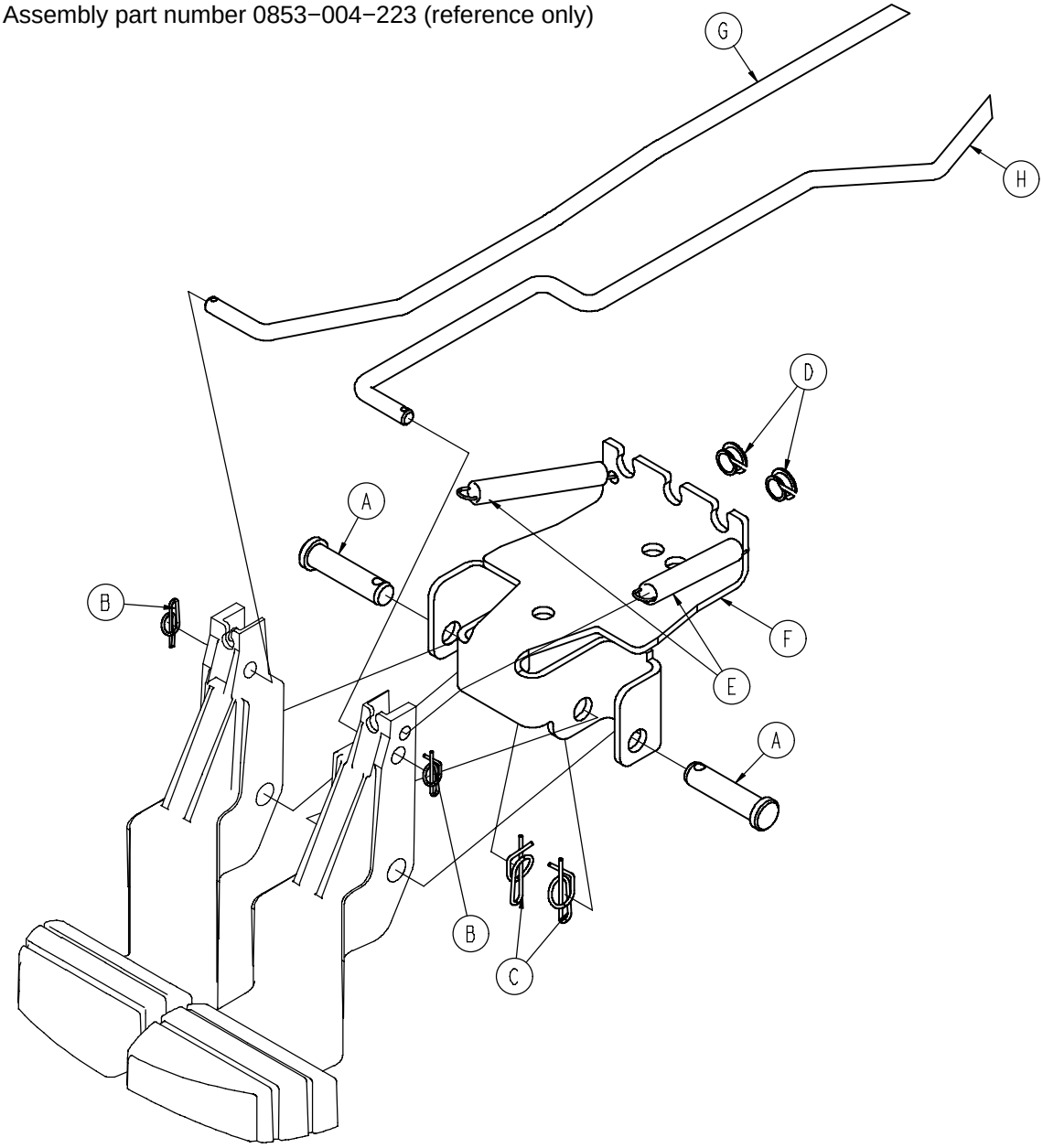
3−Sided Hydraulics Assembly


Release wire hooks to be assembled between head end and foot end release wire adjustment clevis joint and release pedal brackets. Refer to **Detail A** .
G
C
Release Pedal Brackets
Foot End Release Wires
Clevis Joints
Detail A

Item	Part No.	Part Name	Qty.
A	0011−023−000	Washer	2
B	0014−071−000	Washer	2
C	0023−288−000	Hex Washer Hd. Screw	5
D	0027−031−000	Cotter Pin	1
E	0853−005−009	Return Spring	1
F	0753−005−044	Pump Pedal Bushing	2
G	(page 43)	Foot End Release Pedal Ass'y	1
H	0853−005−011	Pump Pedal Spring Return Bracket	1
J	0853−005−074	Pivot Pin	1
K	0853−005−075	Pump Pedal Link	1
L	(page 44)	Foot End Pump Pedal Ass'y	1

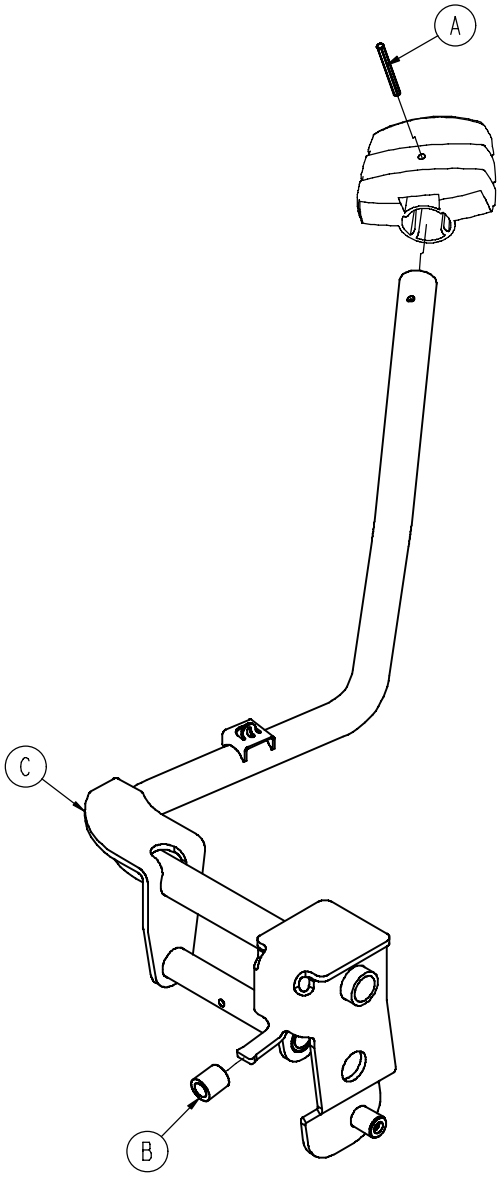
Foot End Release Pedal Assembly

Assembly part number 0853−004−223 (reference only)



Item	Part No.	Part Name	Qty.
A	0026−132−000	Clevis Pin	2
B	0027−020−000	Rue Ring Cotter	2
C	0027−022−000	Rue Ring Cotter	2
D	0052−822−000	Snap−In Nyliner	2
E	0753−004−028	Release Pedal Return Spring, F/E	2
F	0753−004−422	Release Pedal Mtg. Bracket	1
G	0853−004−138	Foot Release Rod	1
H	0853−004−139	Head Release Rod	1

0853−005−273 Foot End Pump Pedal Assembly

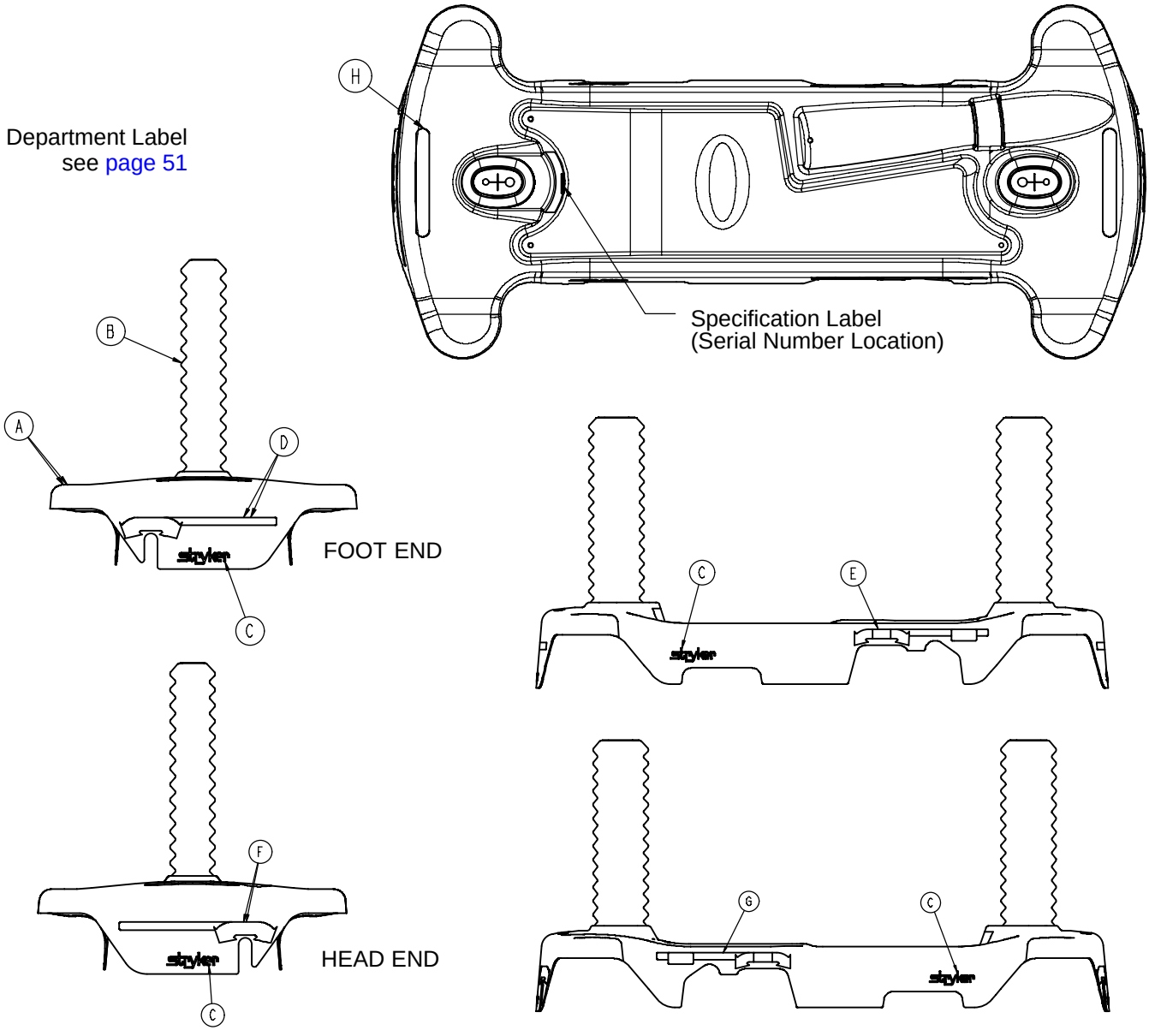


Item	Part No.	Part Name	Qty.
A	0026−343−000	Groove Pin	1
B	0715−001−140	Clear Vinyl Tubing	1
C	0853−005−171	F/E Pump Pedal Weldment	1

Base Labeling Assembly, Standard Brakes

Assembly part number 0853−010−062 (reference only)

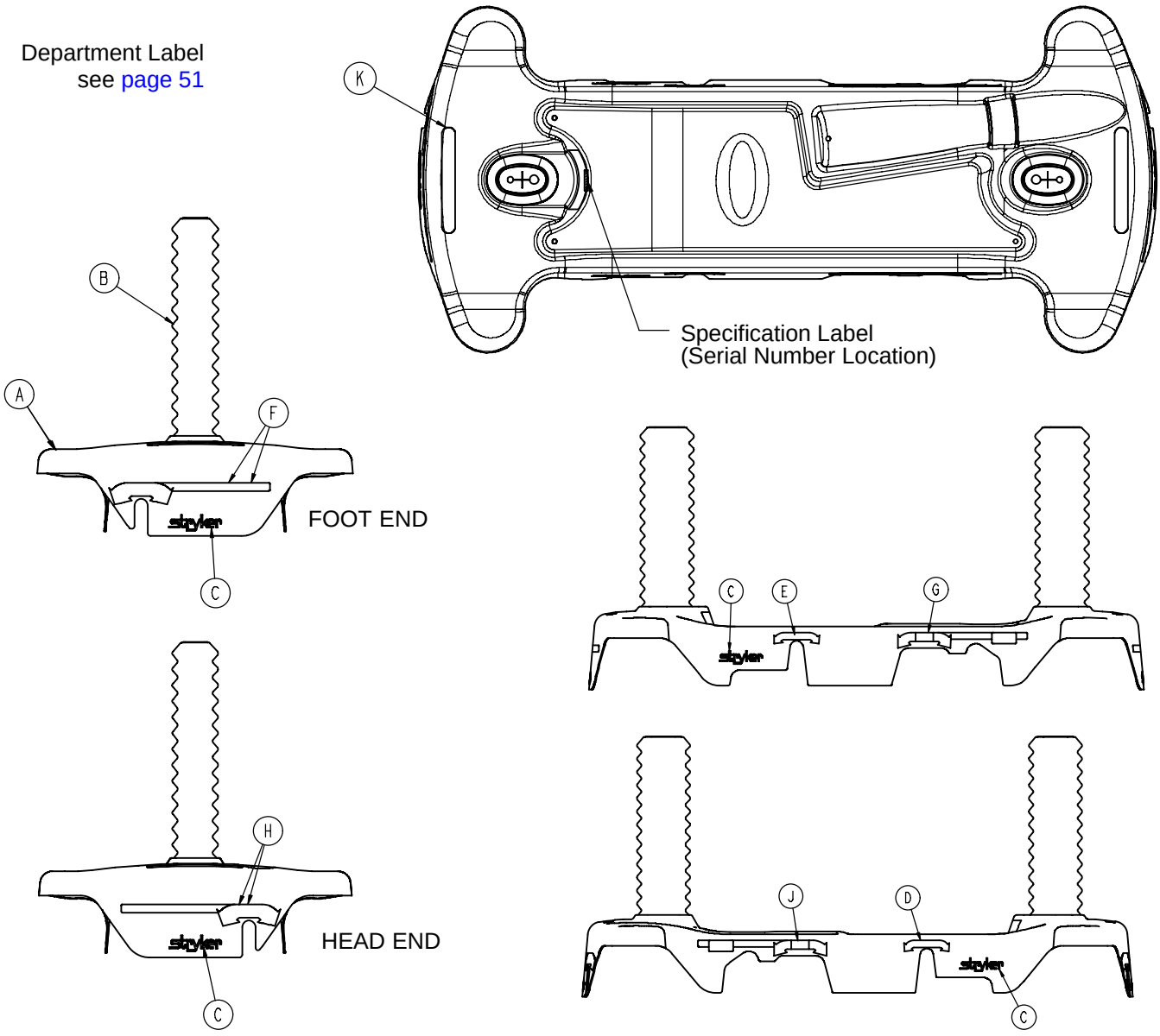
Department Label
see page 51



Item	Part No.	Part Name	Qty.
A	0853−001−040	Base Hood	1
B	1040−010−134	Bellows	2
C	0946−201−060	Stryker Logo Label	4

Base Labeling Assembly, 4−Sided Brakes

Assembly part number 0853−010−063 (reference only)



Item	Part No.	Part Name	Qty.
A	0853−001−041	Base Hood	1
B	1040−010−134	Bellows	2
C	0946−201−060	Stryker Logo Label	4
D	0853−010−018	Brake/Steer Label, Right	1
E	0853−010−019	Brake/Steer Label, Left	1

Base Labeling, Colored Components

Assembly Part Number 0853−010−062 (reference only)

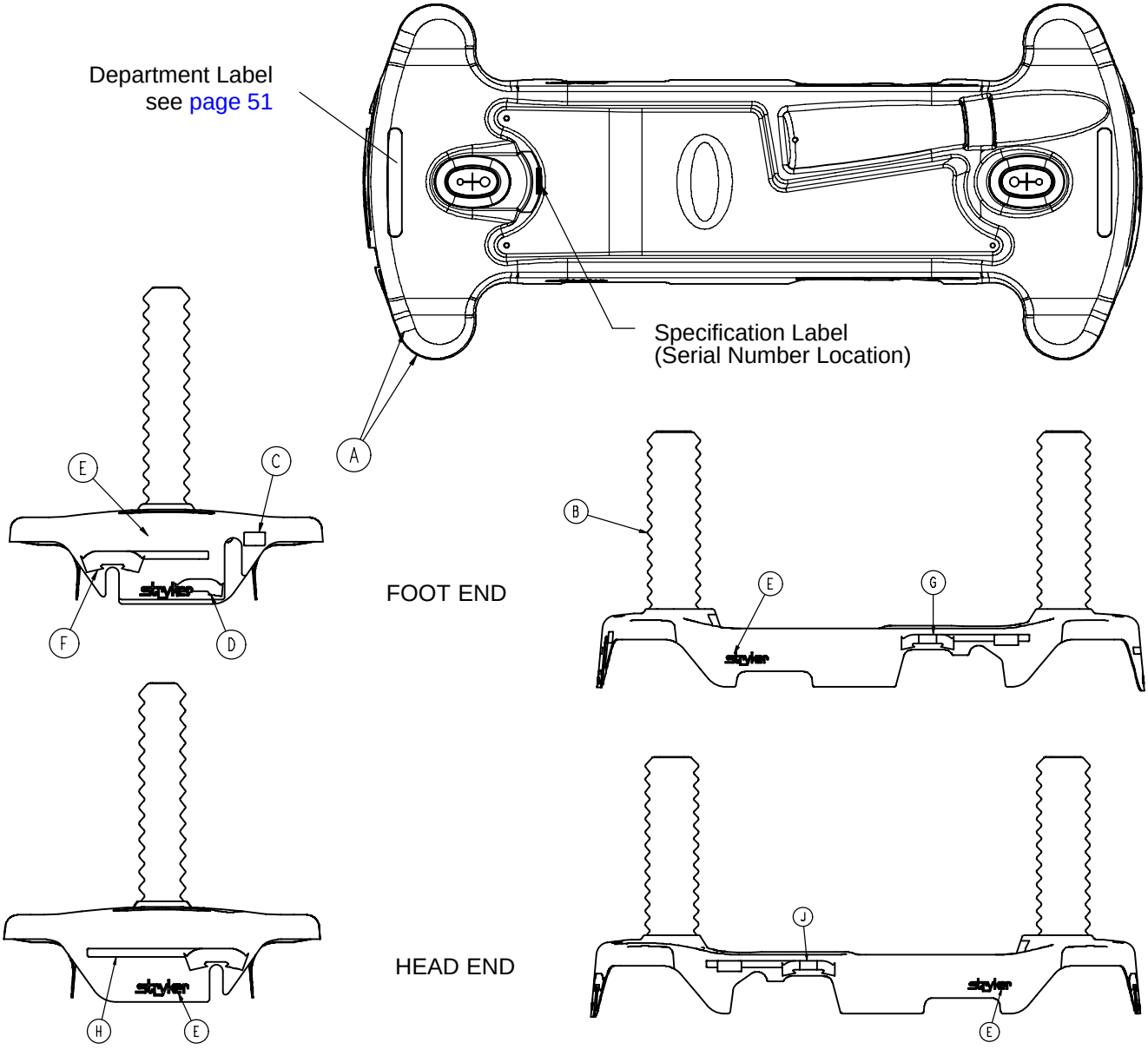
Label Color	Color P/N	Item D Brake/Steer, Foot End	Item E Lift/Lower, Left	Item F Brake/Steer, Head End	Item G Lift/Lower, Right
RED	0853−010−120	0753−010−051	0853−010−055	0753−010−017	0853−010−054
PURPLE	0853−010−121	0753−010−151	0853−010−155	0753−010−170	0853−010−154
GREEN	0853−010−122	0753−010−251	0853−010−255	0753−010−270	0853−010−254
GREY	0853−010−123	0753−010−351	0853−010−355	0753−010−370	0853−010−354
TEAL	0853−010−124	0753−010−451	0853−010−455	0753−010−470	0853−010−454
PINK	0853−010−125	0753−010−551	0853−010−555	0753−010−570	0853−010−554
BLUE	0853−010−126	0753−010−651	0853−010−655	0753−010−670	0853−010−654

Assembly Part Number 0853−010−063 (reference only)

Label Color	Color P/N	Item F Brake/Steer, Foot End	Item G Lift/Lower, Left	Item H Brake/Steer, Head End	Item J Lift/Lower, Right
RED	0853−010−120	0753−010−051	0853−010−055	0753−010−017	0853−010−054
PURPLE	0853−010−121	0753−010−151	0853−010−155	0753−010−170	0853−010−154
GREEN	0853−010−122	0753−010−251	0853−010−255	0753−010−270	0853−010−254
GREY	0853−010−123	0753−010−351	0853−010−355	0753−010−370	0853−010−354
TEAL	0853−010−124	0753−010−451	0853−010−455	0753−010−470	0853−010−454
PINK	0853−010−125	0753−010−551	0853−010−555	0753−010−570	0853−010−554
BLUE	0853−010−126	0753−010−651	0853−010−655	0753−010−670	0853−010−654

Base Labeling Assembly, 2−Sided Brakes, Renaissance

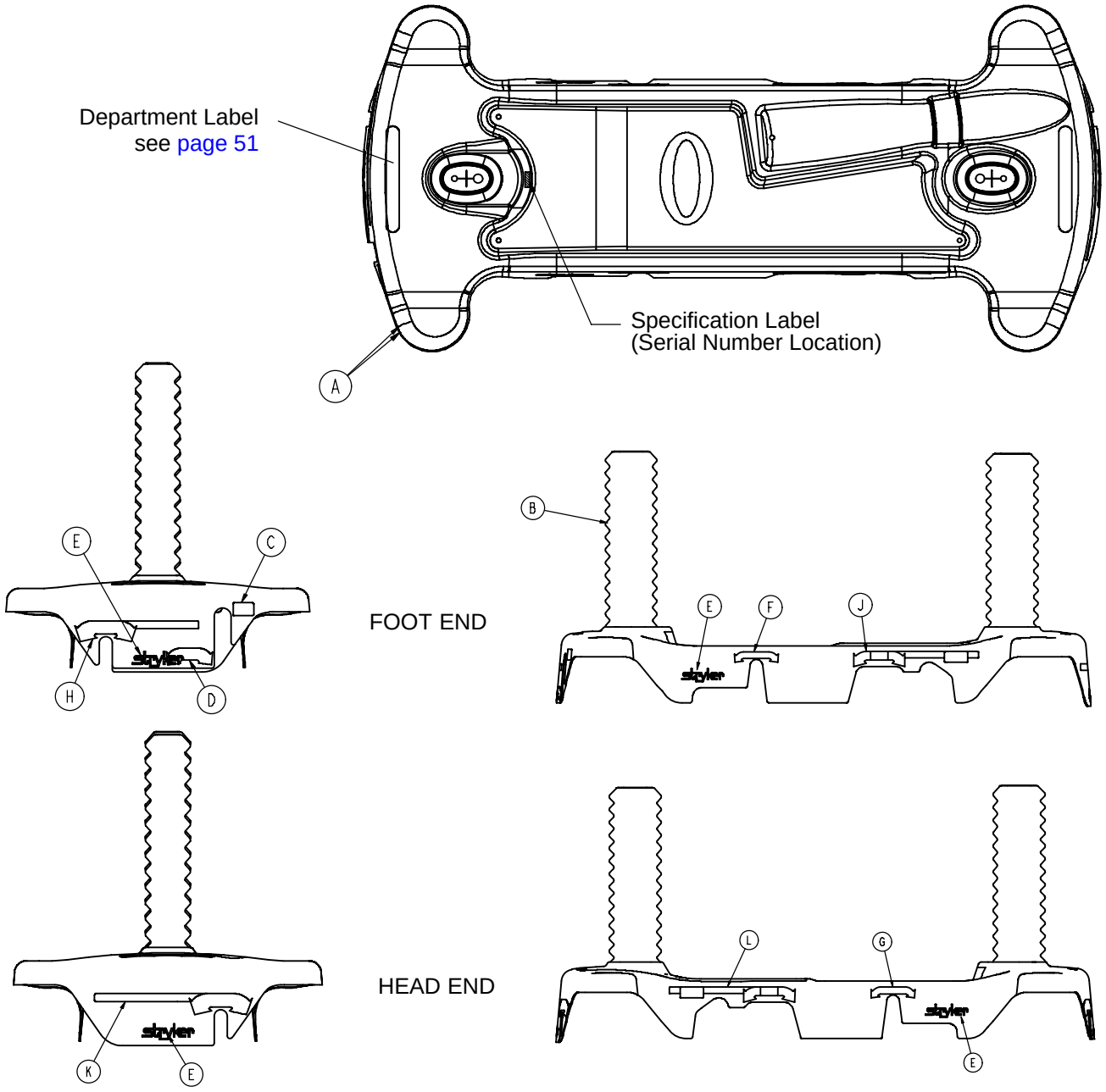
Assembly part number 0853−010−060 (reference only)



Item	Part No.	Part Name	Qty.
A	0853−001−035	Hood	1
B	1040−010−134	Bellows	2
C	0853−010−052	Pump Pedal, F/E Label	1
D	0753−010−053	Lowering Pedal, F/E Label	1
E	0946−201−060	Stryker Logo Label	4

Base Labeling Assembly, 4−Sided Brakes, Renaissance

Assembly part number 0853−010−061 (reference only)



Item	Part No.	Part Name	Qty.
A	0853−001−037	Hood	1
B	1040−010−134	Bellows	2
C	0853−010−052	Pump Pedal, F/E Label	1
D	0753−010−053	Lowering Pedal, F/E Label	1
E	0946−201−060	Stryker Logo Label	4
F	0853−010−019	Left Brake/Steer Label	1
G	0853−010−018	Right Brake/Steer Label	1

Base Labeling, Colored Components

Assembly Part Number 0853−010−060 (reference only)

Label Color	Color P/N	Item F Brake/Steer, Foot End	Item G Lift/Lower, Left	Item H Brake/Steer, Head End	Item J Lift/Lower, Right
RED	0753−010−100	0753−010−016	0853−010−055	0753−010−017	0853−010−054
PURPLE	0753−010−101	0753−010−160	0853−010−155	0753−010−170	0853−010−154
GREEN	0753−010−102	0753−010−260	0853−010−255	0753−010−270	0853−010−254
GREY	0753−010−103	0753−010−360	0853−010−355	0753−010−370	0853−010−354
TEAL	0753−010−104	0753−010−460	0853−010−455	0753−010−470	0853−010−454
PINK	0753−010−105	0753−010−560	0853−010−555	0753−010−570	0853−010−554
BLUE	0753−010−106	0753−010−660	0853−010−655	0753−010−670	0853−010−654

Assembly Part Number 0853−010−061 (reference only)

Label Color	Color P/N	Item H Brake/Steer, Foot End	Item J Lift/Lower, Left	Item K Brake/Steer, Head End	Item L Lift/Lower, Right
RED	0753−010−100	0753−010−016	0853−010−055	0753−010−017	0853−010−054
PURPLE	0753−010−101	0753−010−160	0853−010−155	0753−010−170	0853−010−154
GREEN	0753−010−102	0753−010−260	0853−010−255	0753−010−270	0853−010−254
GREY	0753−010−103	0753−010−360	0853−010−355	0753−010−370	0853−010−354
TEAL	0753−010−104	0753−010−460	0853−010−455	0753−010−470	0853−010−454
PINK	0753−010−105	0753−010−560	0853−010−555	0753−010−570	0853−010−554
BLUE	0753−010−106	0753−010−660	0853−010−655	0753−010−670	0853−010−654

Base Labels

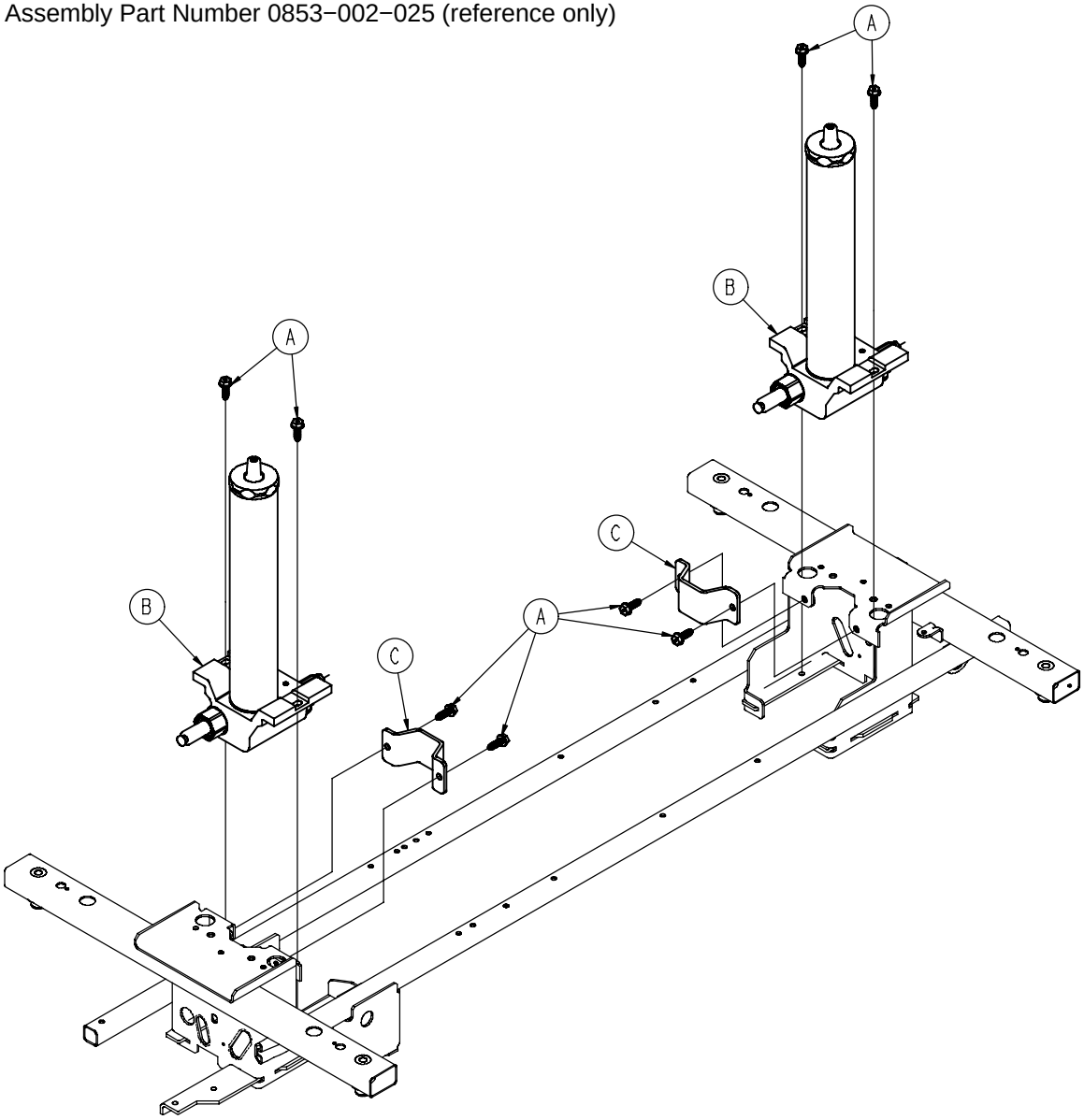
BASE HOOD DEPARTMENT LABELS

Department	Label Part Number
Emergency	1010−900−215
PACU	1010−900−220
Transport	1010−900−225
Surgery	1010−900−230
Extended Stay	1010−900−235
Maternity	1010−900−240
Endoscopy	1010−900−245
Radiology	1010−900−250
Nuclear Medicine	1010−900−255
Ambulatory Surgery	1010−900−260
G.I. Lab	1010−900−265
Cath. Lab	1010−900−270
Same Day Surgery	1010−900−275
Cardio.	1010−900−280
Ultrasound	1010−900−285

NOTE
All base hood department labels are quantity of two.

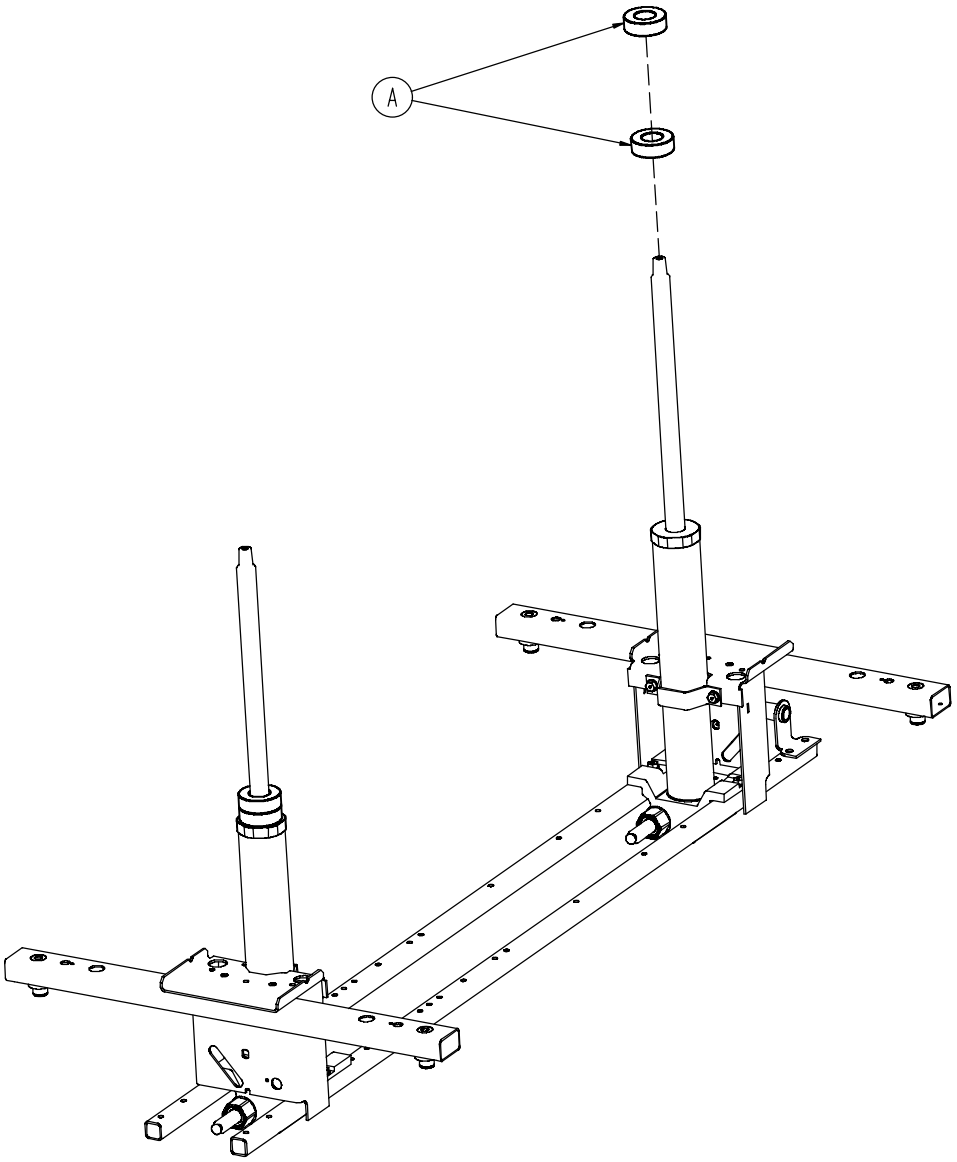
Constant Descent Jacks

Assembly Part Number 0853−002−025 (reference only)



Item	Part No.	Part Name	Qty.
A	0023−288−000	Hex Washer Hd. Screw	8
B	0753−002−101	Constant Descent Jack Ass'y	2
C	0853−010−007	Reservoir Clamp	2

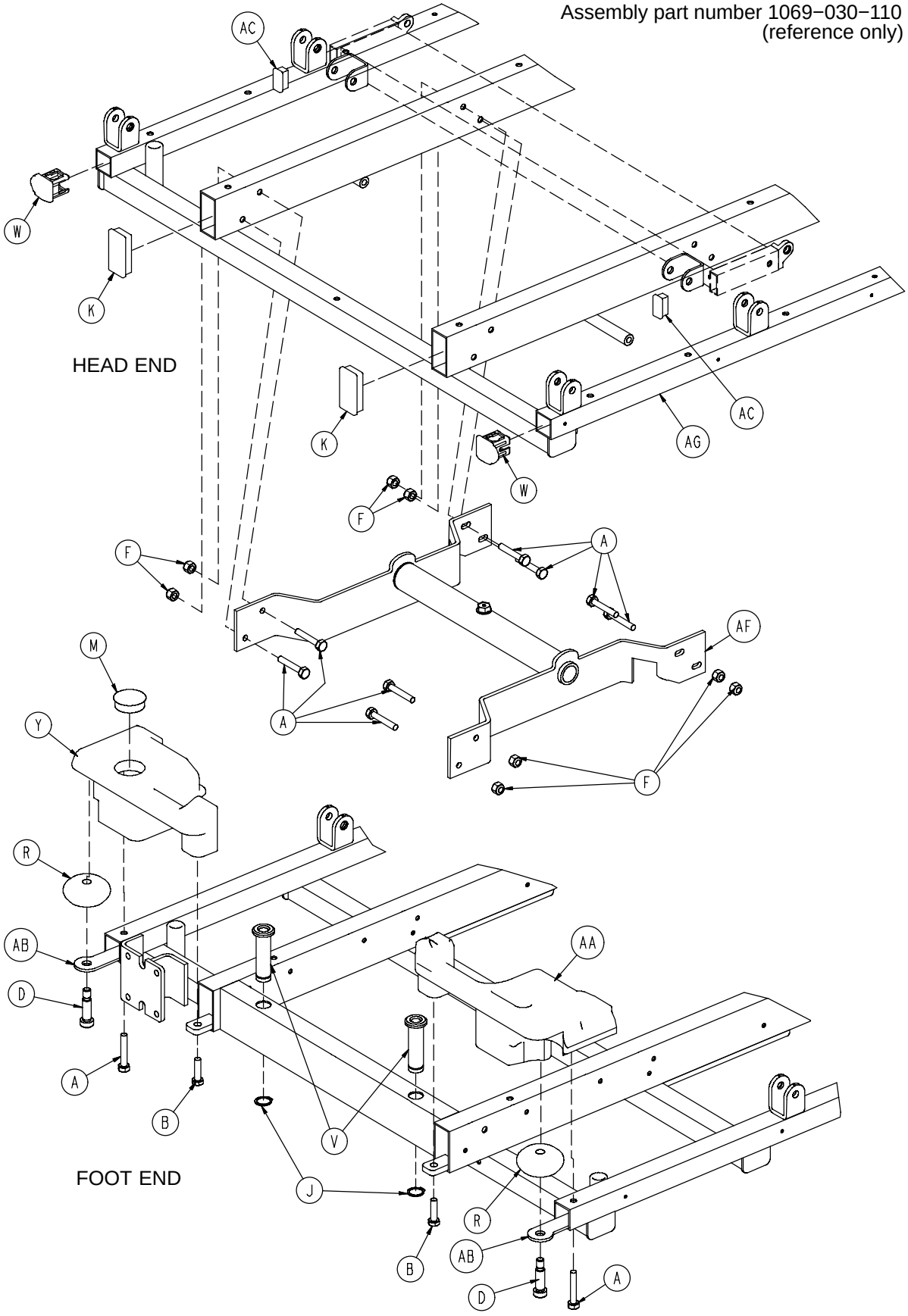
1069−020−010 Trend Limiter



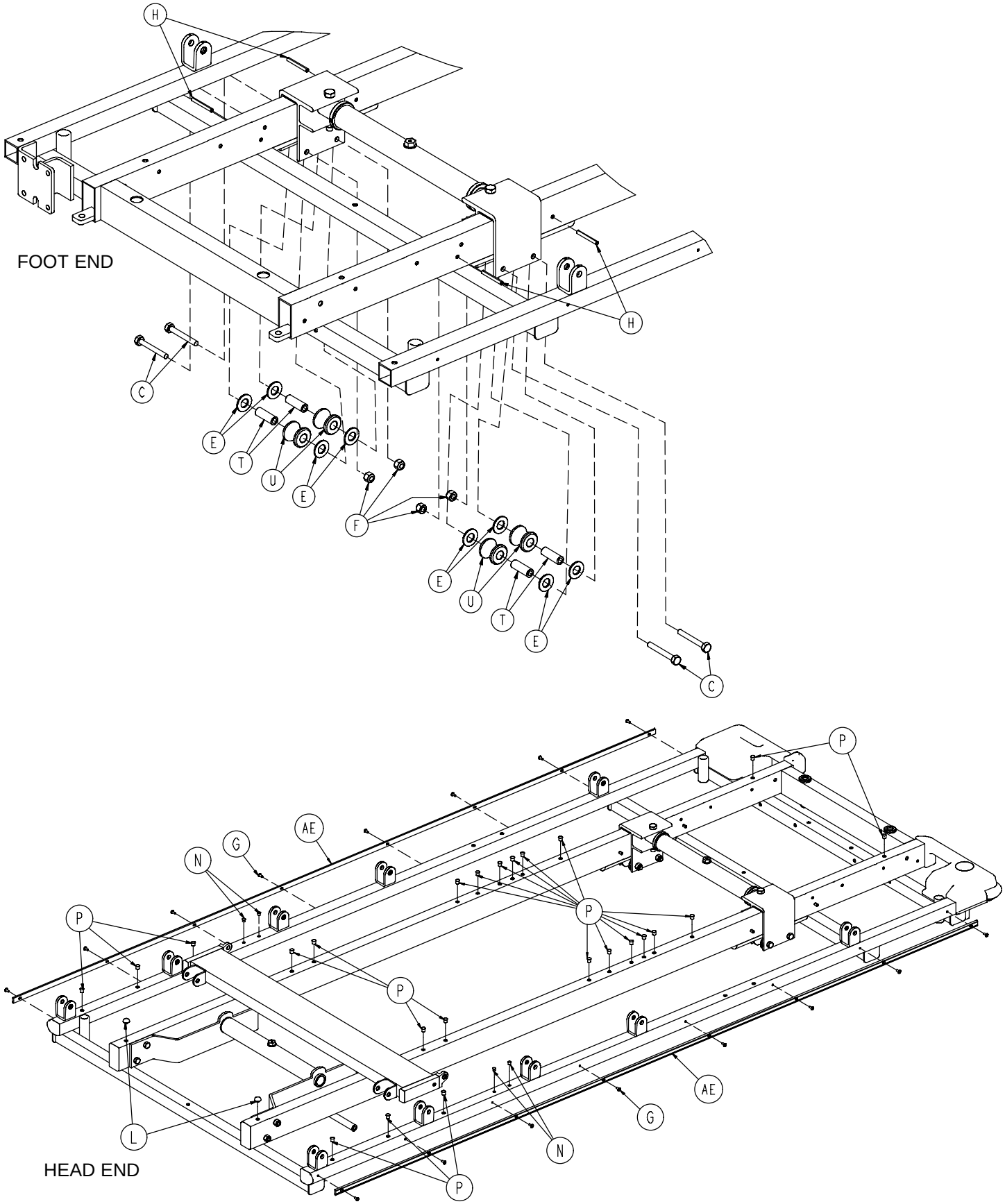
Item	Part No.	Part Name	Qty.
A	1040−010−027	Trend Limiter	4

Litter Assembly

Assembly part number 1069−030−110
(reference only)



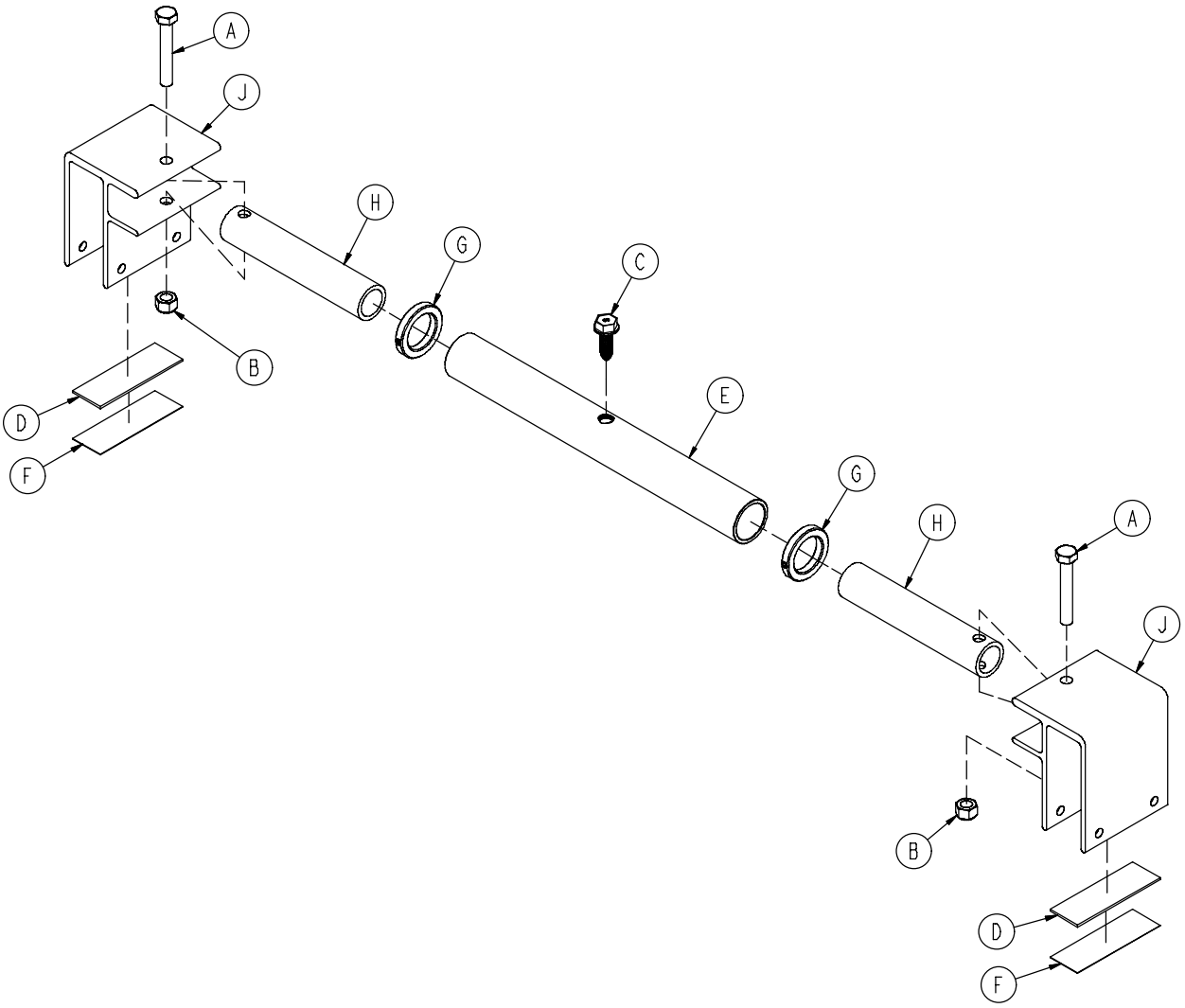
Litter Assembly



Litter Assembly

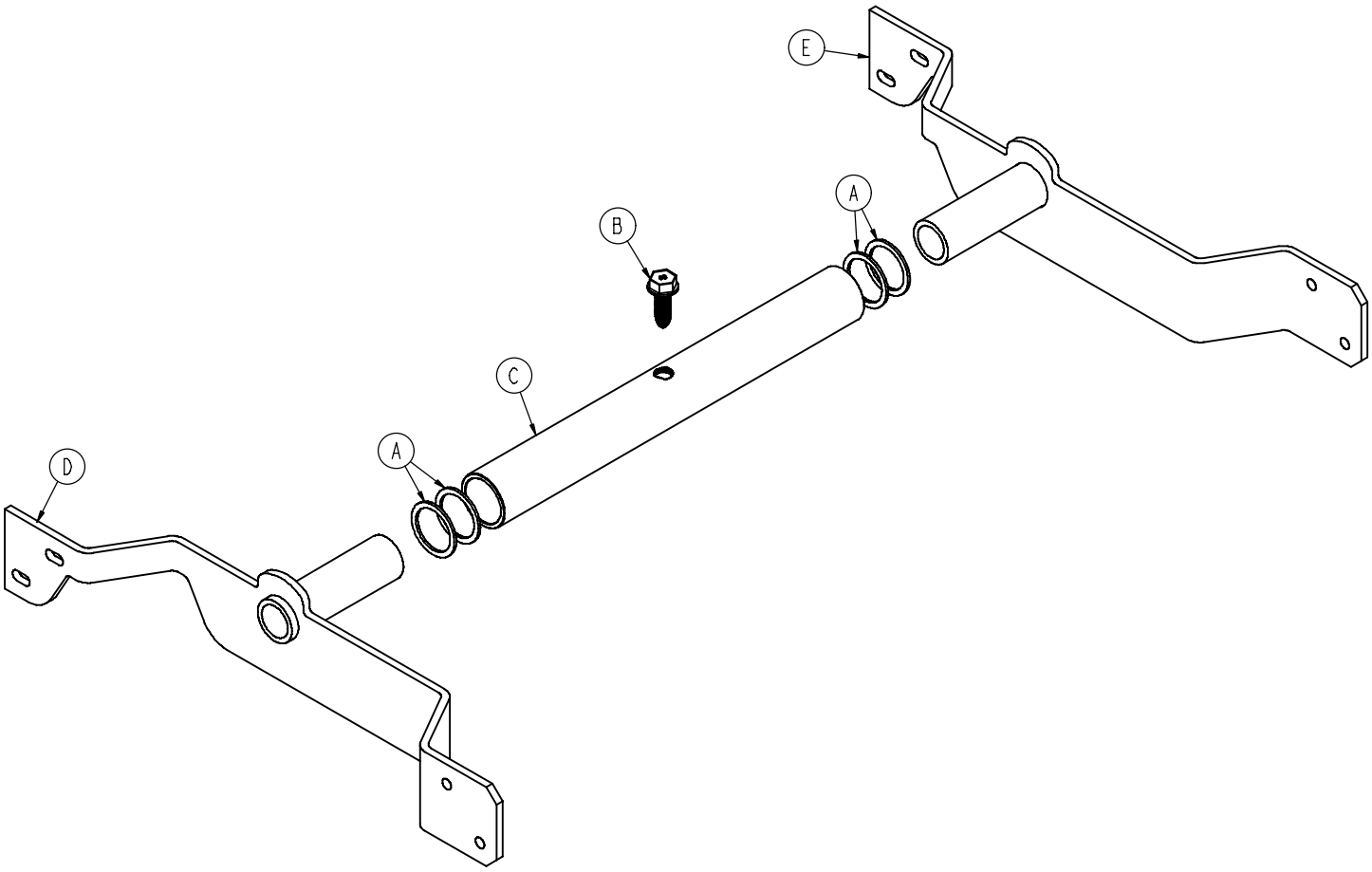
Item	Part No.	Part Name	Qty.
A	0003−047−000	Hex Hd. Cap Screw	10
B	0003−054−000	Hex Hd. Cap Screw	2
C	0003−076−000	Hex Hd. Cap Screw	4
D	0008−024−000	Soc. Hd. Cap Screw	2
E	0011−014−000	Washer	8
F	0016−028−000	Hex Nut	12
G	0025−038−000	Rivet	16
H	0026−057−000	Slotted Spring Pin	4
J	0028−023−000	External Retaining Ring	2
K	0037−049−000	Hole Plug	2
L	0037−052−000	Rubber Bumper	2
M	0037−059−000	Hole Plug	1
N	0037−074−000	Hole Plug	4
P	0721−031−065	Hole Plug	24
R	0721−032−049	Roller Bumper	2
T	0721−032−107	Roller Sleeve	4
U	0721−032−108	Support Roller	4
V	0721−040−026	Foot Board Receptacle	2
W	1001−030−029	End Plug	2
Y	1010−001−013	Cover, Foot, Right	1
AA	1010−001−014	Cover, Foot, Left	1
AB	1010−001−017	Roller Plate	2
AC	1010−032−066	Rectangular Hole Plug	2
AD	(page 57)	Foot End Jack Supt. Ass'y	1
AE	1068−020−038	Bumper Channel	2
AF	(page 58)	Head End Jack Supt. Ass'y	1
AG	1069−030−150	Litter Frame	1

1010−032−210 Foot End Jack Support Assembly

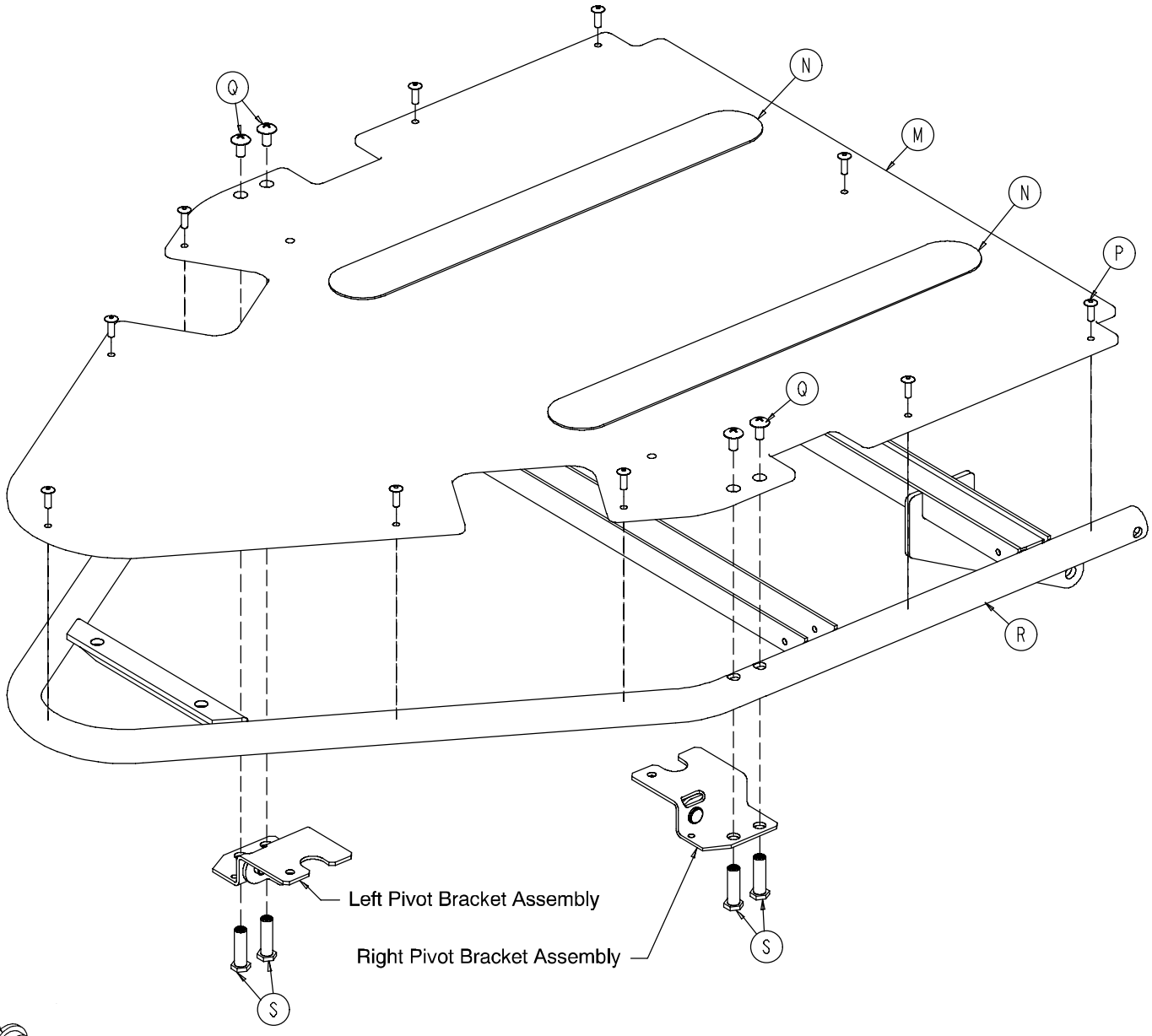


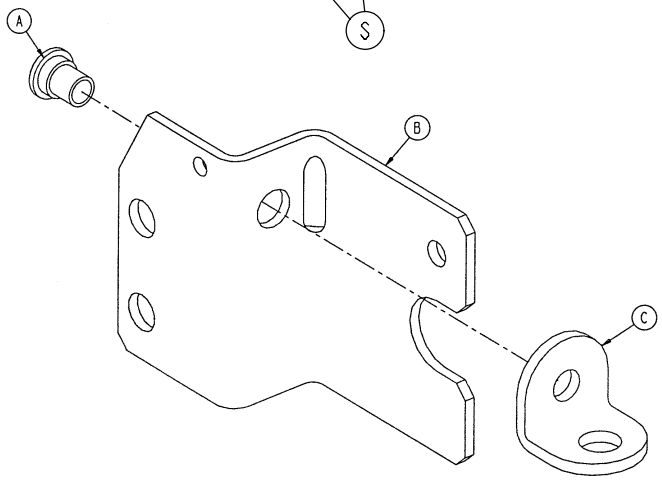
Item	Part No.	Part Name	Qty.
A	0003−040−000	Hex Hd. Cap Screw	2
B	0016−036−000	Nylock Hex Nut	2
C	0023−288−000	Hex Washer Hd. Screw	1
D	0044−029−000	Double Sided Foam Tape	.5 ft.
E	0753−010−029	Support Tube	1
F	0919−030−028	Rack Glide	2
G	0938−001−401	Collar	2
H	1010−032−064	Carrier Tube	2
J	1010−032−108	Roller	3

1069−030−130 Head End Jack Support Assembly

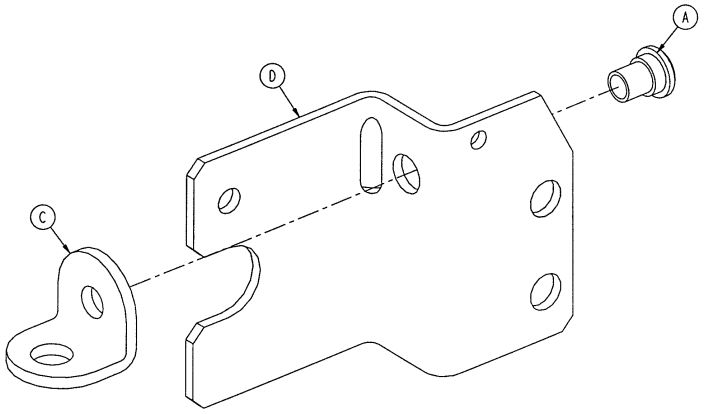


Item	Part No.	Part Name	Qty.
A	0011−360−000	Washer	4
B	0023−288−000	Hex Washer Hd. Screw	1
C	0753−010−029	Support Tube	1
D	1069−030−120	Jack Mount, Left	1
E	1069−030−125	Jack Mount, Right	1



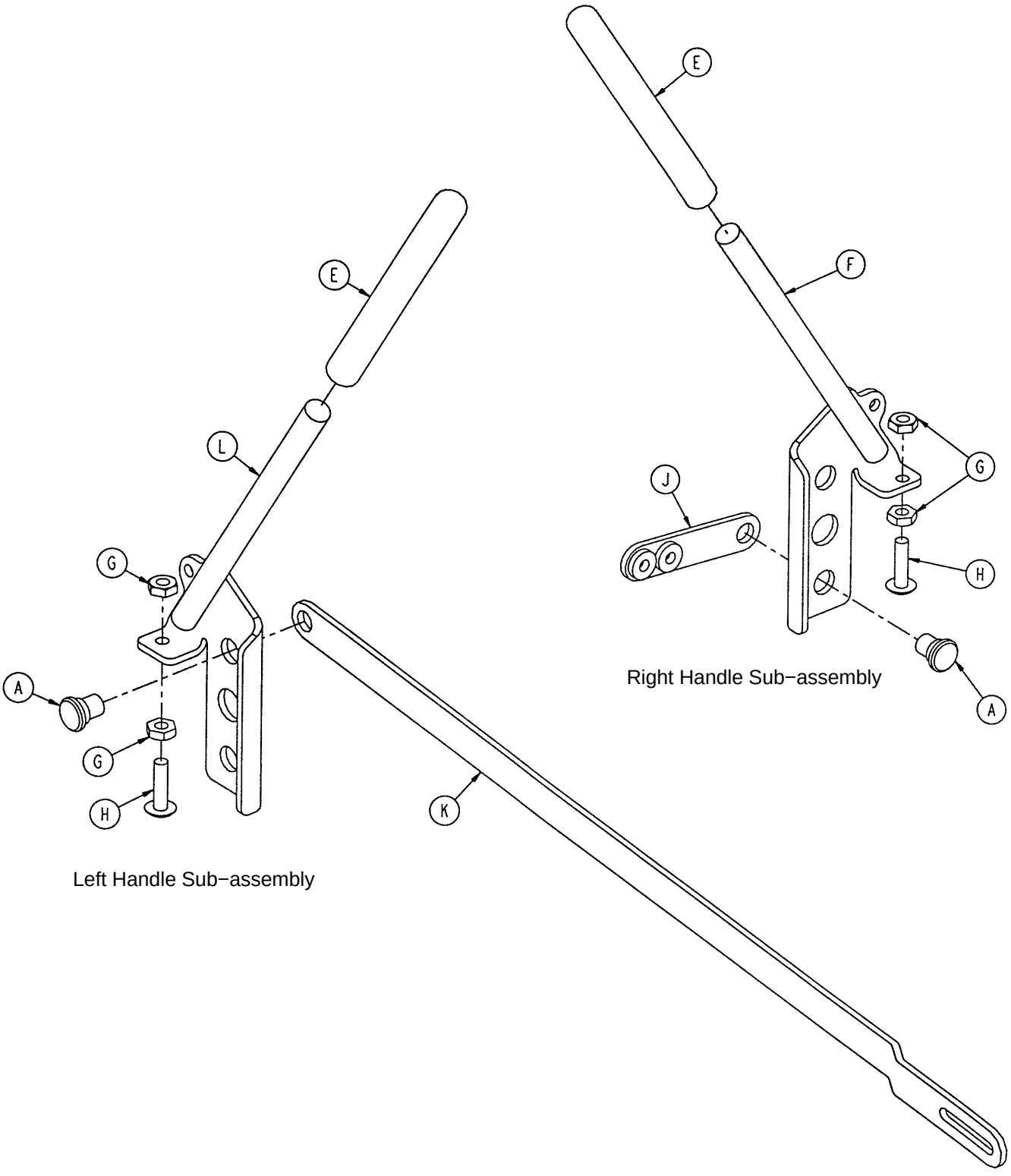


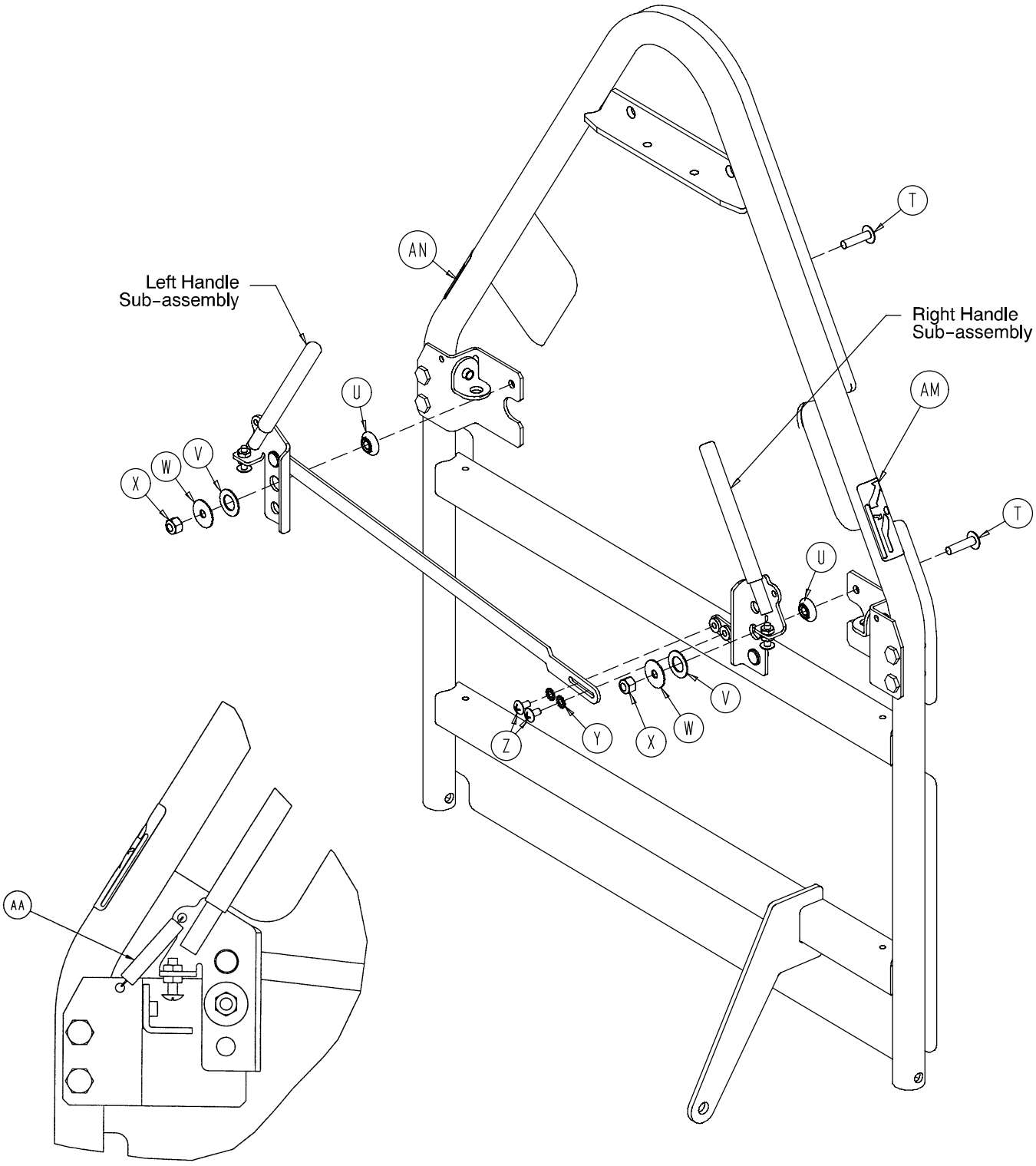
LEFT PIVOT BRACKET ASSEMBLY



RIGHT PIVOT BRACKET ASSEMBLY

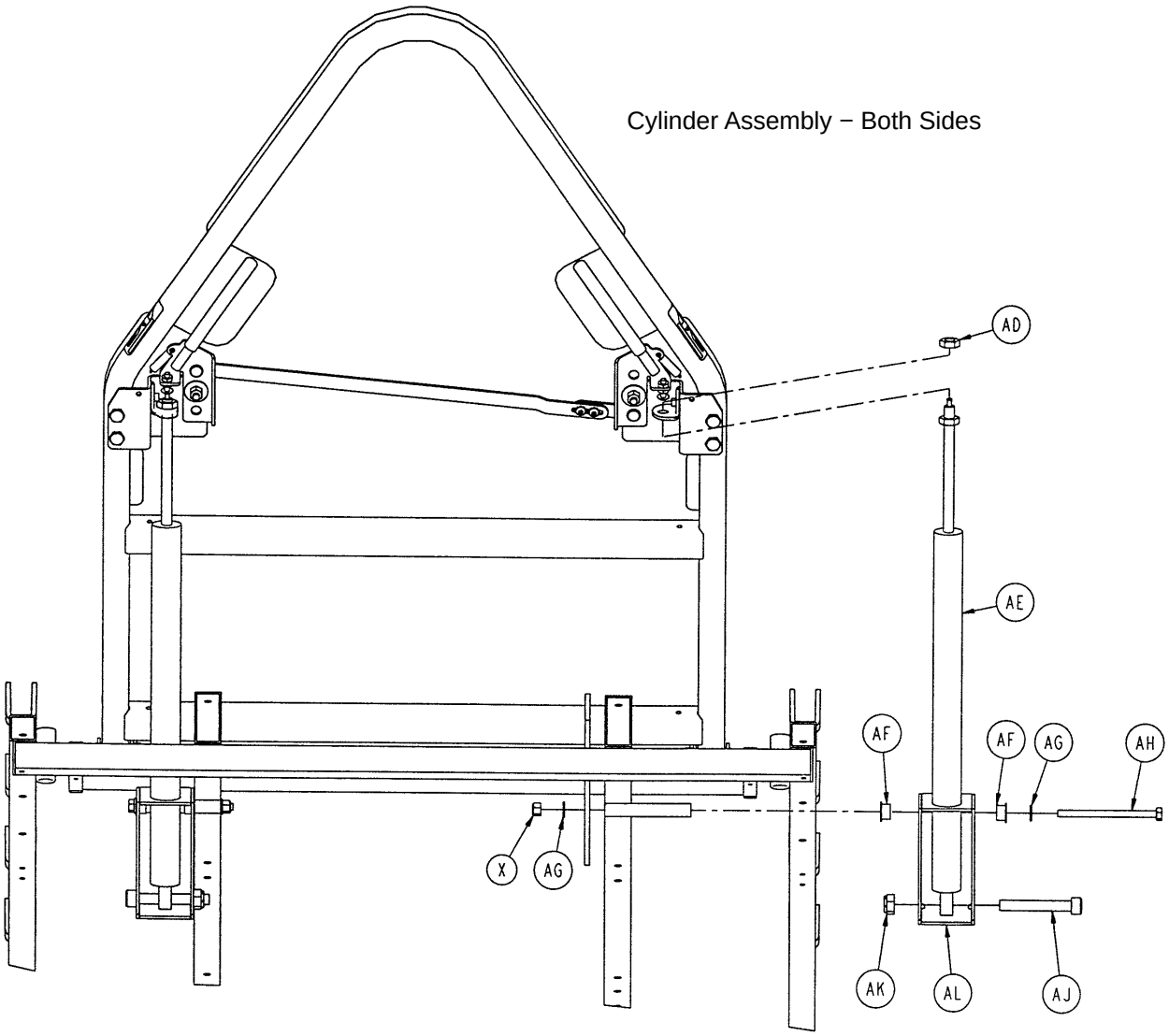
1069−032−120 Zero Articulating Pneumatic Fowler



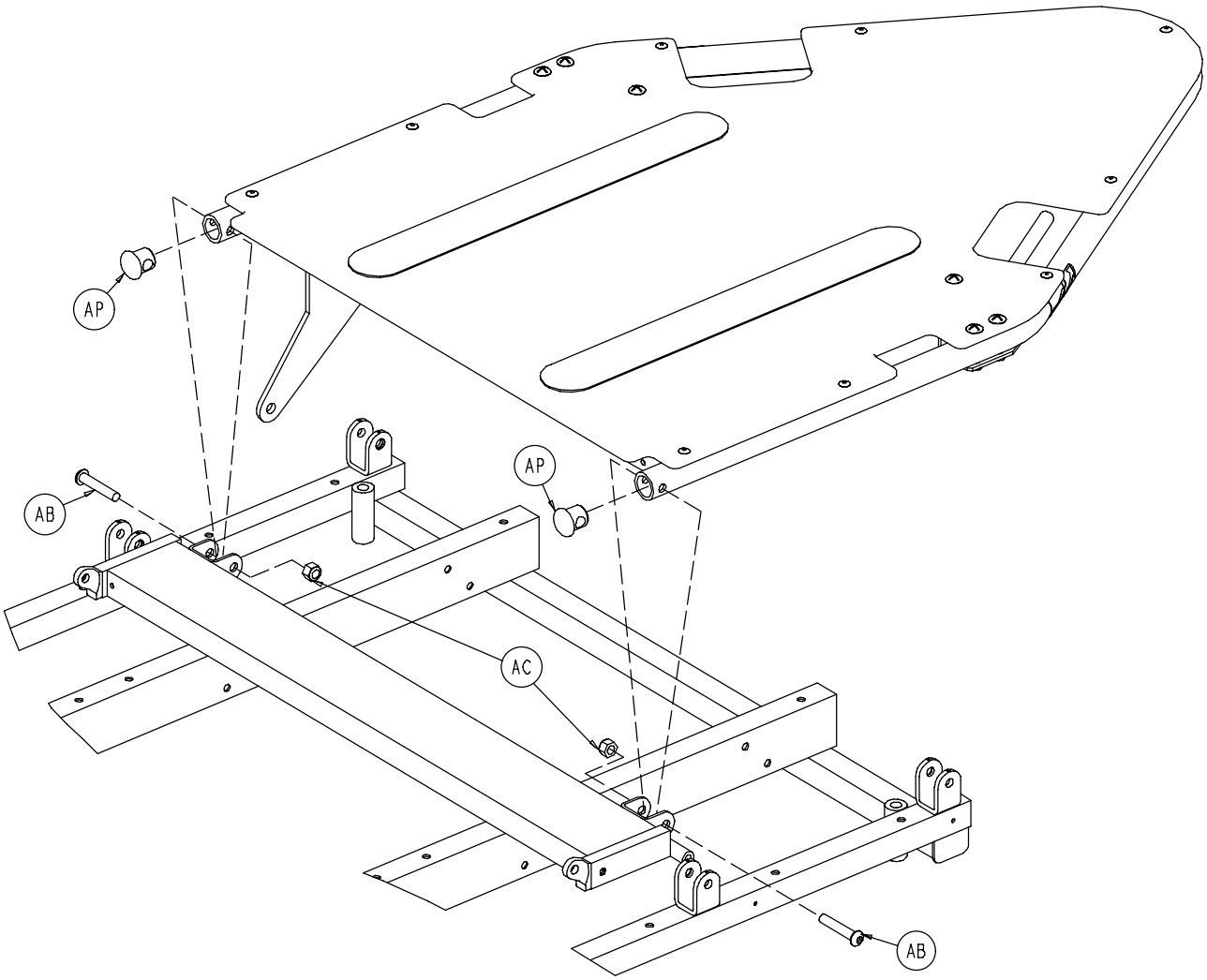


Spring Attachment − Both Sides

1069−032−120 Zero Articulating Pneumatic Fowler



1069−032−120 Zero Articulating Pneumatic Fowler



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1069−031−011	Rivet	4	V	0014−087−000	Nylon Flat Washer	2
B	1069−031−041	Handle Pivot Bracket, Lt.	1	W	0011−180−000	Steel Flat Washer	2
C	1210−031−103	“L” Bracket	2	X	0016−028−000	Nylock Nut	4
D	1069−031−046	Handle Pivot Bracket, Rt.	1	Y	0013−018−000	Ext. Tooth Lock Washer	2
E	1069−031−200	Red Handle Cover	2	Z	0007−019−000	Truss Hd. Screw	2
F	1069−031−085	Handle Weldment, Rt.	1	AA	0038−436−000	Extension Spring	2
G	0015−003−000	Jam Nut	4	AB	0004−054−000	Button Hd. Screw	2
H	0007−050−000	Truss Hd. Screw	2	AC	0016−036−000	Nylock Nut	2
J	1069−031−031	Handle Adj. Link, Short	1	AD	0015−059−000	M10 Nut	2
K	1069−031−032	Handle Adj. Link, Long	1	AE	0360−031−077	Pneumatic Cylinder	2
L	1069−031−080	Handle Weldment, Lt.	1	AF	0052−086−000	Nyliner	4
M	1069−032−065	Fowler Skin	1	AG	0011−063−000	Flat Washer	4
N	7900−001−102	Velcro Pile	2	AH	0003−037−000	Hex Hd. Cap Screw	2
P	0025−050−000	Pop Rivet	10	AJ	0004−323−000	M10 Soc. Hd. Cap Scr.	2
Q	0007−042−000	Truss Hd. Screw	4	AK	0016−090−000	M10 Nylock Nut	2
R	1069−032−160	Fowler Weldment	1	AL	1069−031−036	Cylinder Mounting Box	2
S	1069−031−012	Barrel Nut	4	AM	1069−060−091	Fowler Rel. Label, Rt.	1
T	0007−062−000	Truss Hd. Screw	2	AN	1069−060−092	Fowler Rel. Label, Lt.	1
U	3001−300−099	Fowler Pivot Bushing	2	AP	1069−031−013	Hole Plug	2

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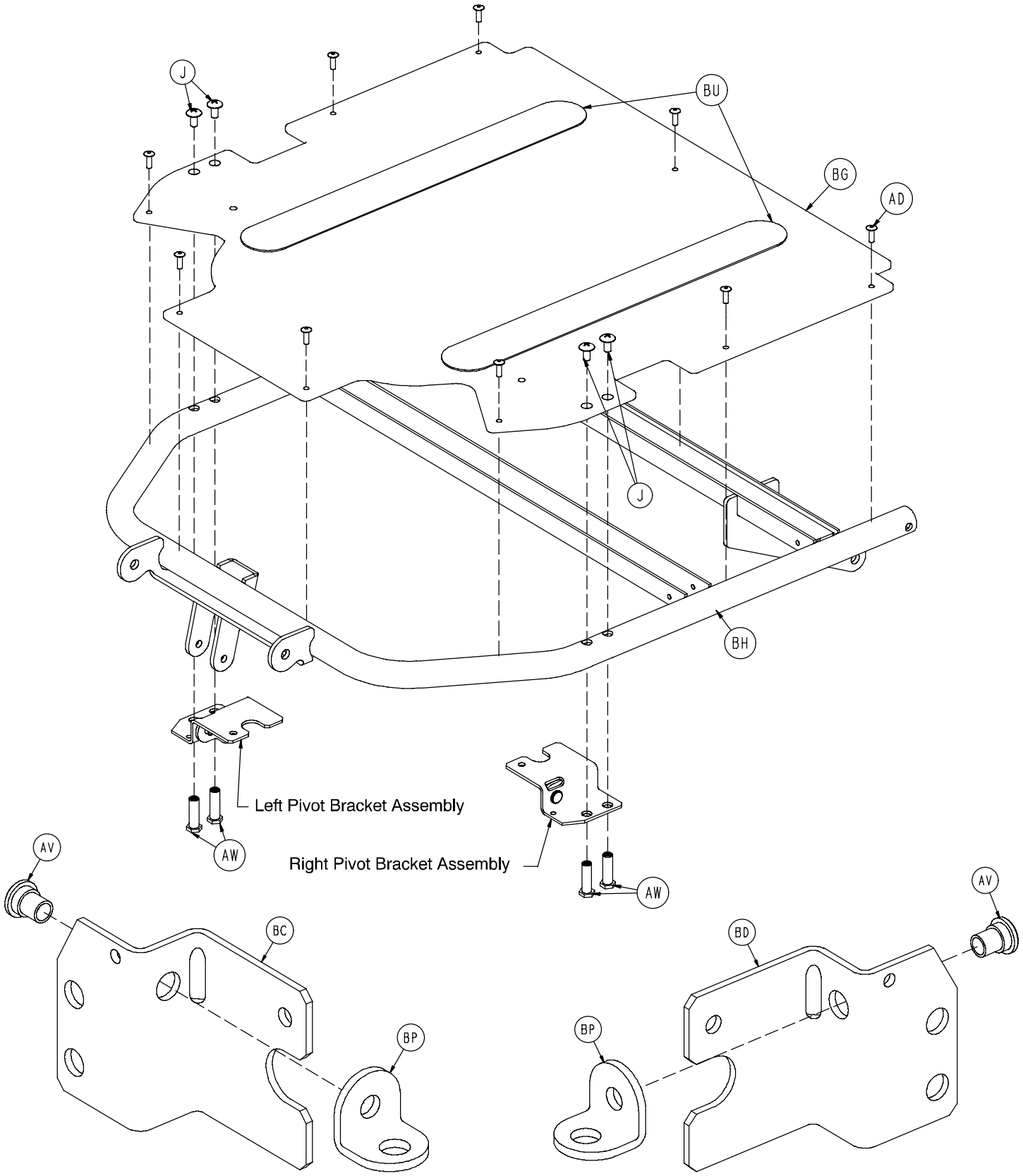
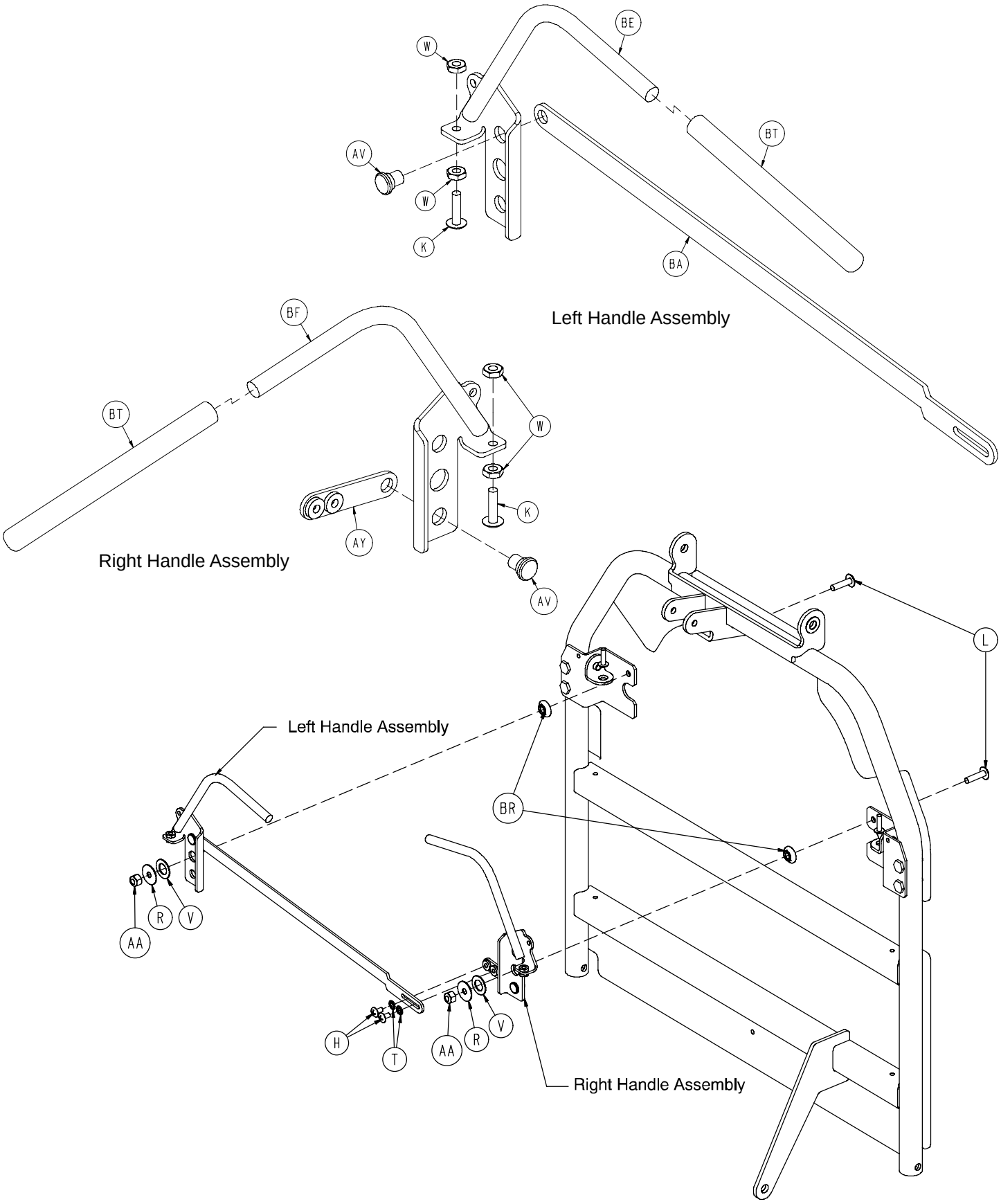
1069−032−115 Single Articulating Pneumatic Fowler



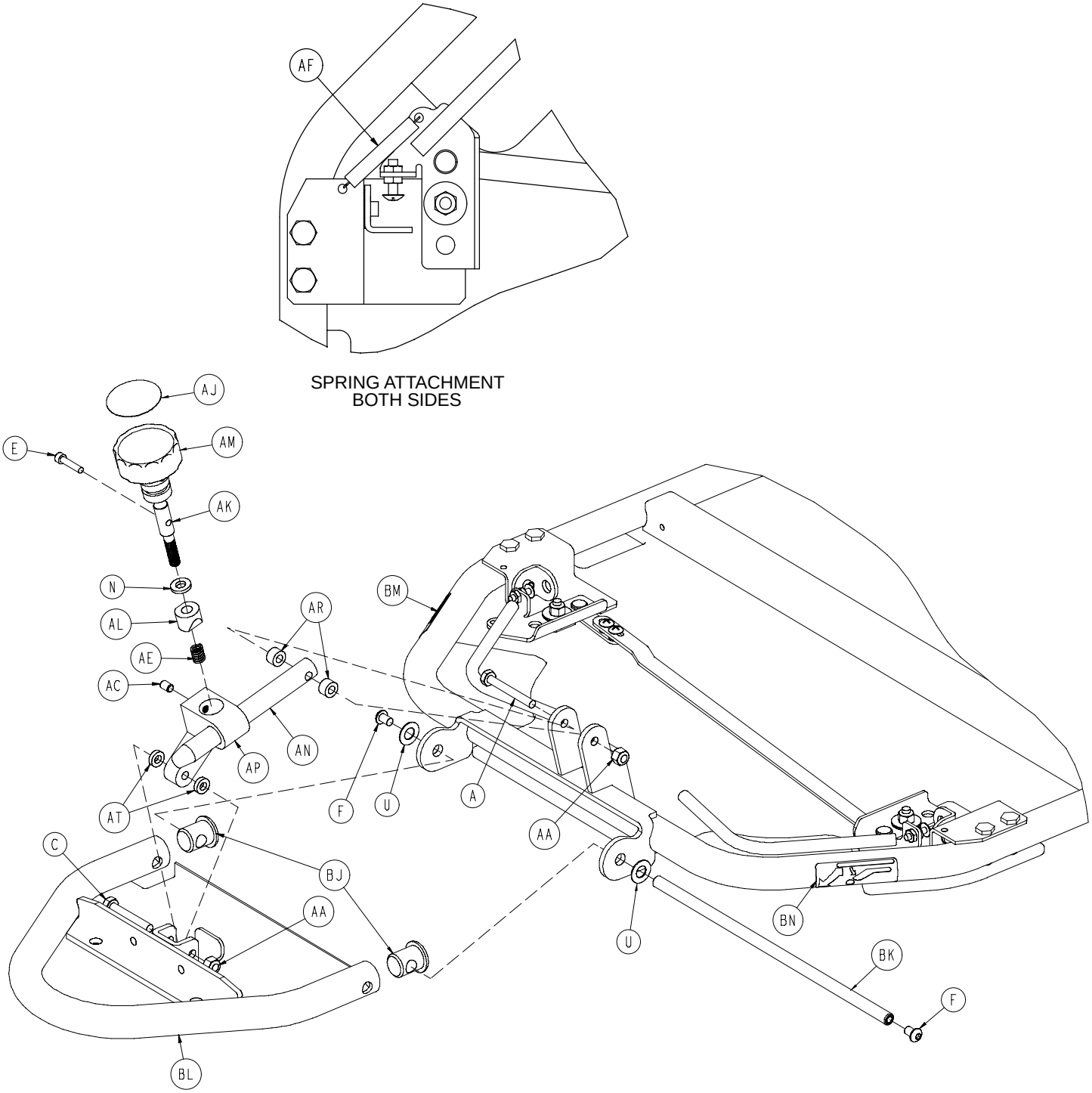
LEFT PIVOT BRACKET ASSEMBLY

RIGHT PIVOT BRACKET ASSEMBLY

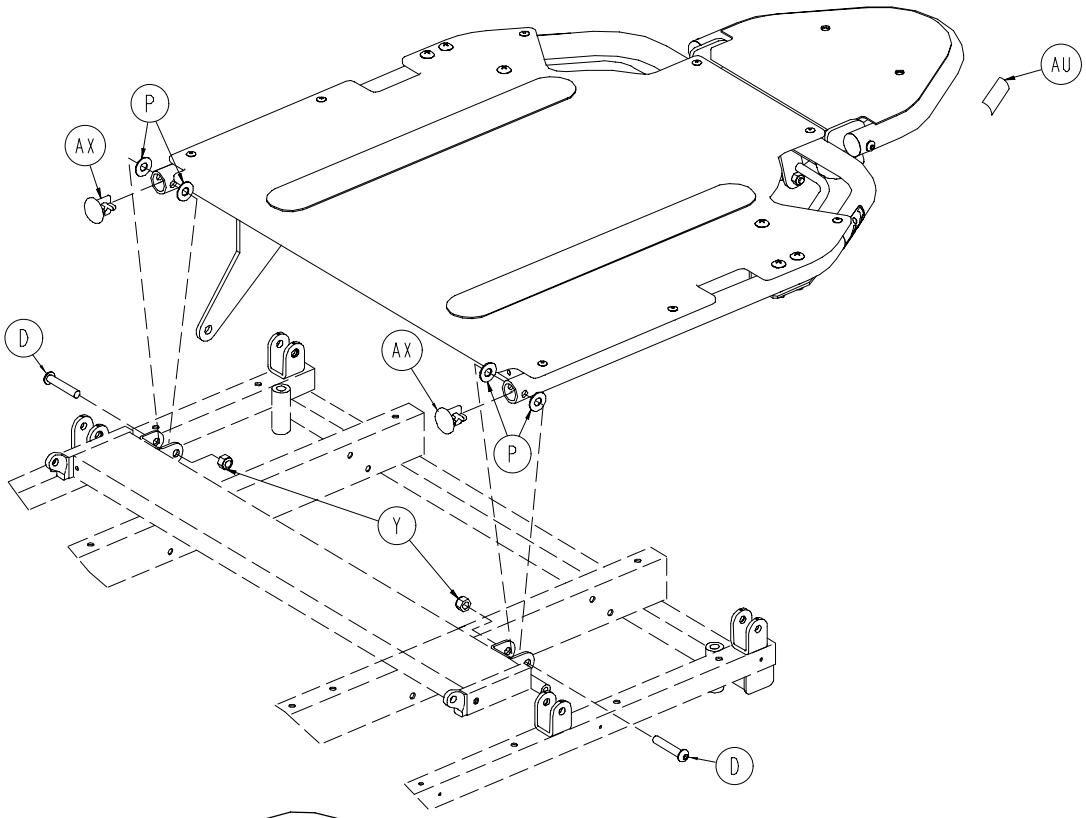
1069−032−115 Single Articulating Pneumatic Fowler



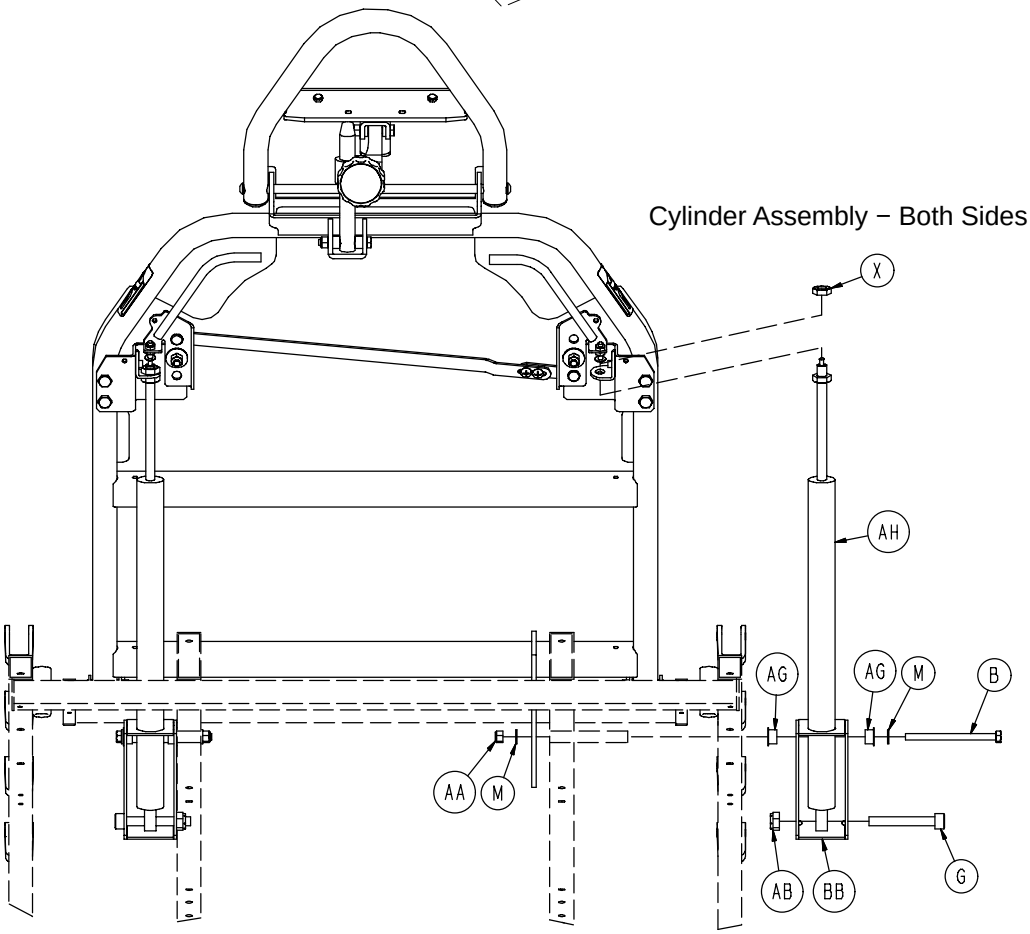
1069−032−115 Single Articulating Pneumatic Fowler



1069−032−115 Single Articulating Pneumatic Fowler



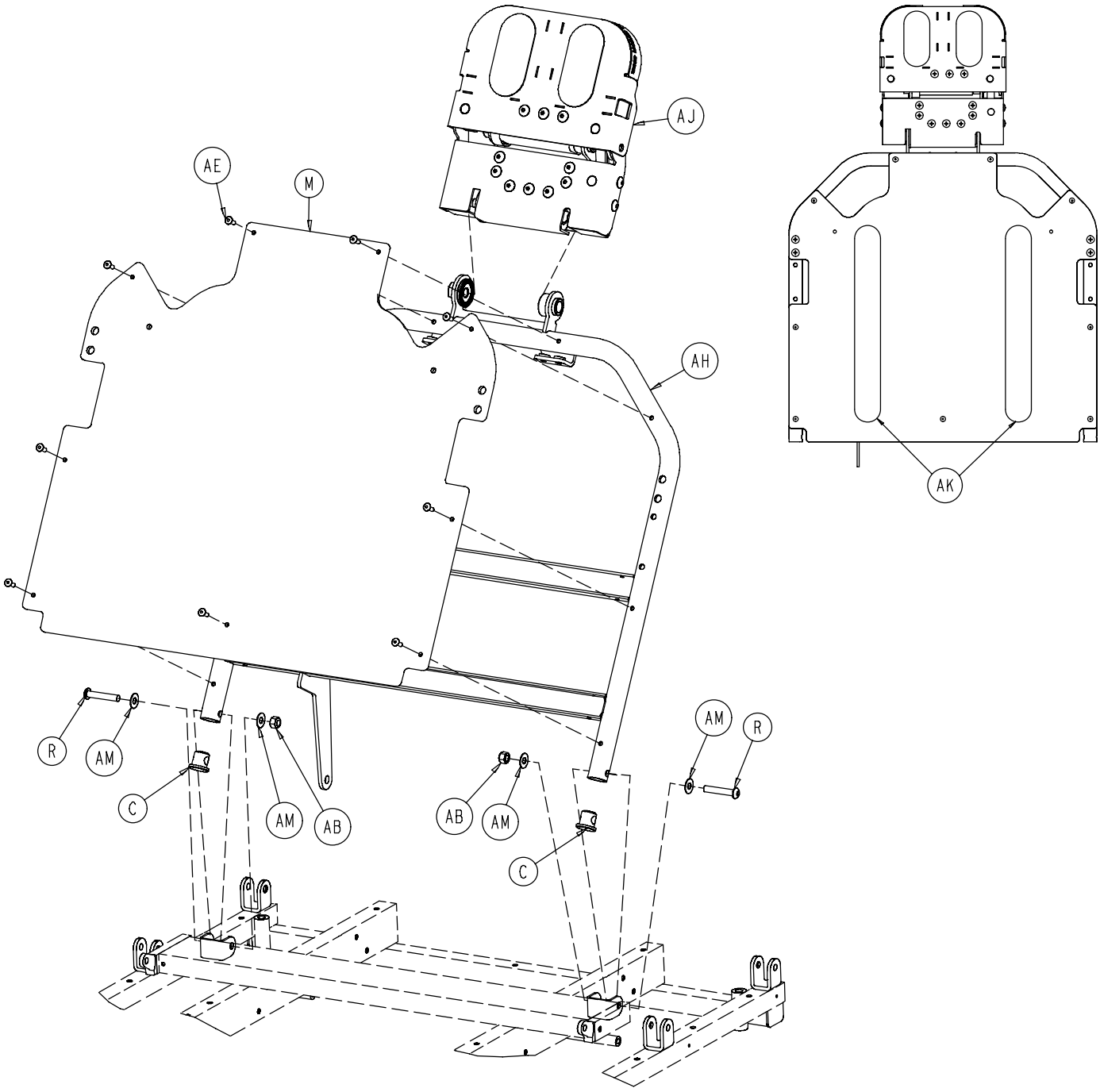
Cylinder Assembly − Both Sides



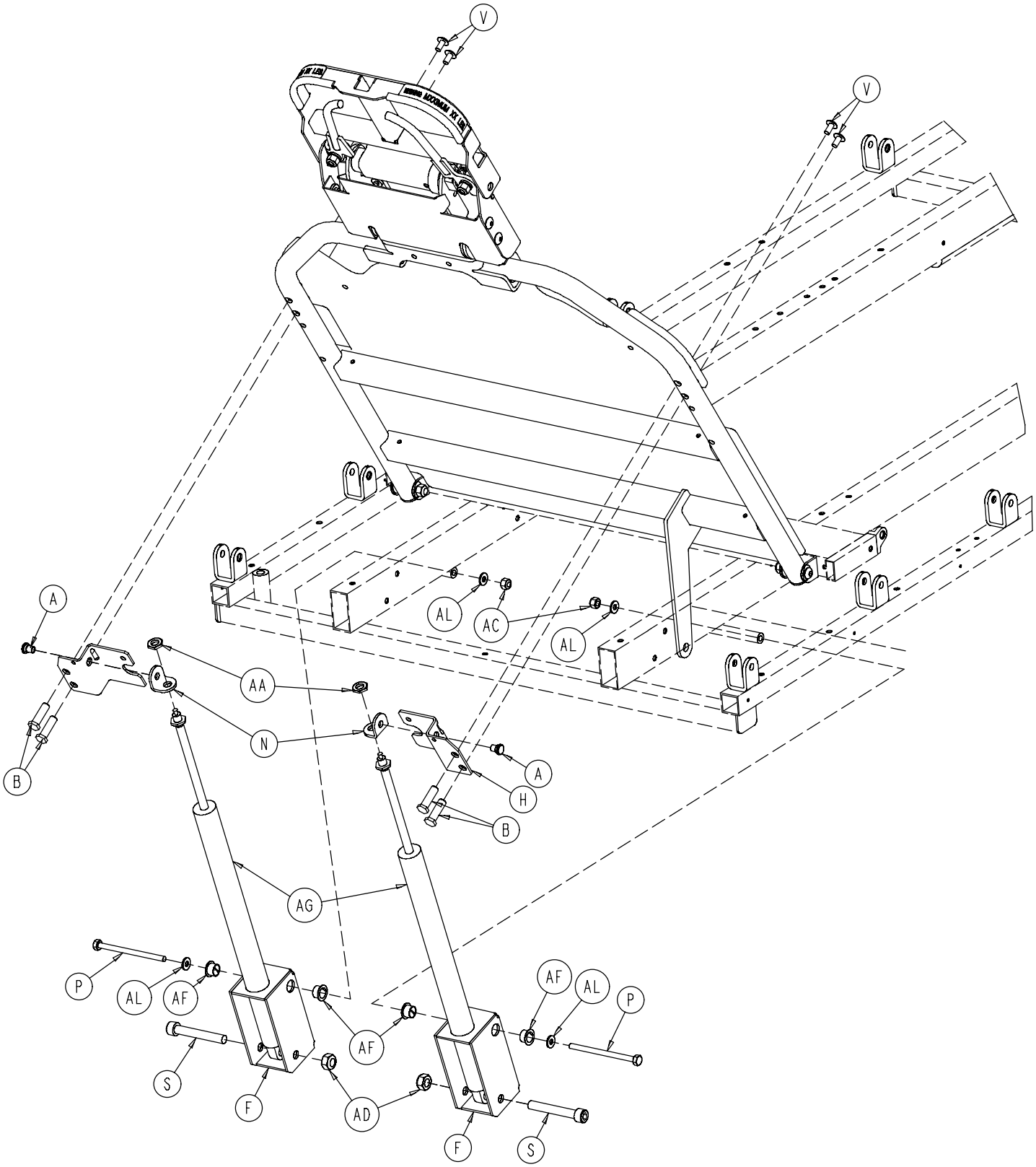
1069−032−115 Single Articulating Pneumatic Fowler

Item	Part No.	Part Name	Qty.
A	0003−076−000	Hex Hd. Cap Screw	1
B	0003−037−000	Hex Hd. Cap Screw	2
C	0003−078−000	Hex Hd. Cap Screw	1
D	0004−054−000	But. Hd. Cap Screw	2
E	0004−066−000	Soc. Hd. Cap Screw	1
F	0004−074−000	But. Hd. Cap Screw	2
G	0004−323−000	Soc. Hd. Cap Screw	2
H	0007−019−000	Truss Hd. Mach. Screw	2
J	0007−042−000	Truss Hd. Mach. Screw	4
K	0007−050−000	Truss Hd. Mach. Screw	2
L	0007−062−000	Truss Hd. Mach. Screw	2
M	0011−063−000	Washer	4
N	0011−108−000	Washer	1
P	0011−179−000	Washer	4
R	0011−180−000	Washer	2
T	0013−018−000	Ext. Tooth Lock Washer	2
U	0014−020−000	Washer	2
V	0014−087−000	Washer	2
W	0015−003−000	Hex Nut	4
X	0015−059−000	Nylock Hex Nut	2
Y	0016−036−000	Hex Nut	2
AA	0016−028−000	Hex Nut	6
AB	0016−090−000	Nylock Hex Nut	2
AC	0021−073−000	Set Screw	1
AD	0025−050−000	Rivet	9
AE	0038−171−000	Compression Spring	1
AF	0038−436−000	Extension Spring	2
AG	0052−086−000	Nyliner	4
AH	0360−031−077	Gas Cylinder	2
AJ	0966−001−065	Lock Label	1
AK	0966−051−018	Shaft	1
AL	0966−051−019	Wedge Lock	1
AM	0966−051−024	Modified Knob	1
AN	0966−070−025	Slide Bar	1
AP	0966−070−027	Bar Clamp	1
AR	0966−070−036	Spacer	2
AT	0966−070−037	Spacer	2
AU	1010−091−057	Max. Weight Label	2
AV	1069−031−011	Shoulder Rivet	4
AW	1069−031−012	Barrel Nut	4
AX	1069−031−013	1” Hole Plug	2
AY	1069−031−031	Short Handle Adj. Link	1
BA	1069−031−032	Long Handle Adj. Link	1
BB	1069−031−036	Cylinder Mounting Box	2
BC	1069−031−041	Handle Pivot Brkt., Lt.	1
BD	1069−031−046	Handle Pivot Brkt., Rt.	1
BE	1069−031−070	Left Handle Weldment	1
BF	1069−031−075	Right Handle Weldment	1
BG	1069−032−075	Fowler Skin	1
BH	1069−032−170	Fowler Weldment	1
BJ	1069−033−107	1” Hole Plug	2
BK	1069−033−108	Head Pivot Shaft	1
BL	1069−033−110	Head Piece Weldment	1
BM	1069−060−091	Fowler Release Label, Rt.	1
BN	1069−060−092	Fowler Release Label, Lt.	1
BP	1210−031−103	Pivot Tab	2
BR	3001−300−099	Modified Bushing	2
BT	5050−531−200	Vinyl Cap	2
BU	7900−001−102	Velcro Pile	2

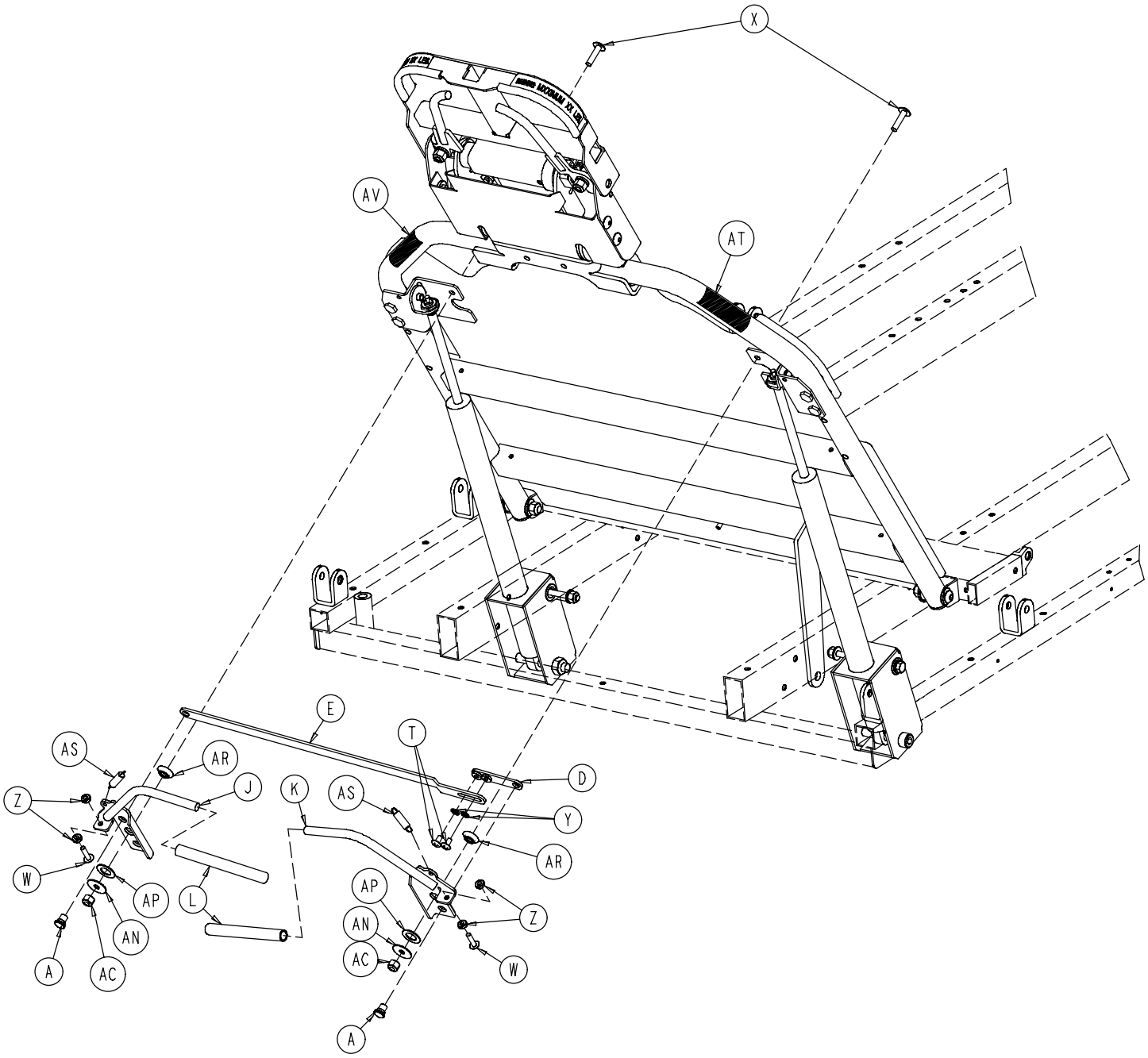
1069−132−110 Dual Articulating Pneumatic Fowler



1069−132−110 Dual Articulating Pneumatic Fowler



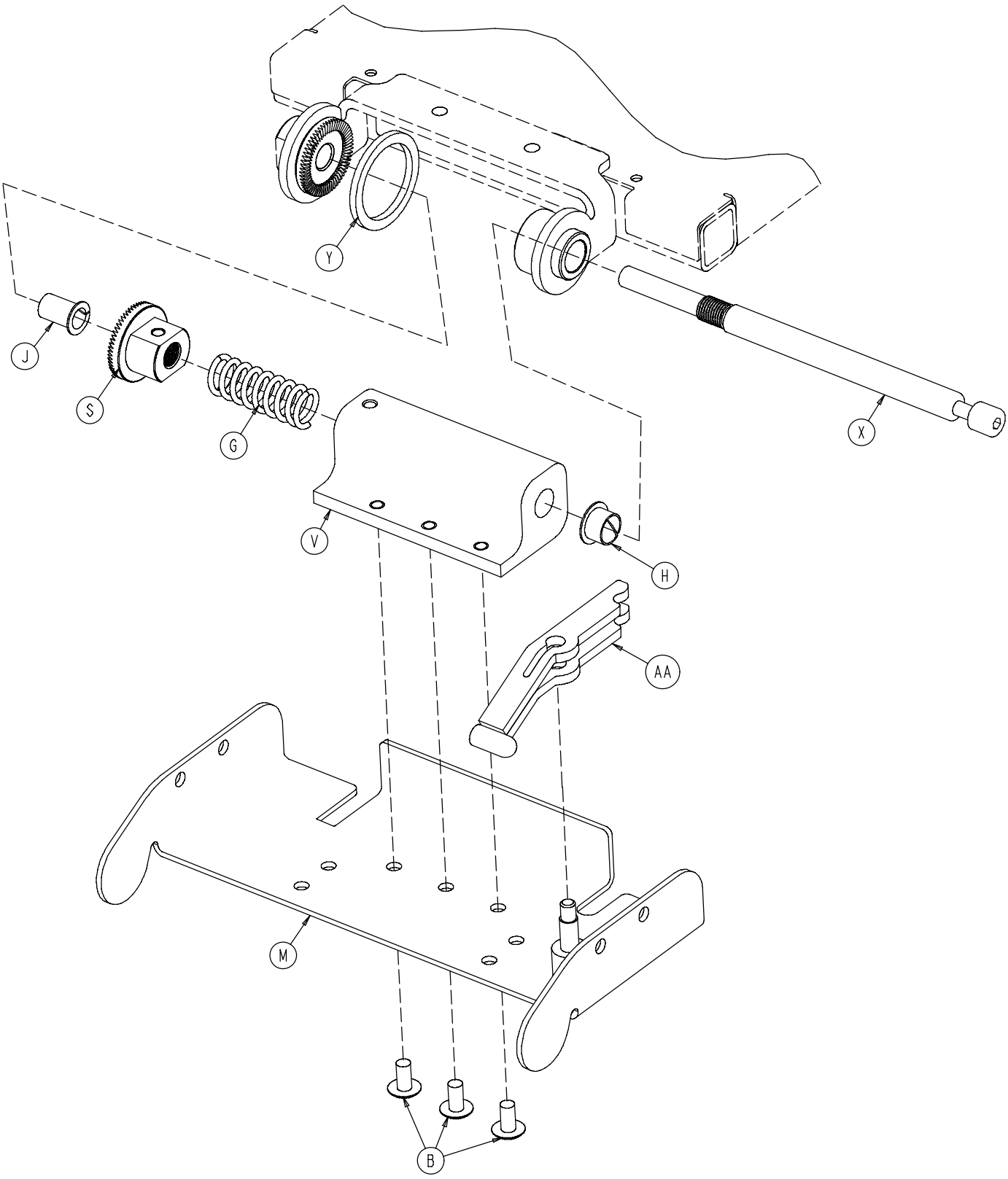
1069−132−110 Dual Articulating Pneumatic Fowler



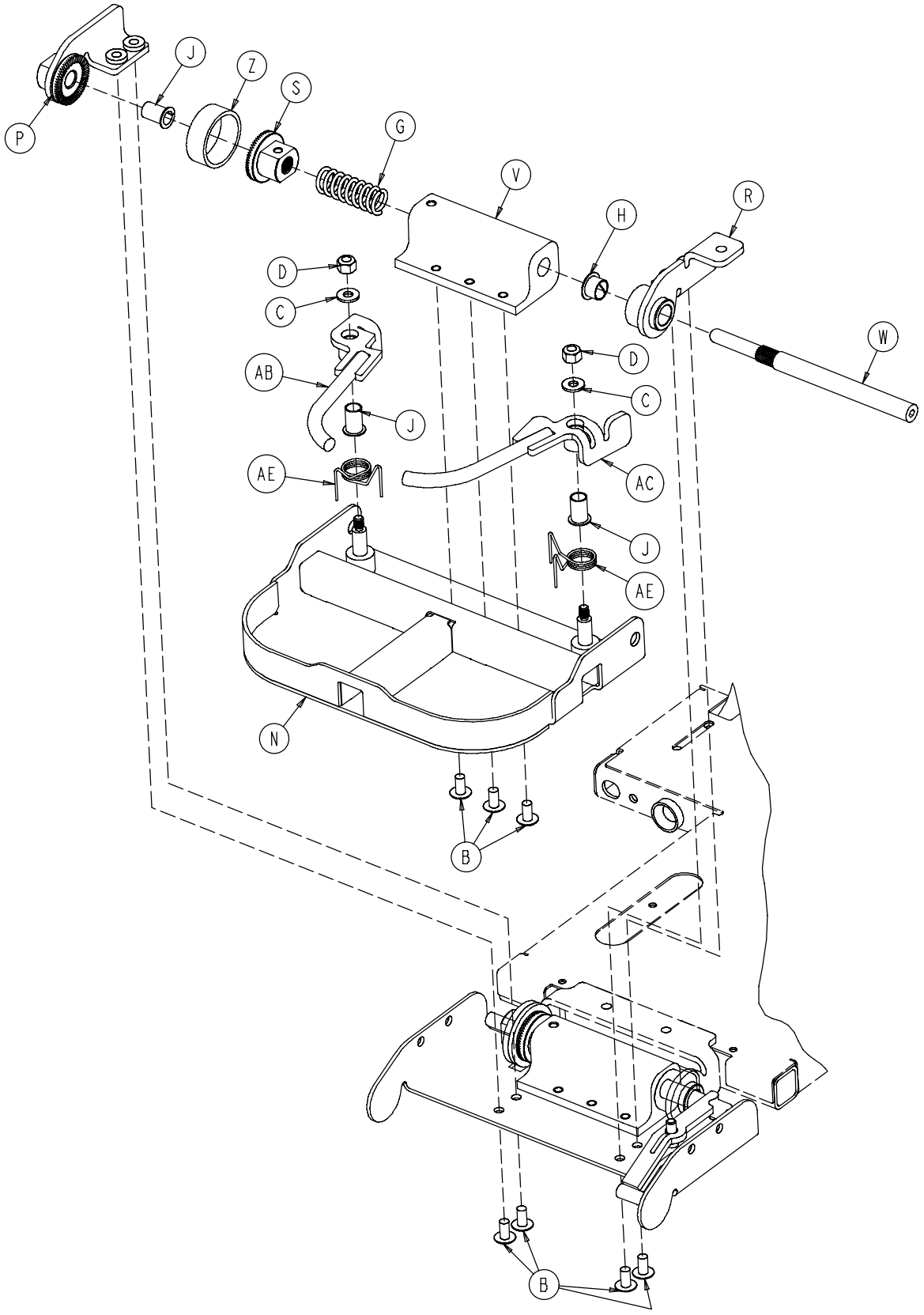
1069−132−110 Dual Articulating Pneumatic Fowler

Item	Part No.	Part Name	Qty.
A	1069−031−011	Rivet	4
B	1069−031−012	Barrel Nut	4
C	1069−031−013	Hole Plug	2
D	1069−031−031	Short Handle Adjustment Link	1
E	1069−031−032	Long Handle Adjustment Link	1
F	1069−031−036	Cylinder Mounting Box	2
G	1069−031−041	Handle Pivot Bracket, Left	1
H	1069−031−046	Handle Pivot Bracket, Right	1
J	1069−031−060	Handle Weldment, Left	1
K	1069−031−065	Handle Weldment, Right	1
L	1069−031−200	Handle Cap	2
M	1069−032−055	Fowler Skin	1
N	1210−031−103	Pivot Tab	2
P	0003−037−000	Hex Hd. Cap Screw	2
R	0004−183−000	Button Hd. Screw	2
S	0004−323−000	Soc. Hd. Cap Screw	2
T	0007−019−000	Truss Hd. Screw	2
V	0007−042−000	Truss Hd. Screw	4
W	0007−050−000	Truss Hd. Screw	2
X	0007−062−000	Truss Hd. Screw	2
Y	0013−018−000	External Tooth Lockwasher	2
Z	0015−003−000	Hex Nut	4
AA	0015−059−000	Nylock Hex Nut	2
AB	0016−036−000	Nylock Hex Nut	2
AC	0016−028−000	Hex Nut	4
AD	0016−090−000	Nylock Hex Nut	2
AE	0025−050−000	Dome Head Rivet	9
AF	0052−086−000	Nyliner	4
AG	0360−031−077	Pneumatic Cylinder	2
AH	1069−132−150	Fowler Weldment	1
AJ	(page 73)	Head Piece Assembly	1
AK	7900−001−102	Velcro Pile	2.5’
AL	0011−063−000	Washer	4
AM	0011−179−000	Washer	4
AN	0011−180−000	Washer	2
AP	0014−087−000	Washer	2
AR	3001−300−099	Modified Bushing	2
AS	0038−436−000	Extension Spring	2
AT	1069−060−091	Fowler Release Label, Right	1
AV	1069−060−092	Fowler Release Label, Left	1

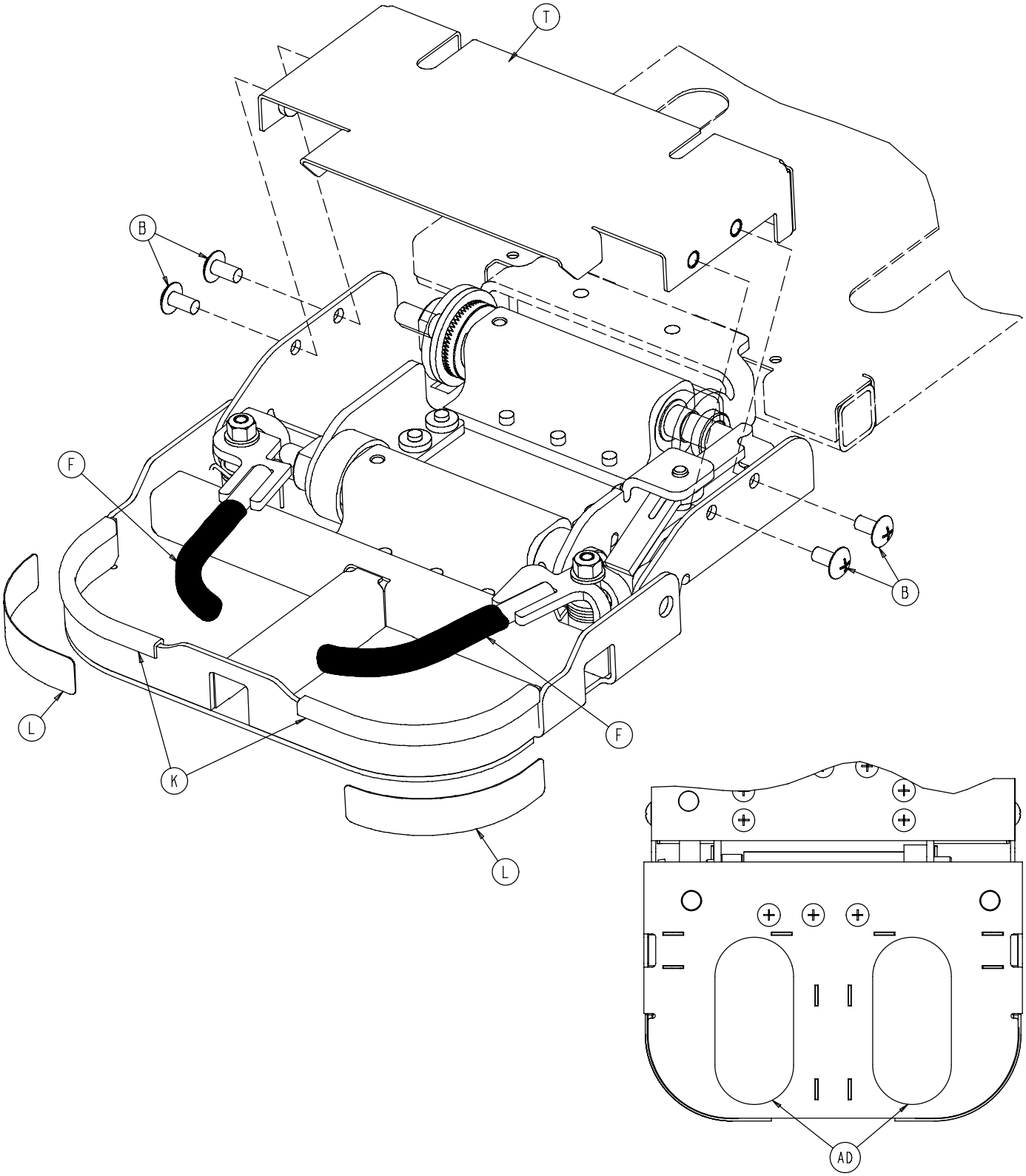
1069−133−020 Optional Dual Articulating Head Piece



1069−133−020 Optional Dual Articulating Head Piece



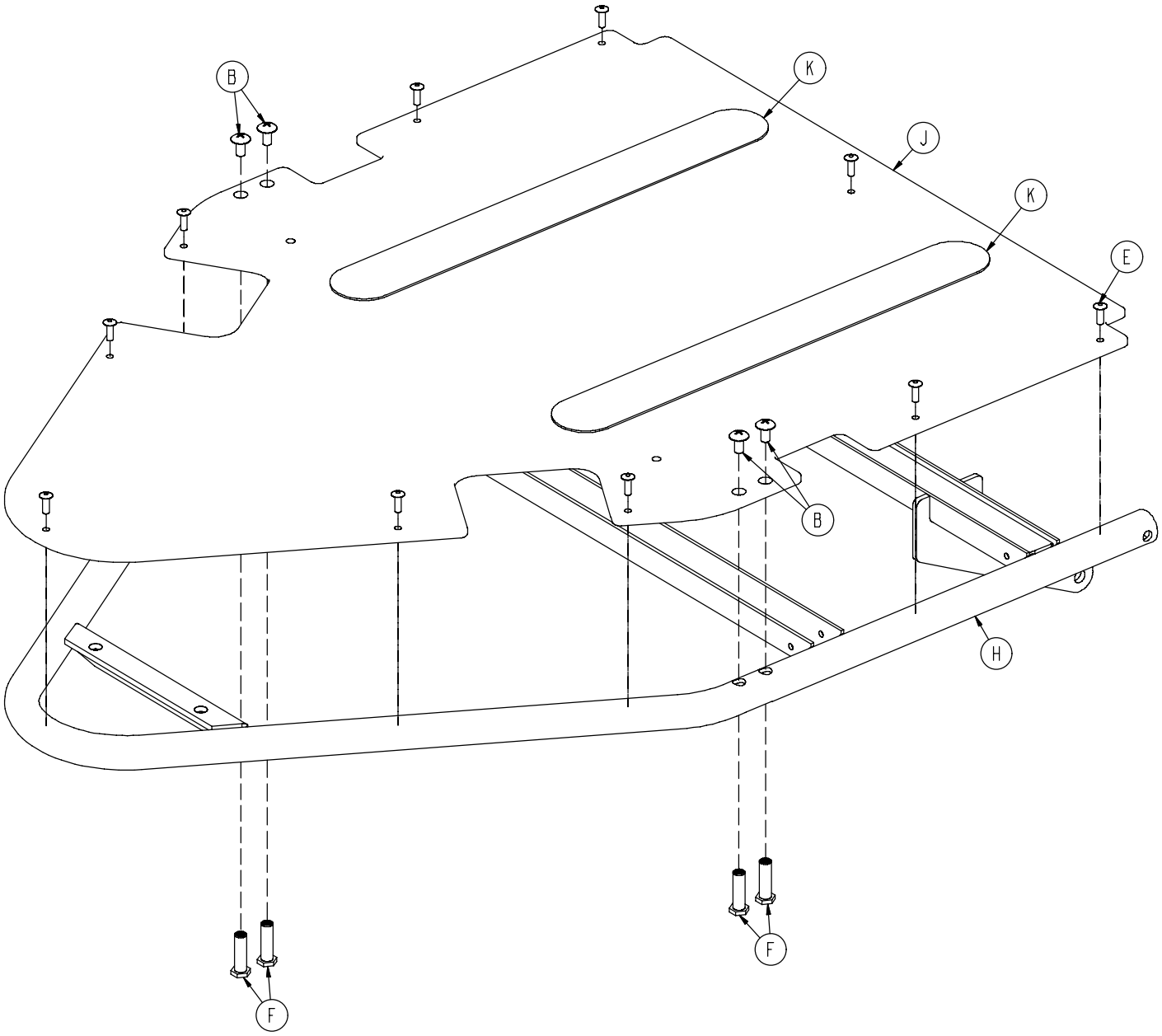
1069−133−020 Optional Dual Articulating Head Piece



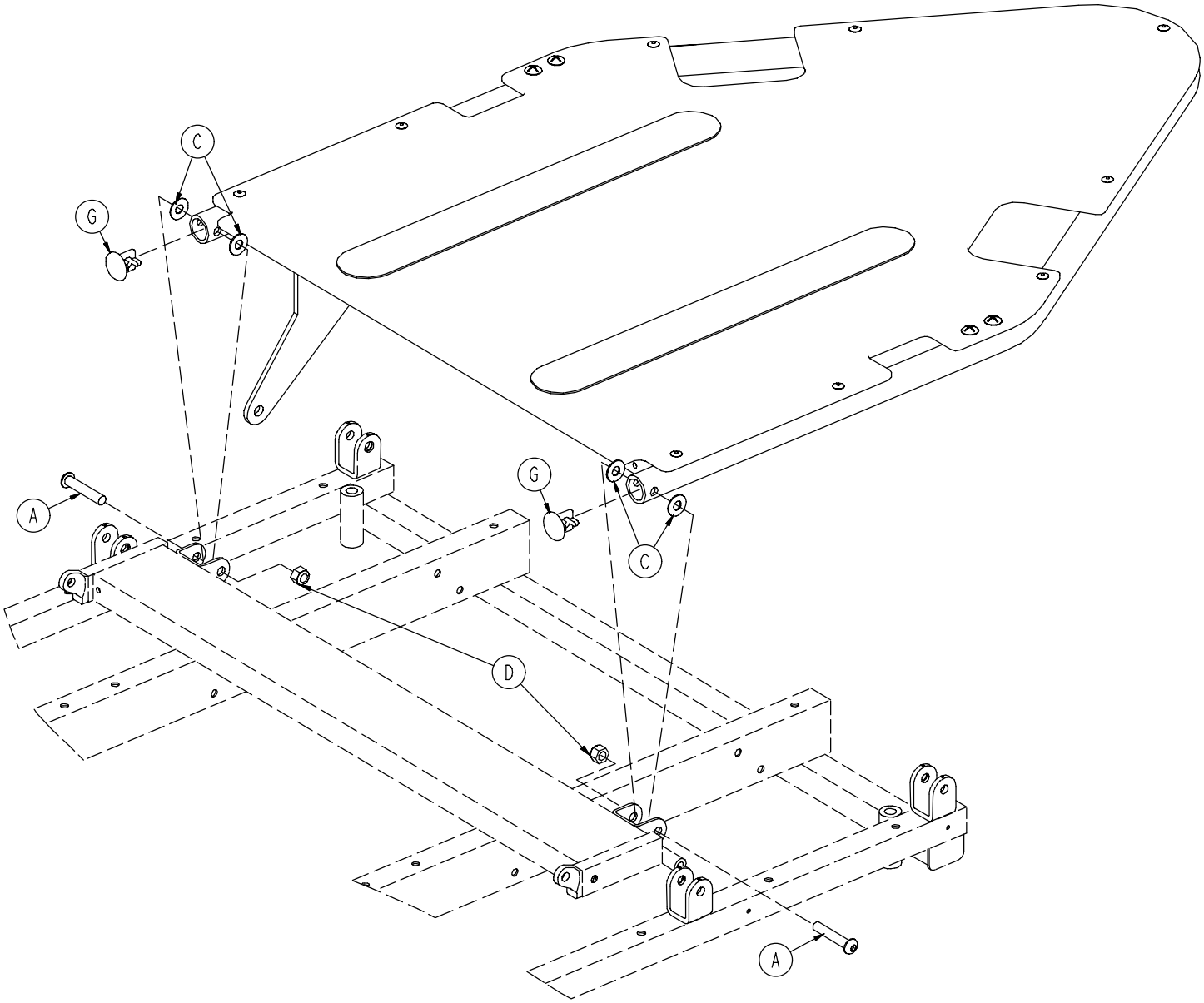
1069−133−020 Optional Dual Articulating Head Piece

Item	Part No.	Part Name	Qty.
B	0007−080−000	Truss Hd. Mach. Screw	14
C	0011−304−000	Washer	2
D	0016−123−000	Hex Nut	2
F	0037−200−000	Vinyl Cap	2
G	0038−474−000	Compression Spring	2
H	0052−086−000	Nyliner	2
J	0052−815−000	Nyliner	4
K	0058−056−000	Edge Trim	2
L	1068−091−021	40 Pounds Max. Label	2
M	1069−133−030	Neck Weldment	1
N	1069−133−040	Head Weldment	1
P	1069−133−057	Head Bracket Weldment, Rt.	1
R	1069−133−058	Head Bracket Weldment, Lt.	1
S	1069−133−073	Shaft Gear	2
T	1069−133−075	Head Piece Cover	1
V	1069−133−076	Gear Housing	2
W	1069−133−083	Head Shaft	1
X	1069−133−084	Neck Shaft	1
Y	1069−133−085	Neck Spacer	1
Z	1069−133−088	Head Spacer	1
AA	1069−133−100	Link Weldment	1
AB	1069−133−110	Handle Weldment, Right	1
AC	1069−133−115	Handle Weldment, Left	1
AD	7900−001−102	4.25” Velcro Pile	.71 Ft.
AE	1069−133−121	Handle Torsion Spring	2

1069−042−160 Zero Articulating Crank Fowler



1069−042−160 Zero Articulating Crank Fowler



Item	Part No.	Part Name	Qty.
A	0004−054−000	Button Hd. Cap Screw	2
B	0007−042−000	Truss Hd. Mach. Screw	4
C	0011−179−000	Washer	4
D	0016−036−000	Nylock Nut	2
E	0025−050−000	Rivet	10
F	1069−031−012	Barrel Nut	4
G	1069−031−013	1” Hole Plug	2
H	1069−032−160	Fowler Weldment	1
J	1069−032−065	Fowler Skin	1
K	7900−001−102	Velcro Pile	2

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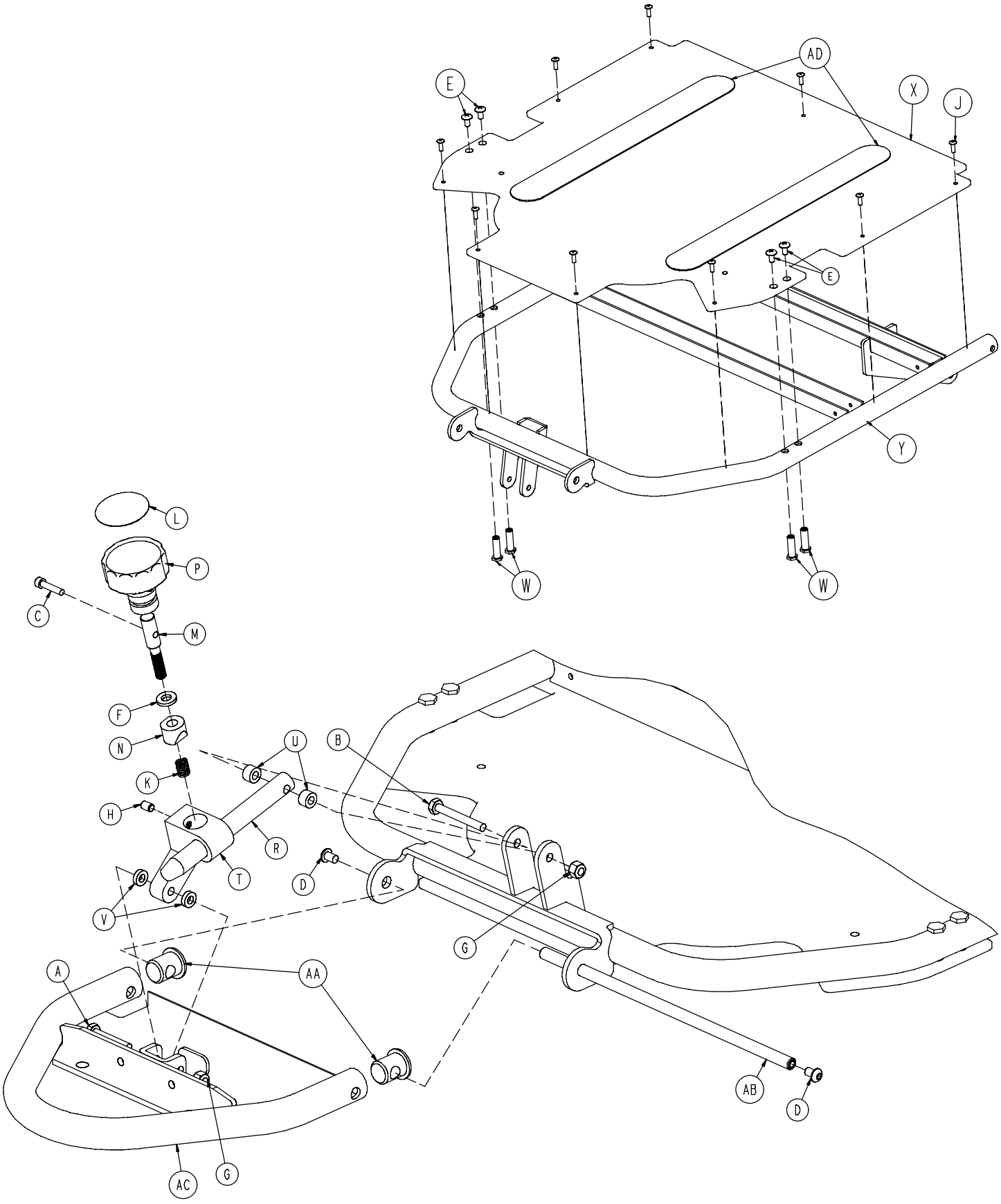
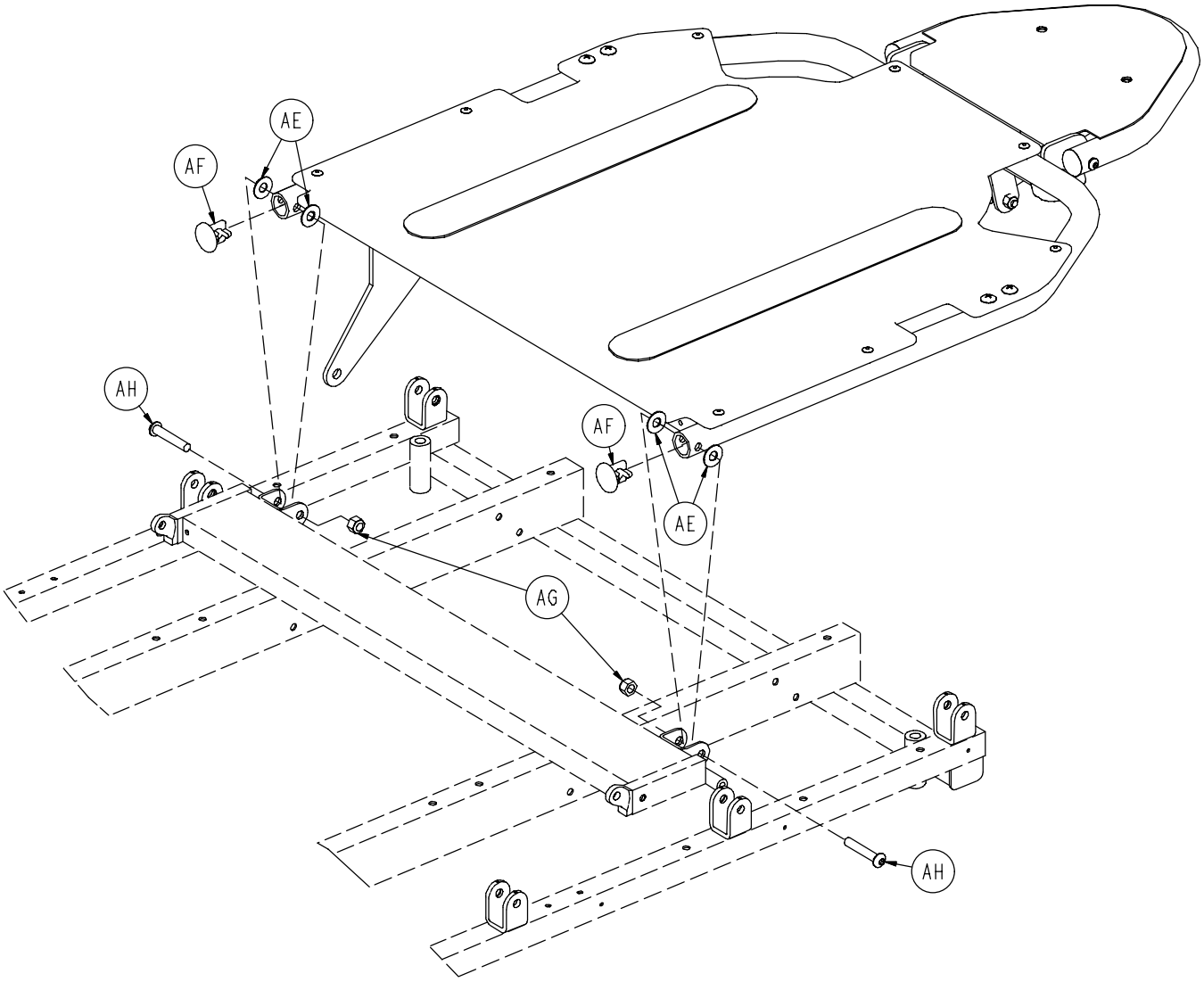
Notes

1069−042−155 Single Articulating Crank Fowler



1069−042−155 Single Articulating Crank Fowler



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	0003−078−000	Hex Hd. Cap Screw	1	T	0966−070−027	Bar Clamp	1
B	0003−076−000	Hex Hd. Cap Screw	1	U	0966−070−036	Spacer	2
C	0004−066−000	Soc. Hd. Cap Screw	1	V	0966−070−037	Spacer	2
D	0004−074−000	Button Hd. Screw	2	W	1069−031−012	Barrel Nut	4
E	0007−042−000	Truss Hd. Screw	4	X	1069−032−075	Fowler Skin	1
F	0011−108−000	Steel Flat Washer	1	Y	1069−032−170	Fowler Weldment	1
G	0016−028−000	Nylock Nut	2	AA	1069−033−107	Hole Plug	2
H	0021−073−000	Set Screw	1	AB	1069−033−108	Head Pivot Shaft	1
J	0025−050−000	Pop Rivet	9	AC	1069−033−110	Head Piece Weldment	1
K	0038−171−000	Compression Spring	1	AD	7900−001−102	Velcro Pile	2
L	0966−001−065	Label	1	AE	0011−179−000	Nylon Washer	4
M	0966−051−018	Shaft	1	AF	1069−031−013	Hole Plug	2
N	0966−051−019	Modified Wedge Lock	1	AG	0016−036−000	Nylock Nut	2
P	0966−051−024	Knob	1	AH	0004−054−000	Button Hd. Screw	2
R	0966−070−025	Slide Bar	1				

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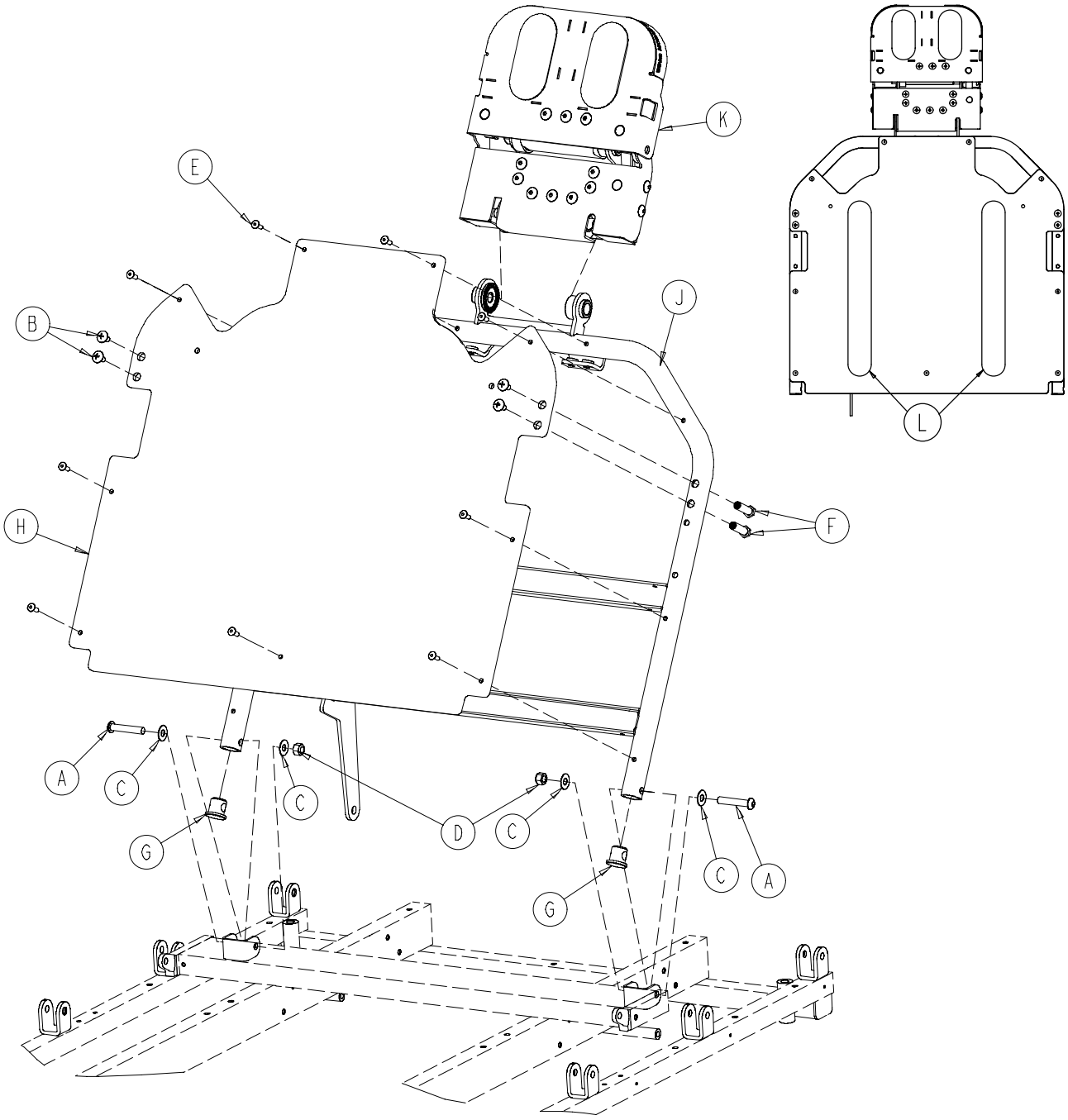
1069−142−150 Dual Articulating Crank Fowler

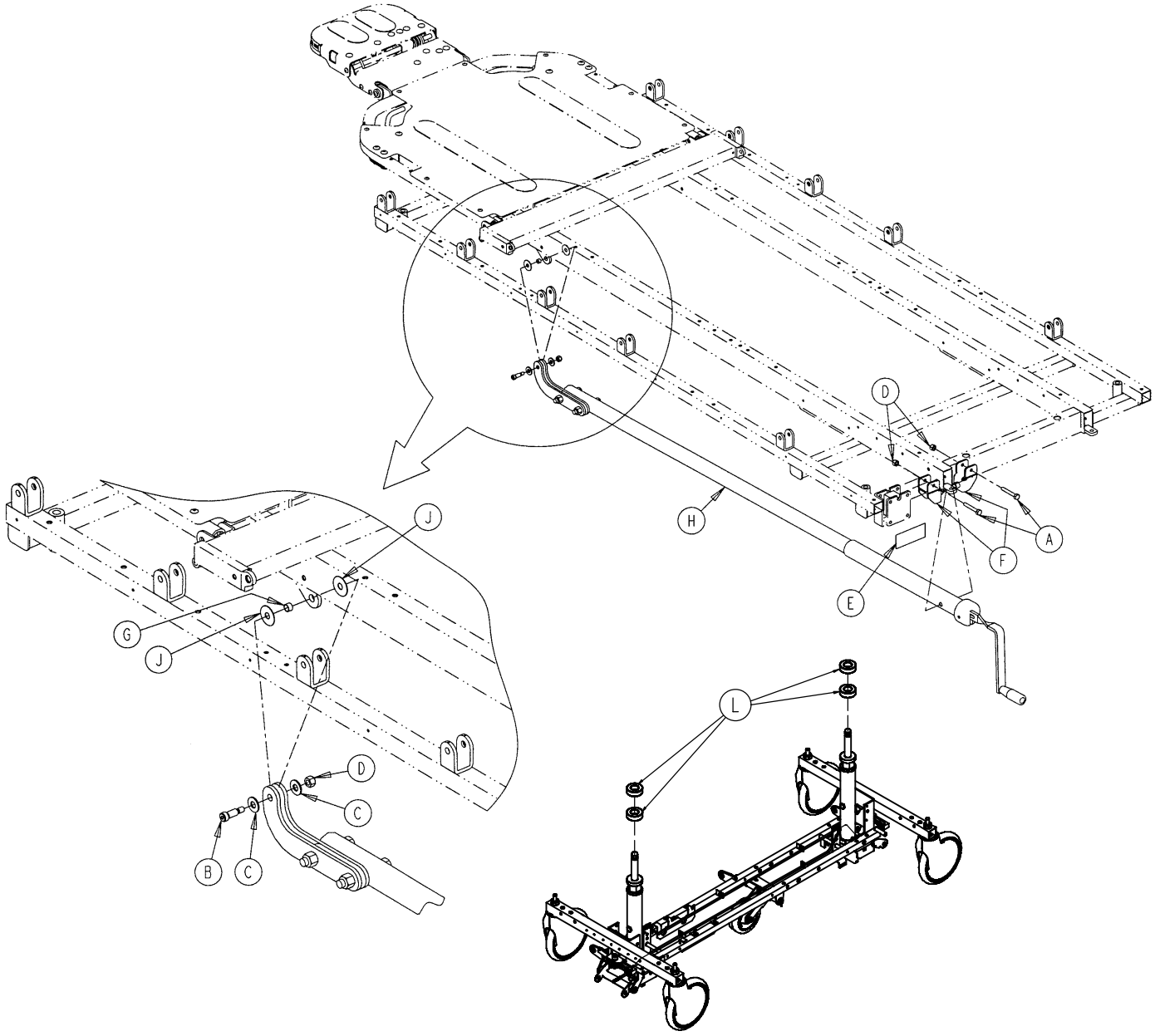


1069−142−150 Dual Articulating Crank Fowler

Item	Part No.	Part Name	Qty.
A	0004−054−000	Button Hd. Screw	2
B	0007−042−000	Truss Hd. Screw	4
C	0011−179−000	Washer	4
D	0016−036−000	Nylock Nut	2
E	0025−050−000	Pop Rivet	9
F	1069−031−012	Barrel Nut	4
G	1069−031−013	Hole Plug	2
H	1069−032−055	Fowler Skin	1
J	1069−132−150	Fowler Weldment	1
K	(page 73)	Head Piece Assembly	1
L	7900−001−102	Velcro Pile	2.5 ft.

Optional Crank Fowler Assembly

Assembly part number 1069−042−020 (reference only)



Item	Part No.	Part Name	Qty.
A	0003−078−000	Hex Hd. Cap Screw	2
B	0008−027−000	Shoulder Bolt	1
C	0011−003−000	Flat Washer	2
D	0016−028−000	Nylock Nut	3
E	0946−001−064	Fowler Symbol Label	1
F	1010−034−015	Mounting Bracket Ass'y	2
G	1066−033−068	Sleeve	1
H	(page 85)	Crankscrew Assembly	1
J	0014−019−000	Nylon Flat Washer	2
L	1040−010−027	Spacer	4

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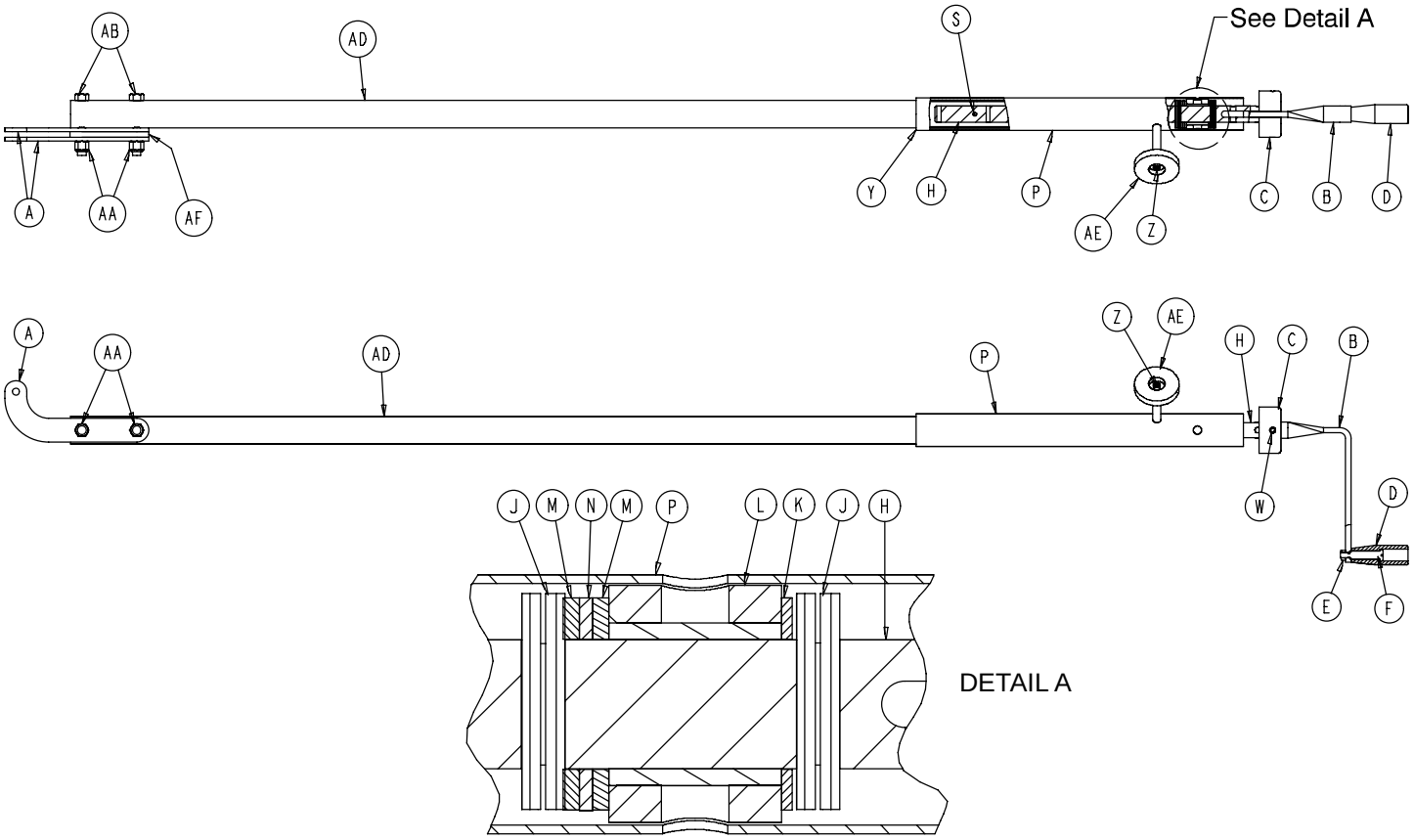
1069−042−010 Fowler Crankscrew Assembly



Item	Part No.	Part Name	Qty.
A	1069−042−023	Crank Arm Link	2
B	1550−001−016	Crank Handle	1
C	0946−033−018	Crank Disc	1
D	0938−001−177	Knob	1
E	0016−005−000	Conelock Nut	1
F	0378−024−029	Shoulder Bolt	1
H	0946−033−035	Fowler Screw	1
J	0026−014−000	Roll Pin	2
K	0081−174−000	Thrust Washer	1
L	0938−001−175	Bearing Assembly	1
M	0081−176−000	Thrust Washer	2
N	0081−175−000	Thrust Washer	1
P	1510−034−084	Screw Cover Assembly	1
S	0026−010−000	Roll Pin	1
W	0026−045−000	Roll Pin	1
Y	7900−001−102	Velcro Pile Tape	4”
Z	0004−007−000	Soc. Hd. Cap Screw	1
AA	0016−035 −000	Nylon Hex Nut	2
AB	0003−027−000	Hex Hd. Cap Screw	2
AD	1069−042−021	Drive Tube Assembly	1
AE	1550−001−014	Magnet	1
AF	1069−042−024	Crank Spacer	1

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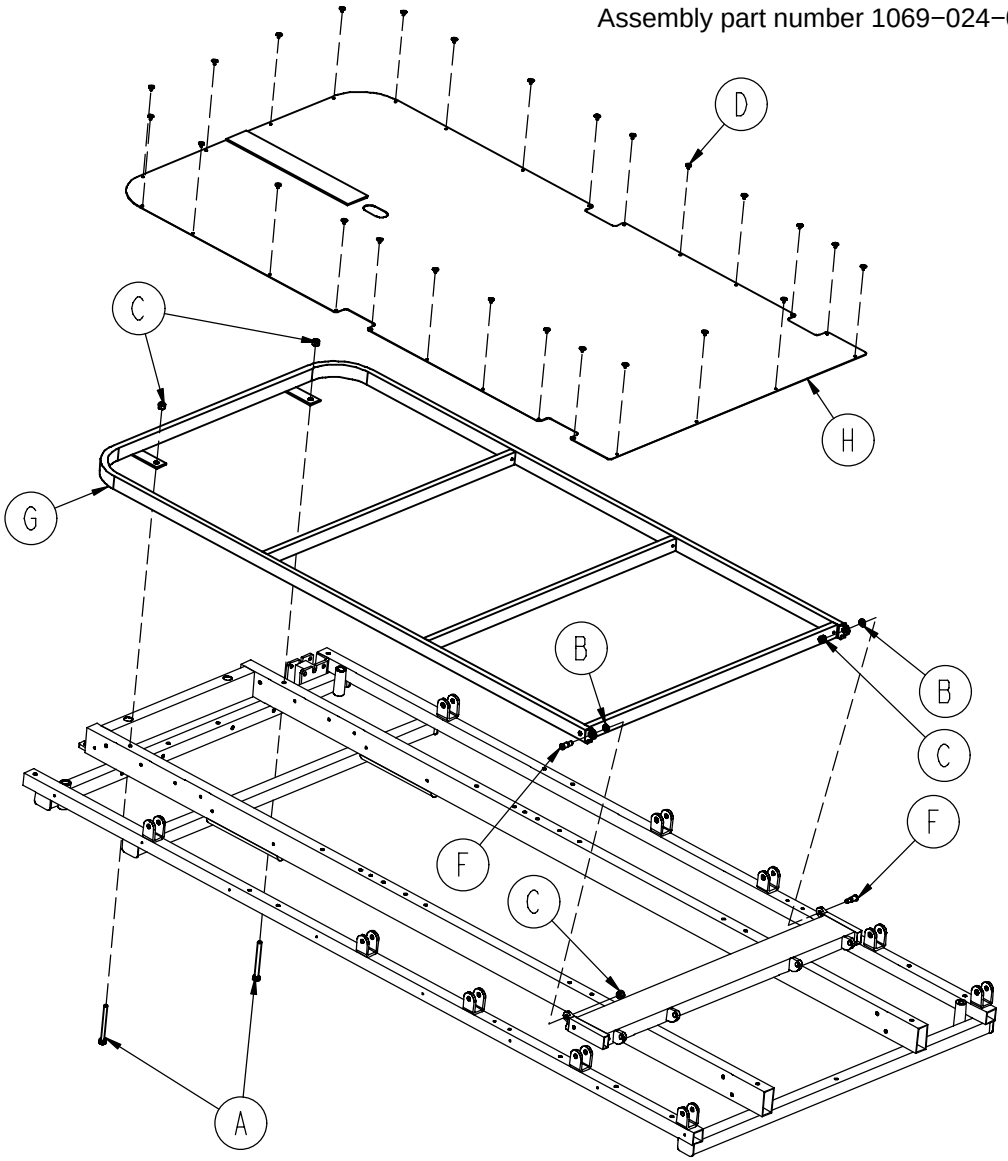
Stationary Foot Section Assembly

Assembly part number 1069−024−004 (reference only)

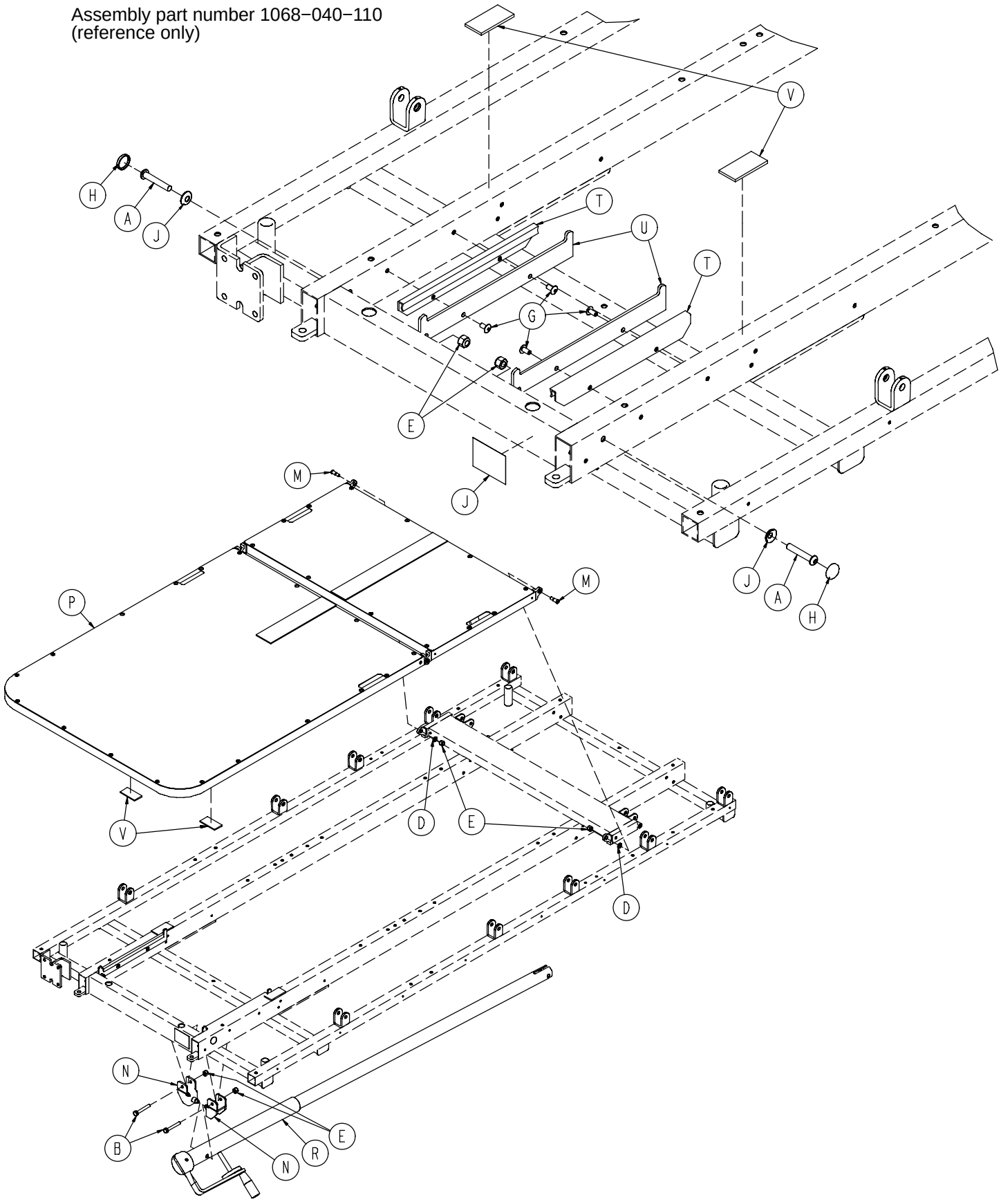


Item	Part No.	Part Name	Qty.
A	0003−073−000	Hex Hd. Cap Screw	2
B	0014−003−000	Washer	2
C	0016−028−000	Hex Nut	4
D	0025−101−000	Rivet	26
F	1010−032−060	Pivot Bolt	2
G	1068−044−050	Stationary Foot Weldment	1
H	1069−019−001	Foot Section Skin	1
J	7900−001−102	Velcro Pile	1

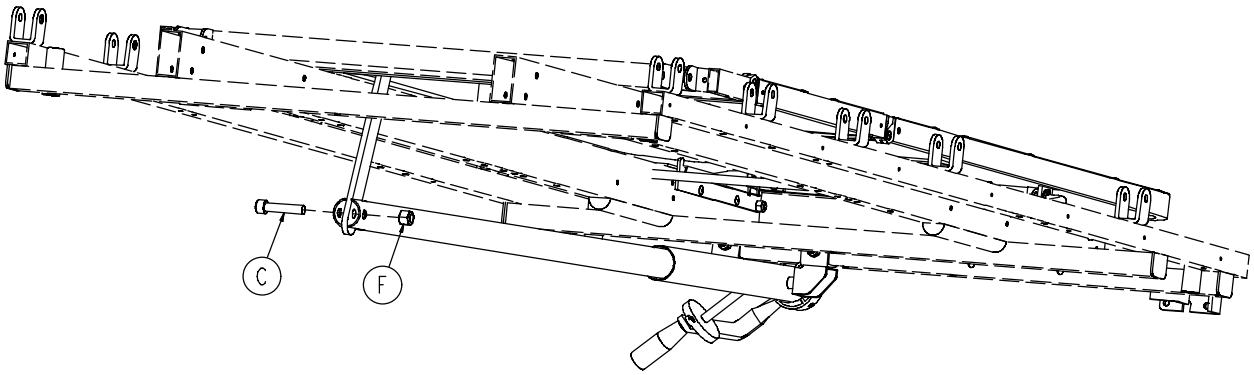
Notes

Optional Knee Gatch Assembly

Assembly part number 1068−040−110
(reference only)

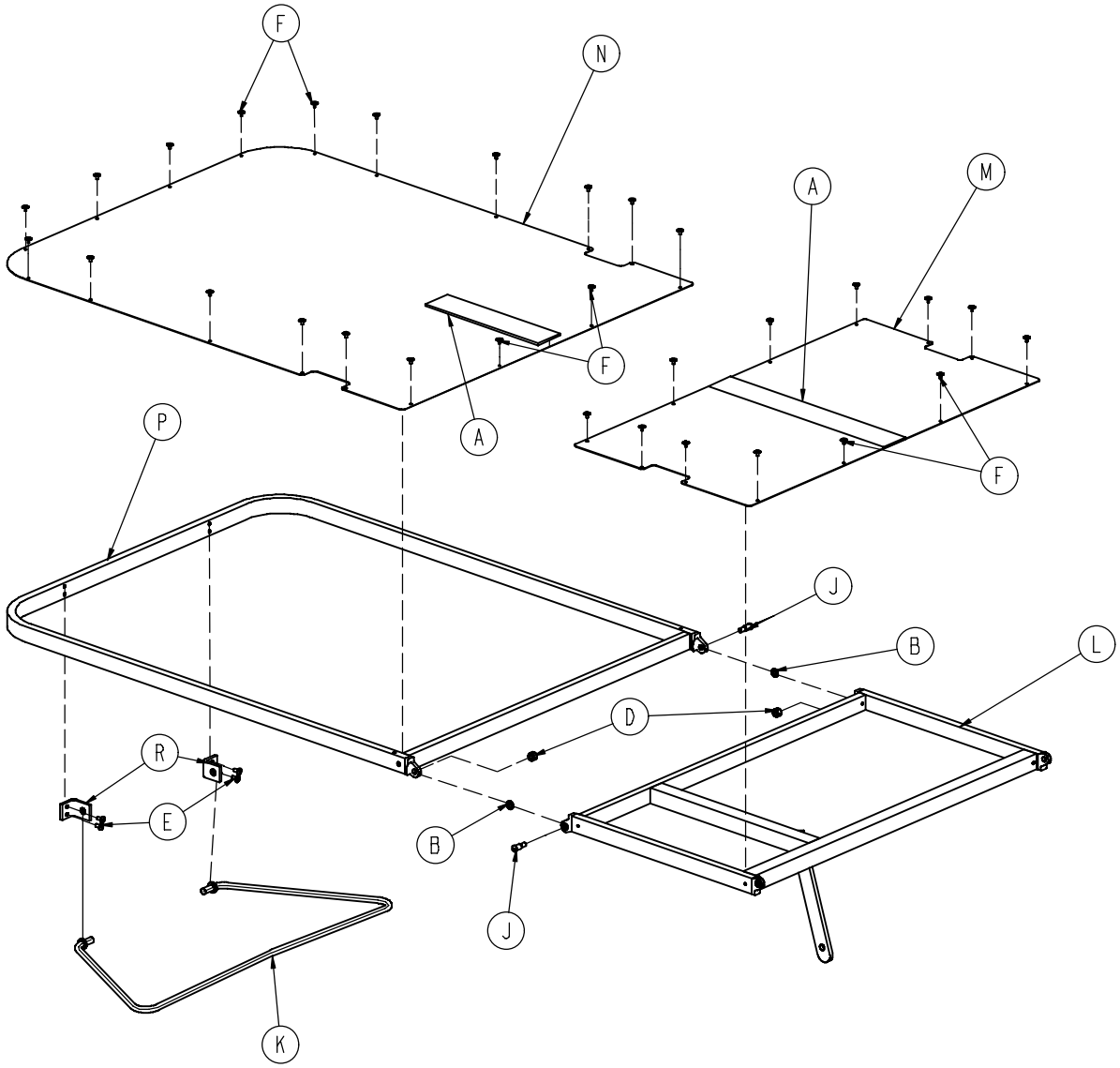


Optional Knee Gatch Assembly



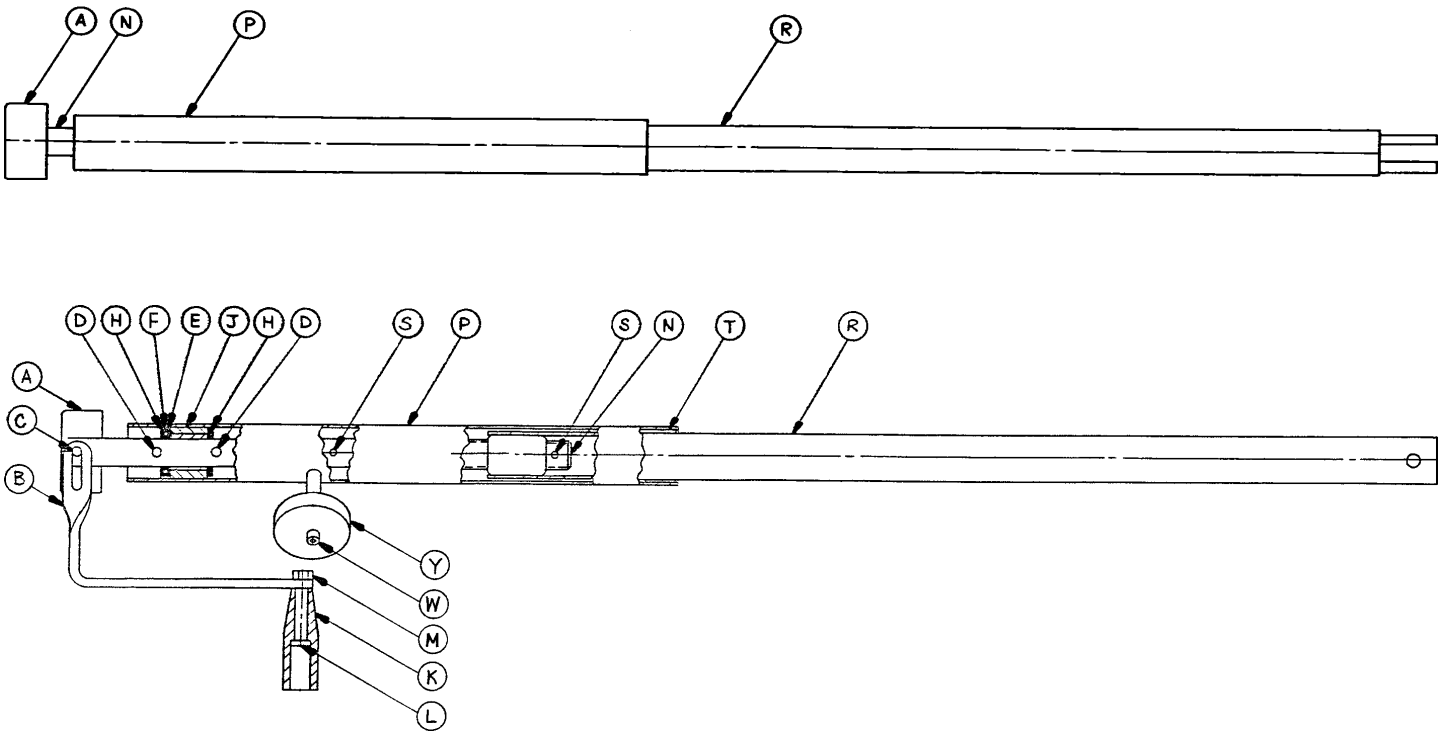
Item	Part No.	Part Name	Qty.
A	0004−135−000	Button Hd. Cap Screw	10
B	0003−078−000	Hex Hd. Cap Screw	2
C	0004−105−000	Socket Hd. Cap Screw	1
D	0014−003−000	Washer	2
E	0016−028−000	Hex Nut	6
F	0016−035−000	Nylock Hex Nut	1
G	0025−079−000	Dome Hd. Rivet	4
H	0037−055−000	Protective Cap	2
J	0037−056−000	Retaining Washer	2
K	0721−031−065	Hole Plug	2
L	0946−001−065	Knee Gatch Label	1
M	1010−032−060	Pivot Bolt	2
N	1010−034−015	Mounting Bracket	2
P	(page 90)	Foot/Thigh Subassembly	1
R	(page 91)	Gatch Crankscrew Assembly	1
T	1510−034−190	Slider Pad	2
U	1510−034−194	Calf Stand Rest	2
V	7900−001−102	Velcro Pile	.33 ft.

1068−041−010 Knee Gatch Foot and Thigh Section



Item	Part No.	Part Name	Qty.
A	7900−001−102	Velcro Adhesive Pile	1.92’
B	0014−003−000	Washer	2
D	0016−028−000	Nylock Hex Nut	2
E	0025−079−000	Rivet	4
F	0025−101−000	Rivet	30
J	1010−032−060	Pivot Bolt	2
K	1710−034−127	Calf Stand Bar	1
L	1010−034−025	Thigh Section Weldment	1
M	1066−034−059	Thigh Section Skin	1
N	1068−040−044	Calf Section Skin	1
P	1068−040−050	Calf Section Weldment	1
R	1510−034−088	Calf Stand Bracket	2

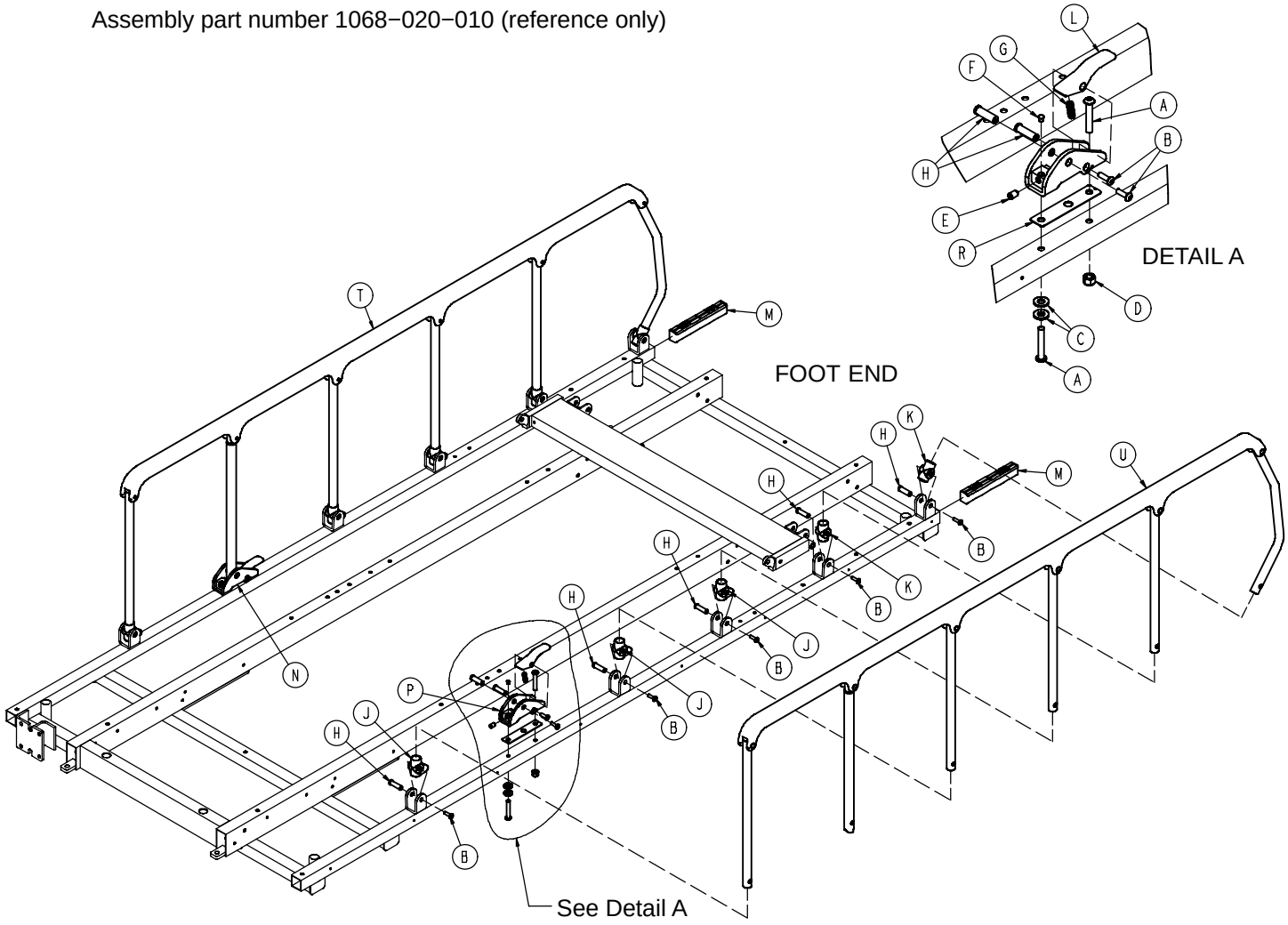
1068−046−010 Knee Gatch Crankscrew Assembly



Item	Part No.	Part Name	Qty.
A	0946−033−018	Crank Disk	1
B	1550−001−016	Crank Handle	1
C	0026−045−000	Roll Pin	1
D	0026−014−000	Roll Pin	2
E	0081−176−000	Thrust Washer	1
F	0081−175−000	Thrust Bearing	1
H	0081−174−000	Thrust Washer	2
J	0938−001−175	Bearing Assembly	1
K	0938−001−177	Knob	1
L	0378−024−029	Shoulder Bolt	1
M	0016−005−000	Conelock Nut	1
N	0946−034−025	Knee Gatch Screw	1
P	1510−034−084	Screw Cover Assembly	1
R	1068−046−012	Gatch Drive Tube Assembly	1
S	0026−010−000	Roll Pin	2
T	7900−001−102	Velcro Pile Tape	.3’
W	0004−007−000	Soc. Head Cap Screw	1
Y	1550−001−014	Magnet	1

Siderail to Litter Assembly, Two−Position Siderails

Assembly part number 1068−020−010 (reference only)



Item	Part No.	Part Name	Qty.
A	0004−135−000	Button Hd. Cap Screw	4
B	0004−515−000	Button Hd. Cap Screw	14
C	0011−002−000	Flat Washer	4
D	0016−028−000	Nylock Hex Nut	2
E	0021−104−000	Set Screw	2
F	0037−074−000	Hole Plug	2
G	0038−220−000	Compression Spring	2
H	0721−026−066	Pivot Screw	14
J	0721−026−068	Upright Cradle	6
K	0721−026−069	Upright Sleeve	4
L	0721−026−074	Lock Handle	2
M	1010−026−069	Lock Support	2
N	1010−026−080	Lock Housing, Left	1
P	1010−026−081	Lock Housing, Right	1
R	1010−026−103	Spring Retainer	2
T	(page 93)	Siderail Assembly, Right	1
U	(page 93)	Siderail Assembly, Left	1

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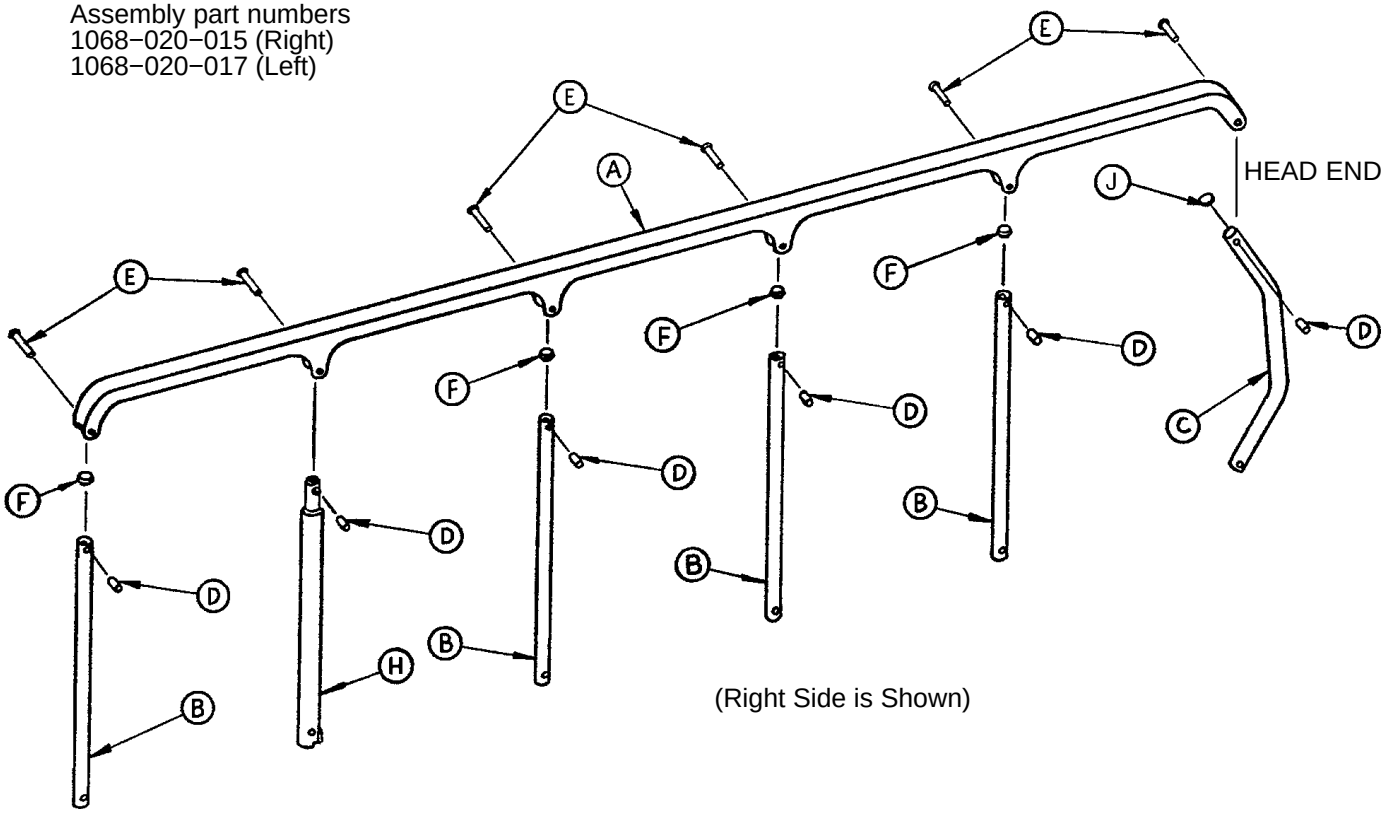
Two−Position Siderail Assembly, Right and Left

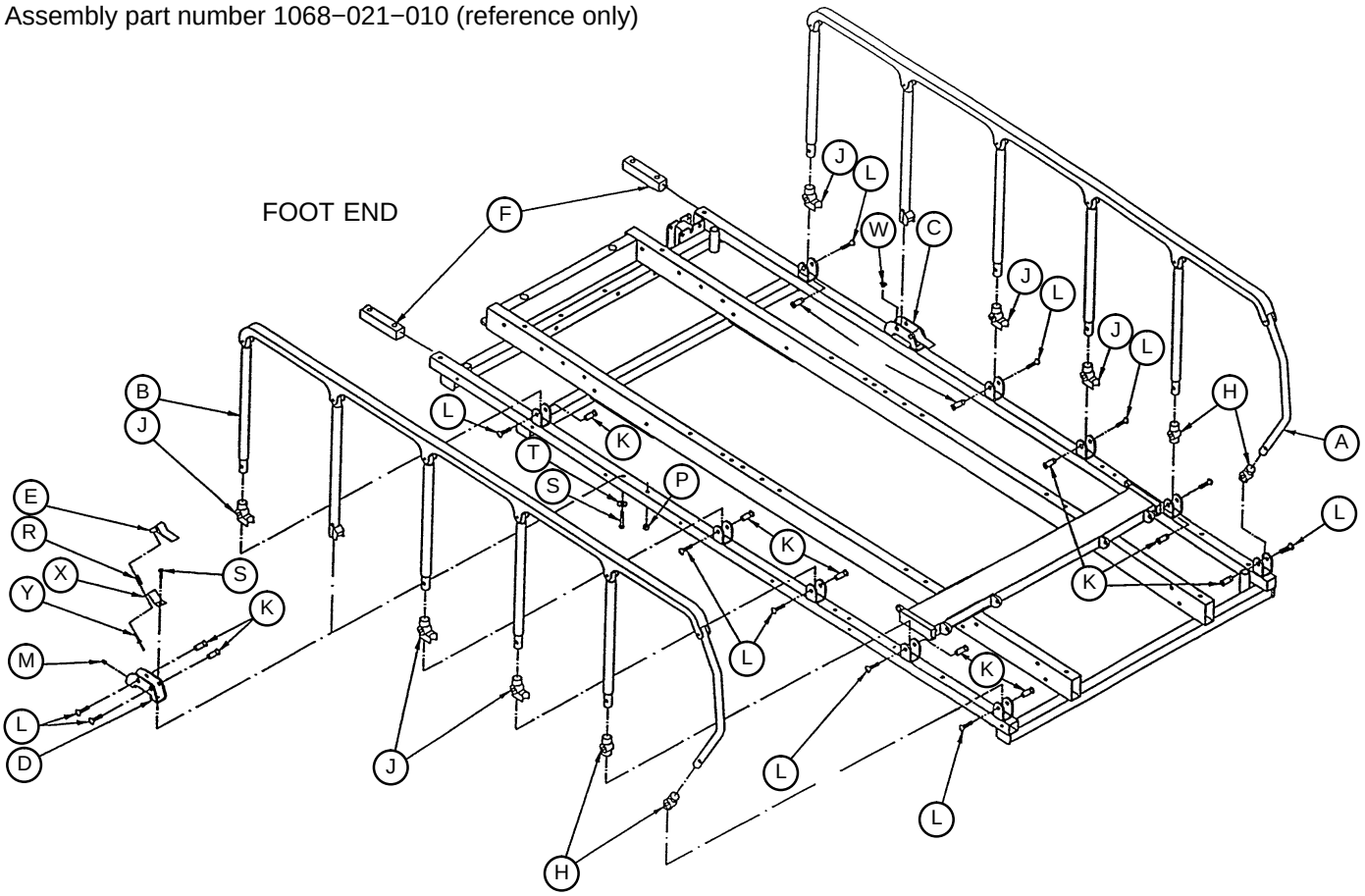
Assembly part numbers
1068−020−015 (Right)
1068−020−017 (Left)



Item	Part No.	Part Name	Qty.
A	1010−026−015	Top Rail	1
B	1010−026−083	Upright	4
C	1010−026−084	Upright, Bent	1
D	1010−026−082	Sleeve, Bearing	6
E	0025−106−000	Semi−Tubular Rivet	6
F	1010−026−010	Round Hole Plug	4
H	1010−026−085	Latch Upright Ass'y	1
J	1010−026−012	Bent Spindle Rest	1

Siderail to Litter Ass’y, Optional 3−Position Siderail

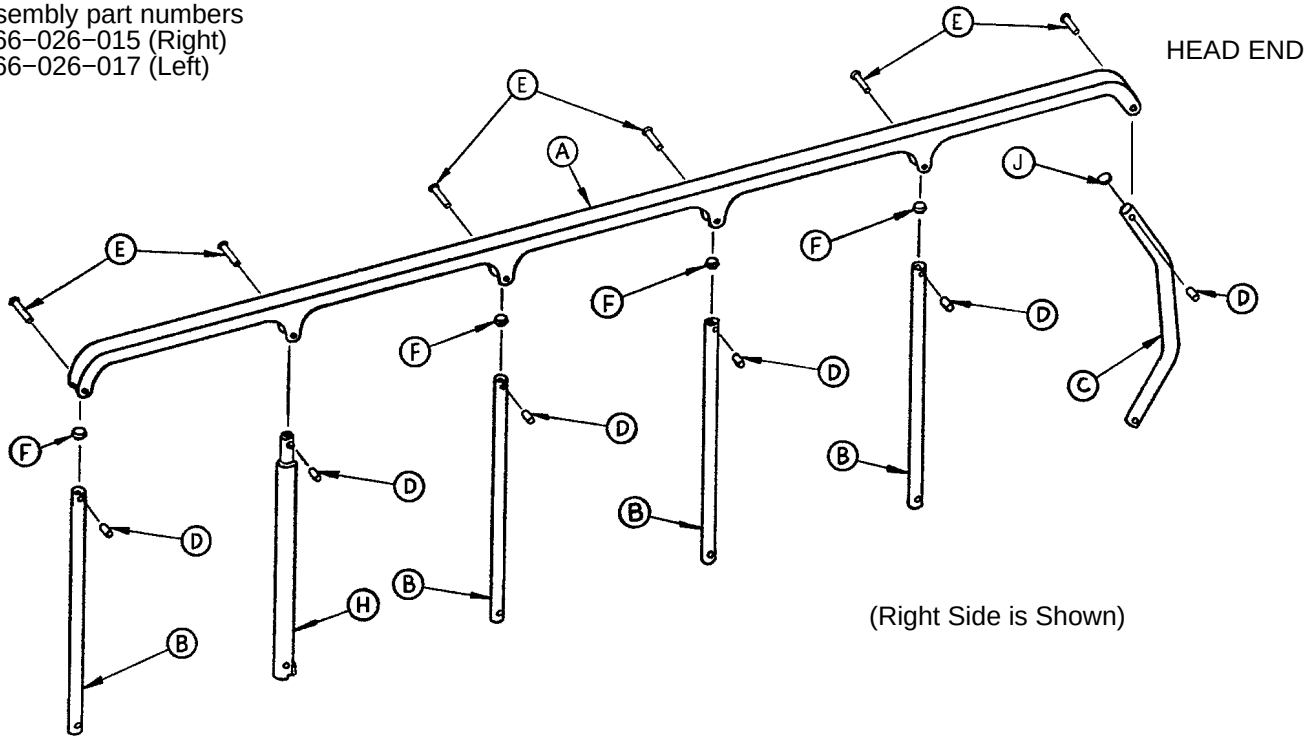
Assembly part number 1068−021−010 (reference only)



Item	Part No.	Part Name	Qty.
A	(page 95)	Siderail Assembly, Right	1
B	(page 95)	Siderail Assembly, Left	1
C	1066−026−018	Lock Housing, Right	1
D	1066−026−016	Lock Housing, Left	1
E	1066−026−022	Lock Handle	2
F	1010−026−069	Lock Support	2
H	0721−026−069	Sleeve Upright	4
J	0721−026−068	Cradle Upright	6
K	0721−026−066	Pivot Screw	14
L	0004−515−000	Button Hd. Cap Screw	14
M	0021−104−000	Set Screw	2
P	0016−028−000	Nylock Hex Nut	2
R	0038−220−000	Compression Spring	2
S	0004−135−000	Button Hd. Cap Screw	4
T	0011−002−000	Flat Washer	4
W	0037−074−000	Hole Plug	2
X	1066−126−019	Spring Plate	2

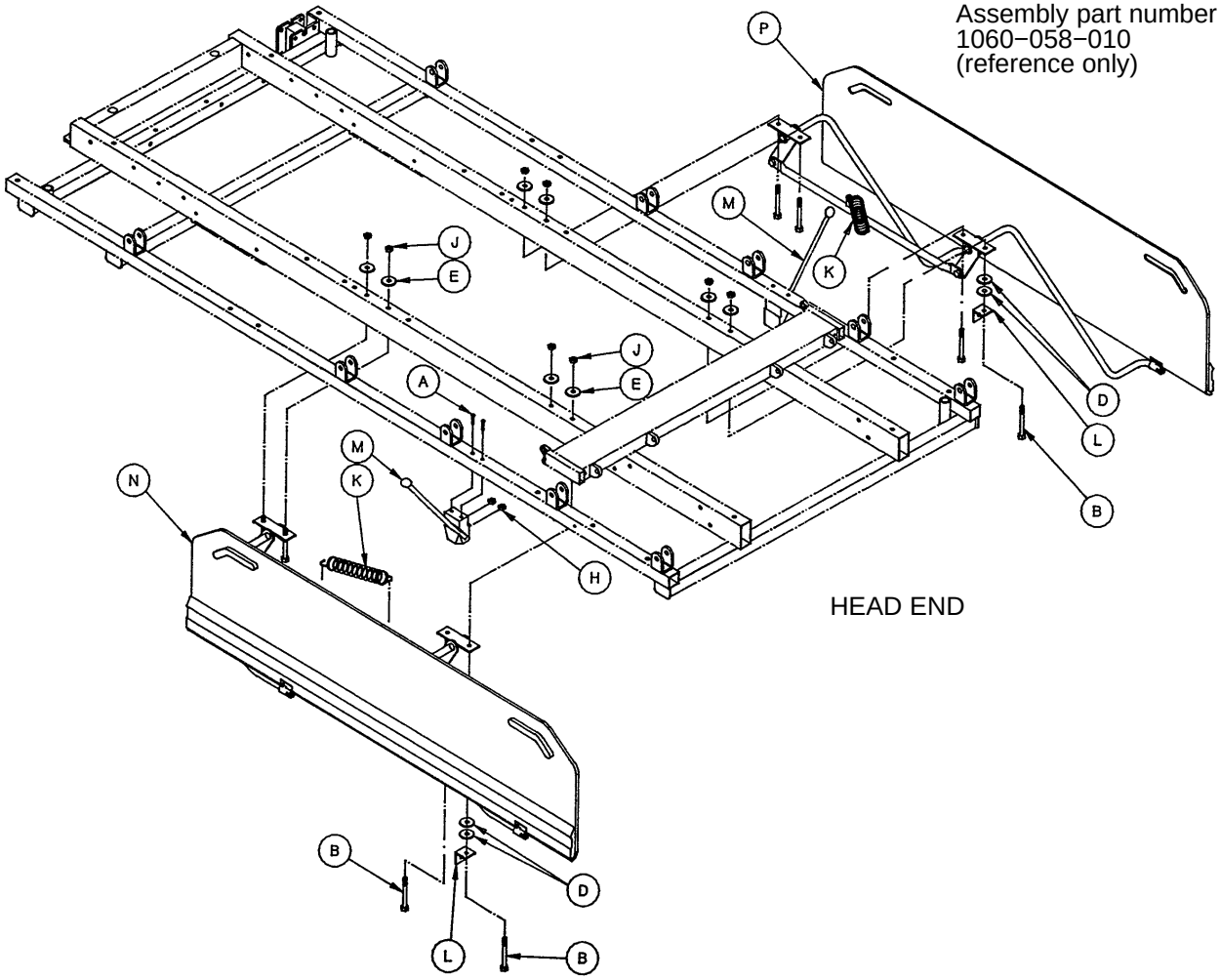
Optional 3−Position Siderail Assembly, Right and Left

Assembly part numbers
1066−026−015 (Right)
1066−026−017 (Left)



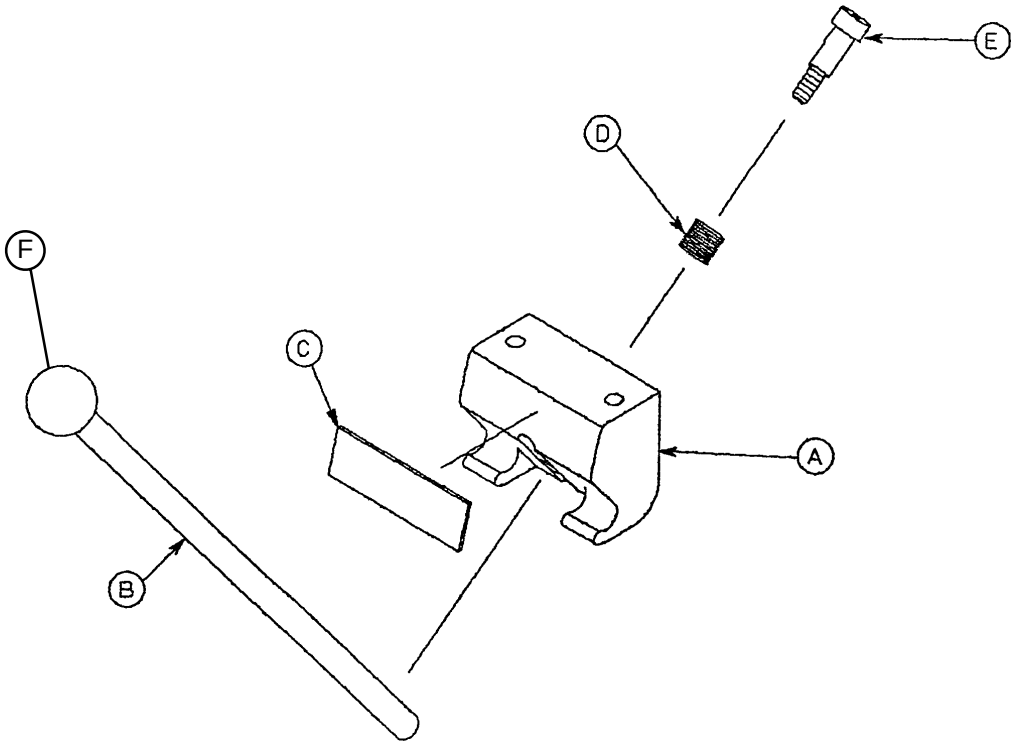
Item	Part No.	Part Name	Qty.
A	1010−026−015	Top Rail	1
B	1010−026−083	Upright	4
C	1010−026−084	Upright, Bent	1
D	1010−026−082	Sleeve, Bearing	6
E	0025−106−000	Semi−Tubular Rivet	6
F	1010−026−010	Round Hole Plug	4
H	1066−026−027	Latch Upright Ass'y	1
J	1010−026−012	Bent Spindle Rest	1

Optional Transfer System Assembly



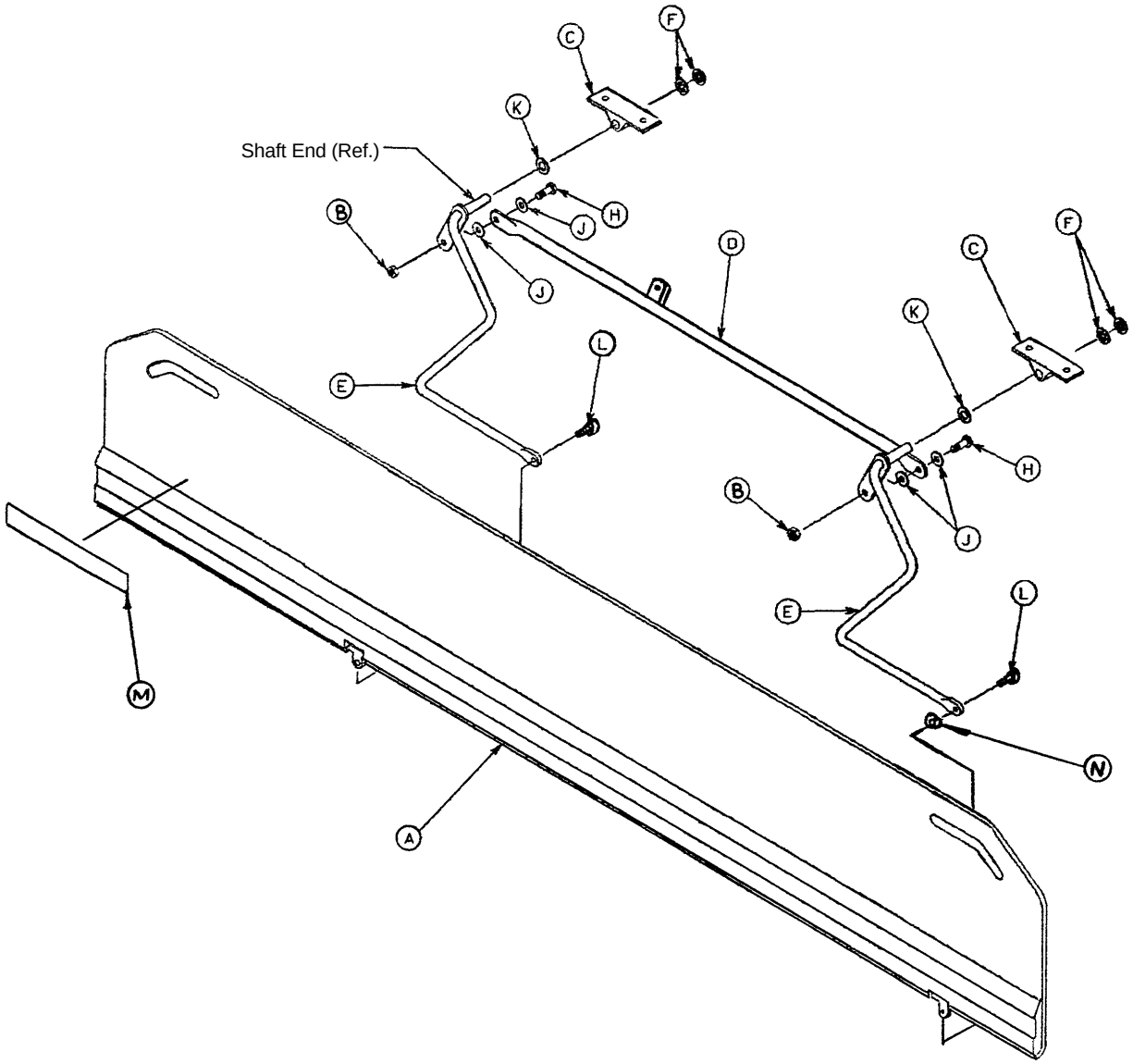
Item	Part No.	Part Name	Qty.
A	0002−100−000	Pan Hd. Mach. Screw	4
B	0003−073−000	Hex Hd. Cap Screw	8
D	0011−002−000	Washer	4
E	0011−180−000	Washer	8
H	0016−003−000	Fiberlock Nut	4
J	0016−028−000	Nylock Nut	8
K	0038−218−000	Extension Spring	2
L	1010−024−025	Spring Retainer	2
M	(page 97)	Board Support Assembly	2
N	(page 98)	Arm Board Ass'y, Left	1
P	(page 99)	Arm Board Ass'y, Right	1

1010−024−030 Arm Board Support Assembly



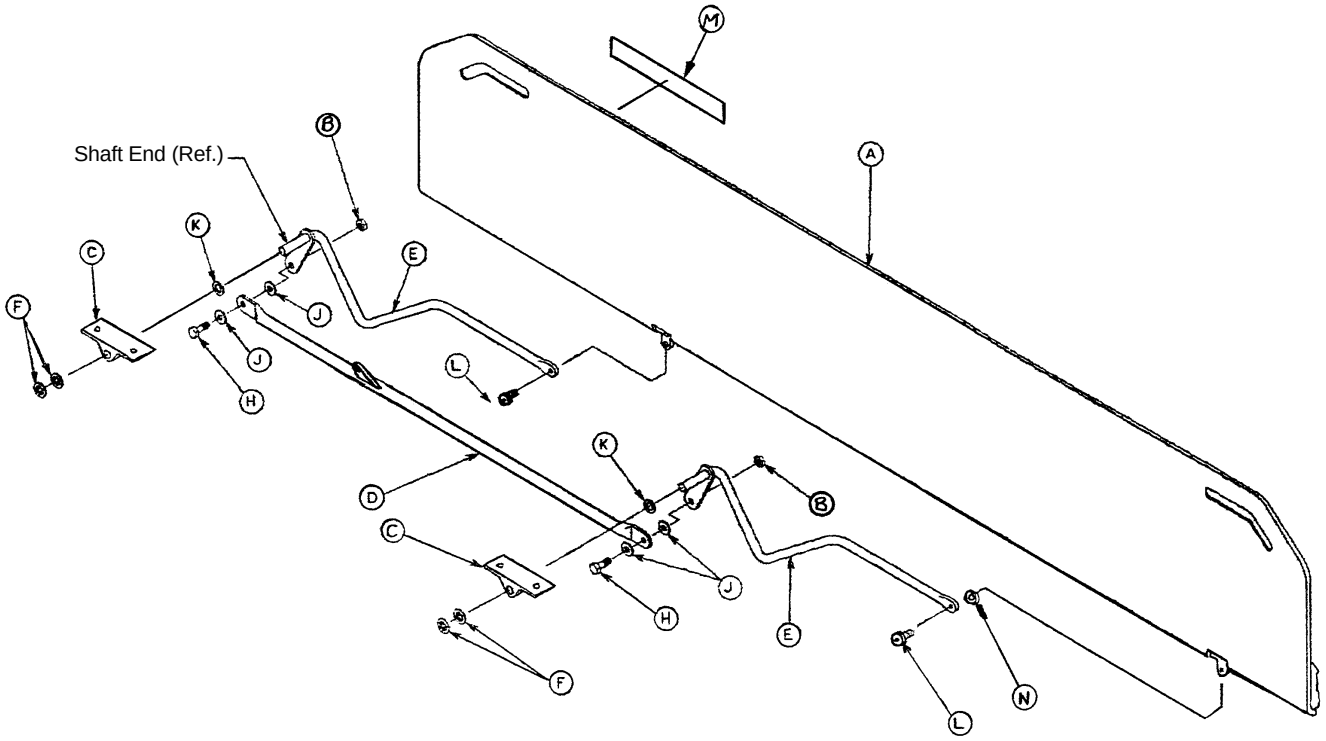
Item	Part No.	Part Name	Qty.
A	1010−024−015	Support Block	1
B	1010−024−016	Support Arm	1
C	1010−024−014	Warning Label	1
D	0038−263−000	Spring	1
E	0008−017−000	Shoulder Bolt	1
F	1010−026−046	Ball Knob	1

1060−001−114 Optional Transfer Board, Left



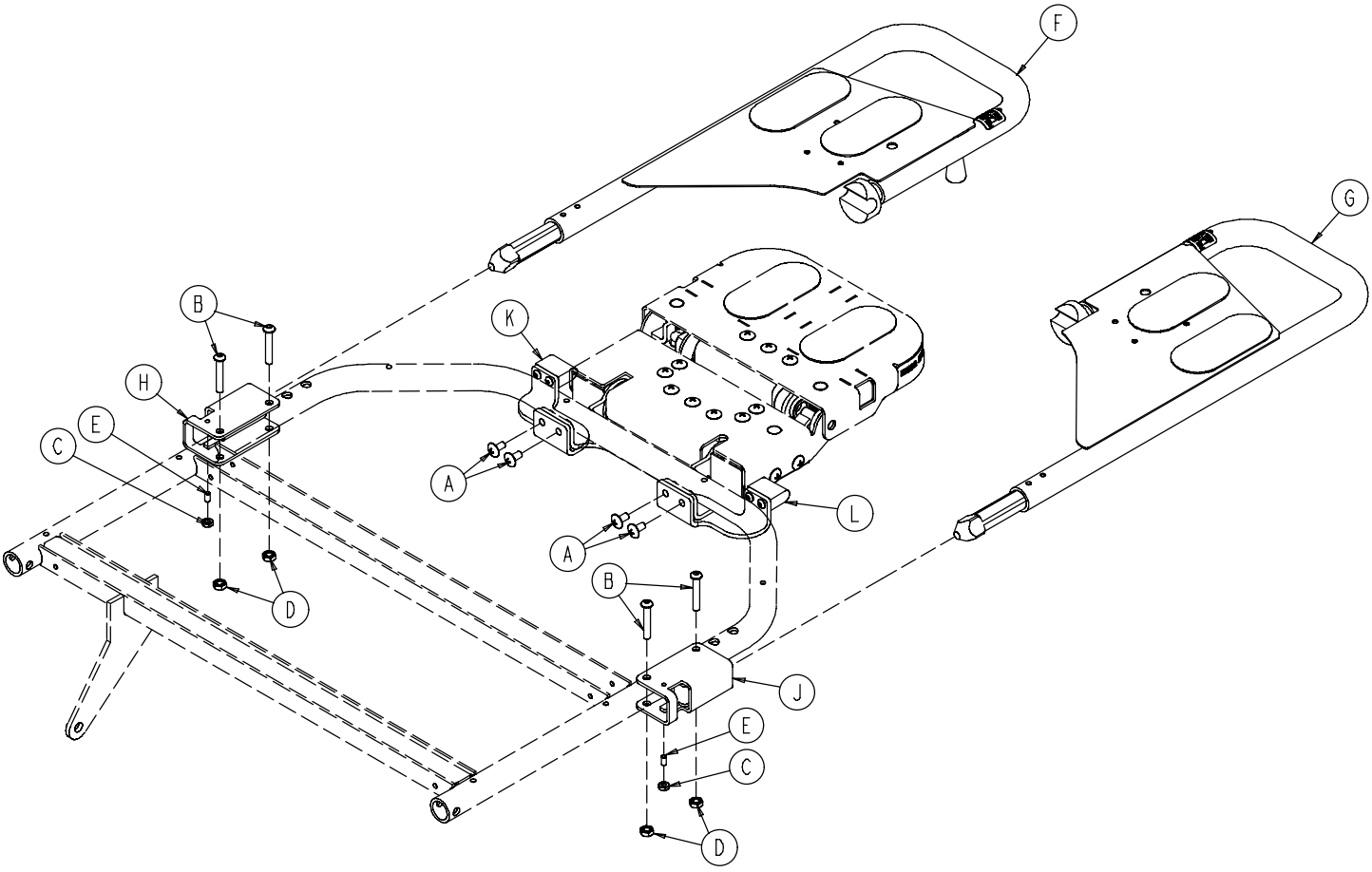
Item	Part No.	Part Name	Qty.
A	1060−001−077	Arm Board Ass'y, Left	1
B	0016−028−000	Nylock Hex Nut	2
C	1010−032−098	Pivot	2
D	1060−001−074	Connecting Link Ass'y	1
E	1010−032−094	Pivot Arm Ass'y, Left	2
F	0028−093−000	Retaining Ring	4
H	0003−050−000	Hex Hd. Cap Screw	2
J	0011−224−000	Nylon Flat Washer	4
K	0014−021−000	Nylon Flat Washer	2
L	0004−156−000	Soc. Hd. Cap Screw	2
M	0721−024−046	Label	1
N	0014−002−000	Washer	1

1060−001−115 Optional Transfer Board, Right



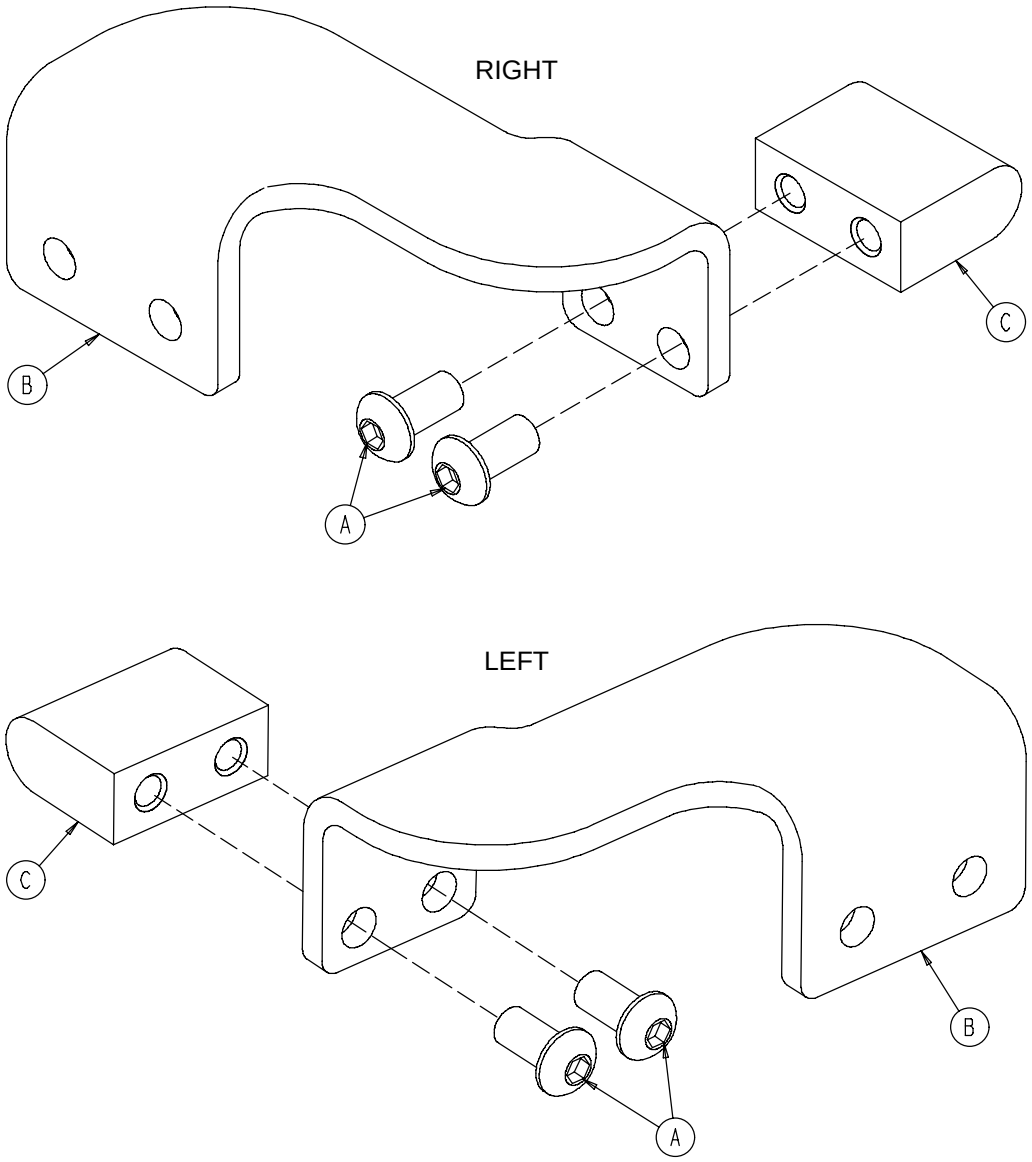
Item	Part No.	Part Name	Qty.
A	1060−001−076	Arm Board Ass'y, Right	1
B	0016−028−000	Nylock Hex Nut	2
C	1010−032−098	Pivot	2
D	1060−0010−74	Connecting Link Ass'y	1
E	1010−032−096	Pivot Arm Ass'y, Right	2
F	0028−093−000	Retaining Ring	4
H	0003−050−000	Hex Hd. Cap Screw	2
J	0011−224−000	Nylon Flat Washer	4
K	0014−021−000	Nylon Flat Washer	2
L	0004−156−000	Soc. Hd. Cap Screw	2
M	0721−024−046	Label	1
N	0014−002−000	Washer	1

1069−160−010 Optional Pre−Op/Post−Op Head Pads



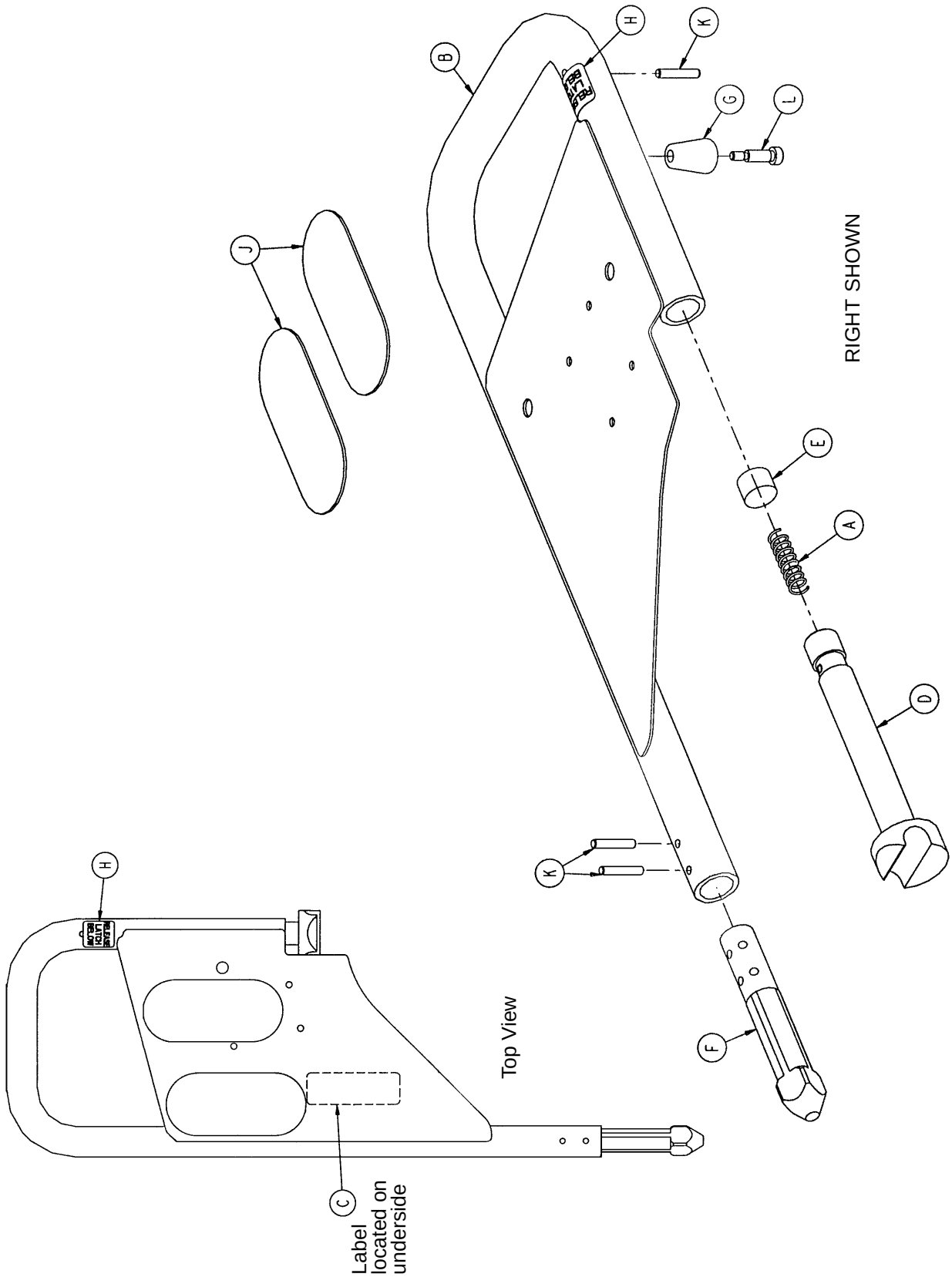
Item	Part No.	Part Name	Qty.
A	0007−080−000	Truss Hd. Torx Screw	4
B	0004−135−000	But. Hd. Cap Screw	4
C	0015−004−000	Hex Nut	2
D	0016−005−000	Conelock Nut	4
E	0021−119−000	Set Screw	2
F	(page 102)	Head Piece, Right	1
G	(page 102)	Head Piece, Left	1
H	1069−060−060	Receptacle Weldment, Right	1
J	1069−060−070	Receptacle Weldment, Left	1
K	(page 101)	Latch Bracket, Right	1
L	(page 101)	Latch Bracket, Left	1

1069−060−220/225 Latch Bracket Assembly, Right/Left

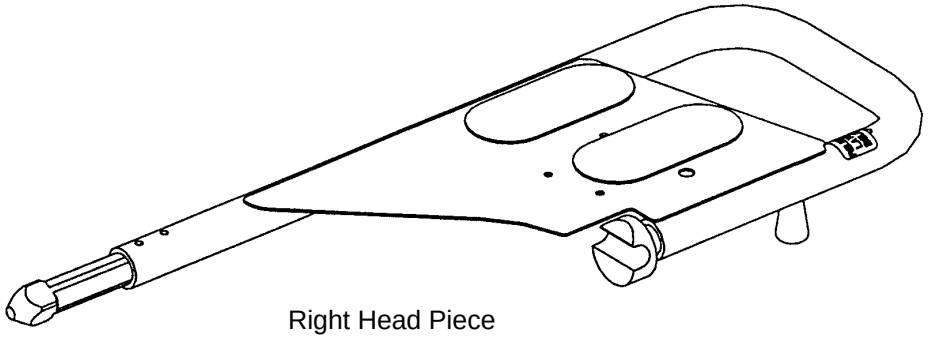


Item	Part No.	Part Name	Qty.
A	0004−325−000	Button Hd. Cap Screw	2
B	1069−060−221	Bracket, Right	1
	1069−060−226	Bracket, Left	1
C	1069−060−222	Latch	1

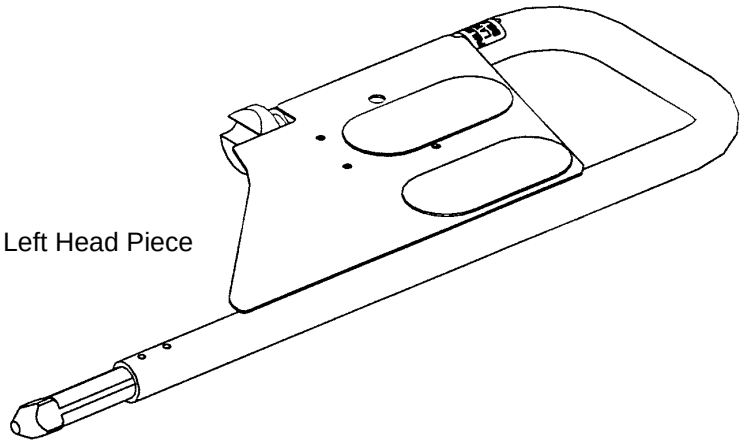
1069−060−025/035 Head Piece Assembly, Right/Left



1069−060−025/035 Head Piece Assembly, Right/Left



Right Head Piece

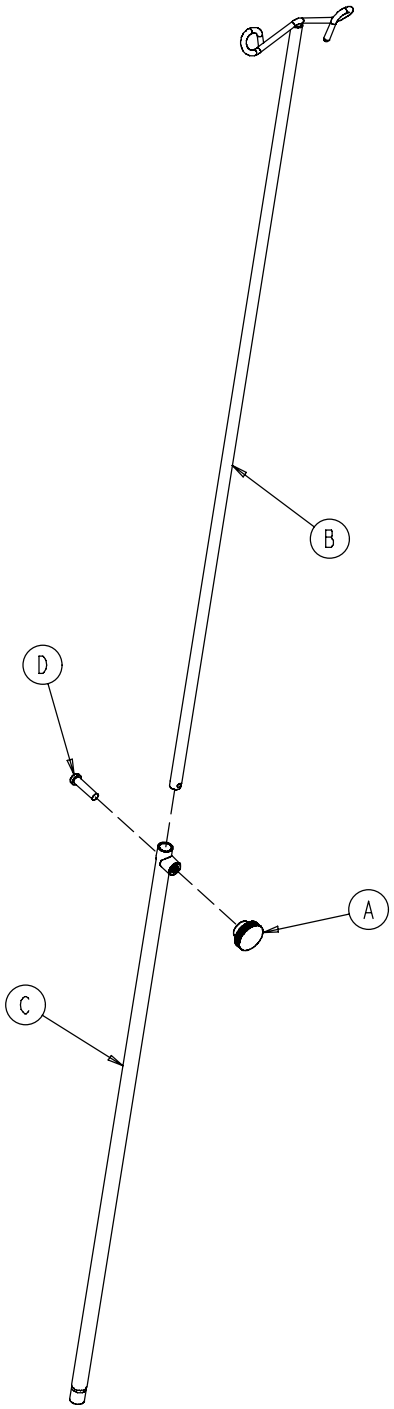


Left Head Piece

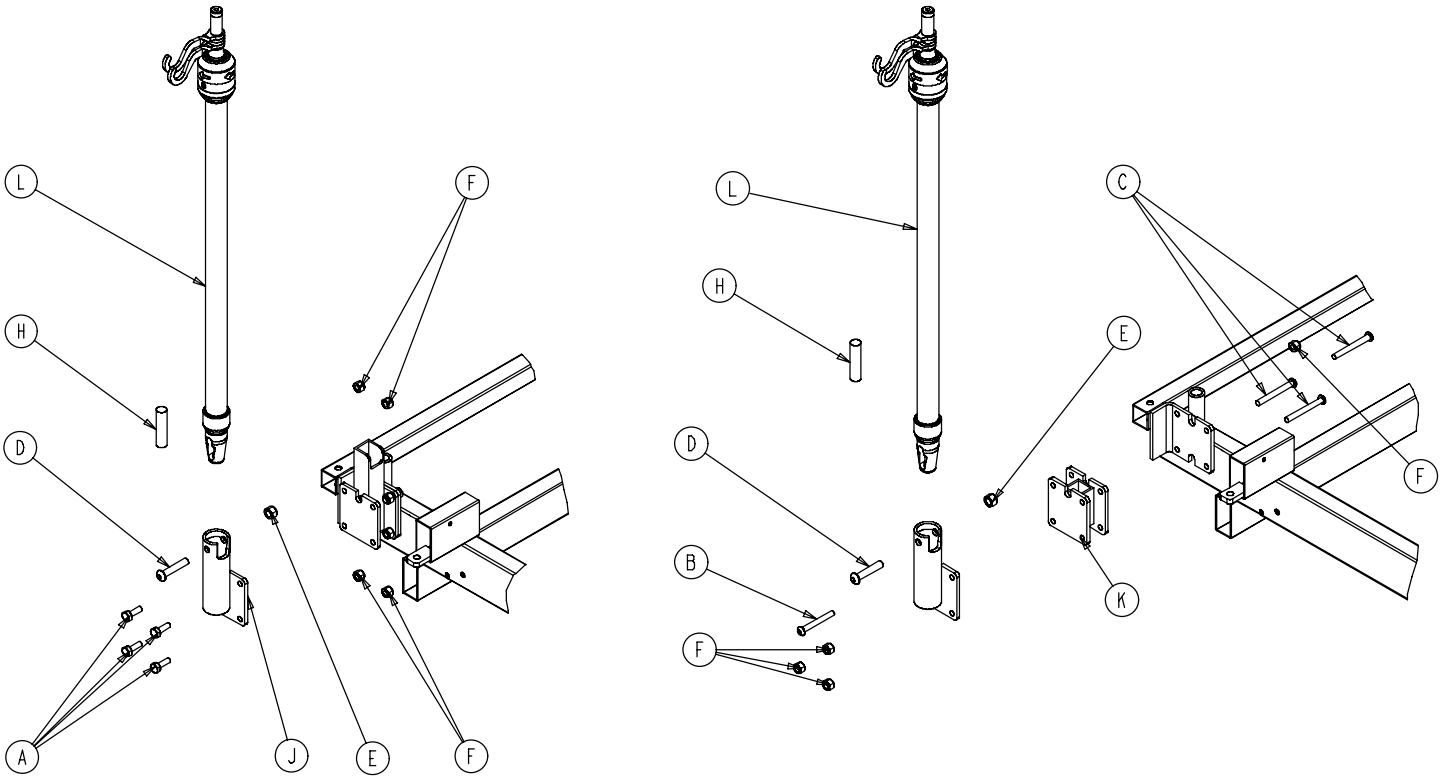
Item	Part No.	Part Name	Qty.
A	0038−162−000	Pin Slide Spring	1
B	1069−060−040	Tube Weldment, Right	1
	1069−060−050	Tube Weldment, Left	1
C	1069−060−090	Head Extension Label	1
D	1069−060−140	Slider Pin	1
E	1069−060−142	Spring Spacer	1
F	1069−060−145	Cam Pin	1
G	1069−060−012	Latch Knob	1
H	1069−260−091	Latch Release Label	1
J	7900−001−102	Velcro Pile (4.5”)	2
K	0026−179−000	Spirol Pin	3
L	0008−020−000	Shoulder Bolt	1

0390−025−022 Standard, Removable IV Pole Assembly

Item	Part No.	Part Name	Qty.
A	0024−023−000	Plastic Knob	1
B	0390−003−053	Double IV Ass'y	1
C	0393−003−043	Tube Assembly	1
D	0004−496−000	Soc. Hd. Cap Screw	1

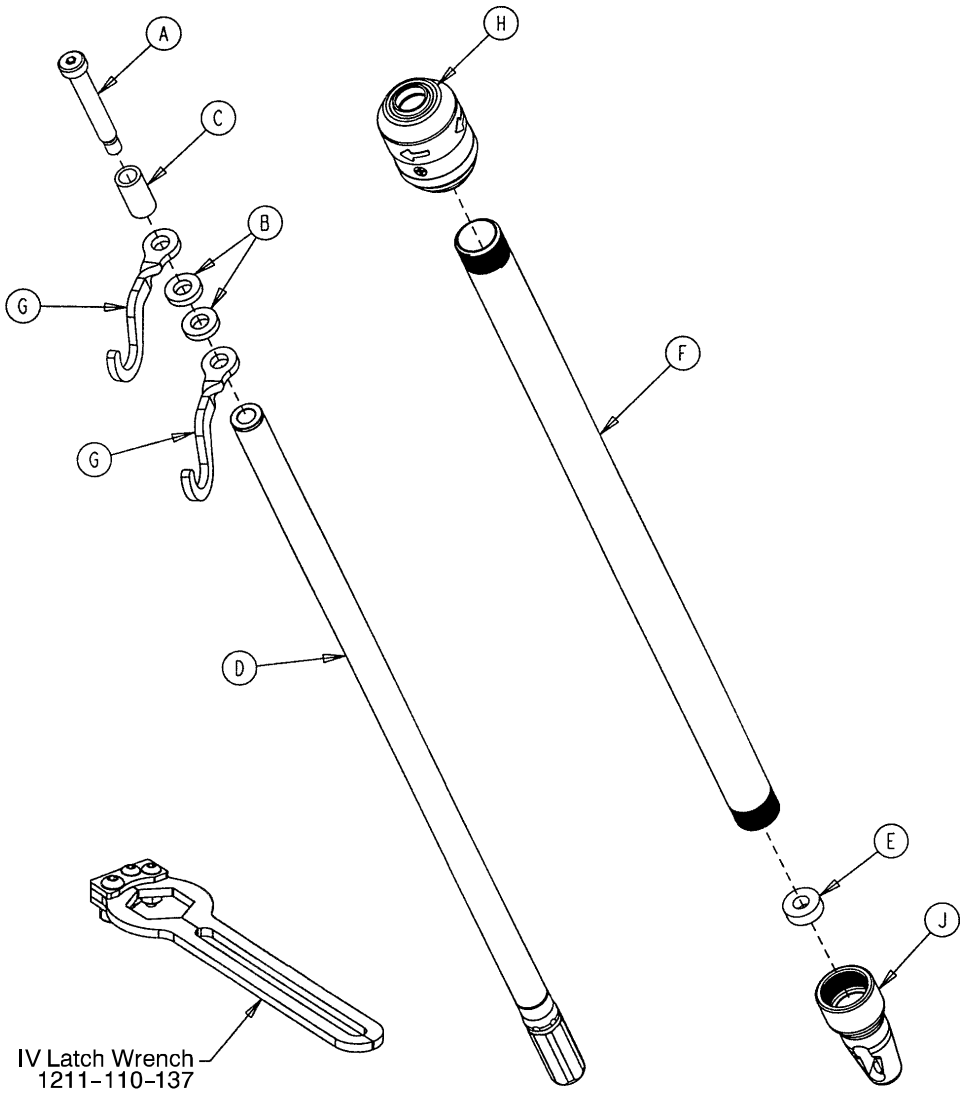


1010−080−000 2−Stage IV Ass'y − Foot End, Right



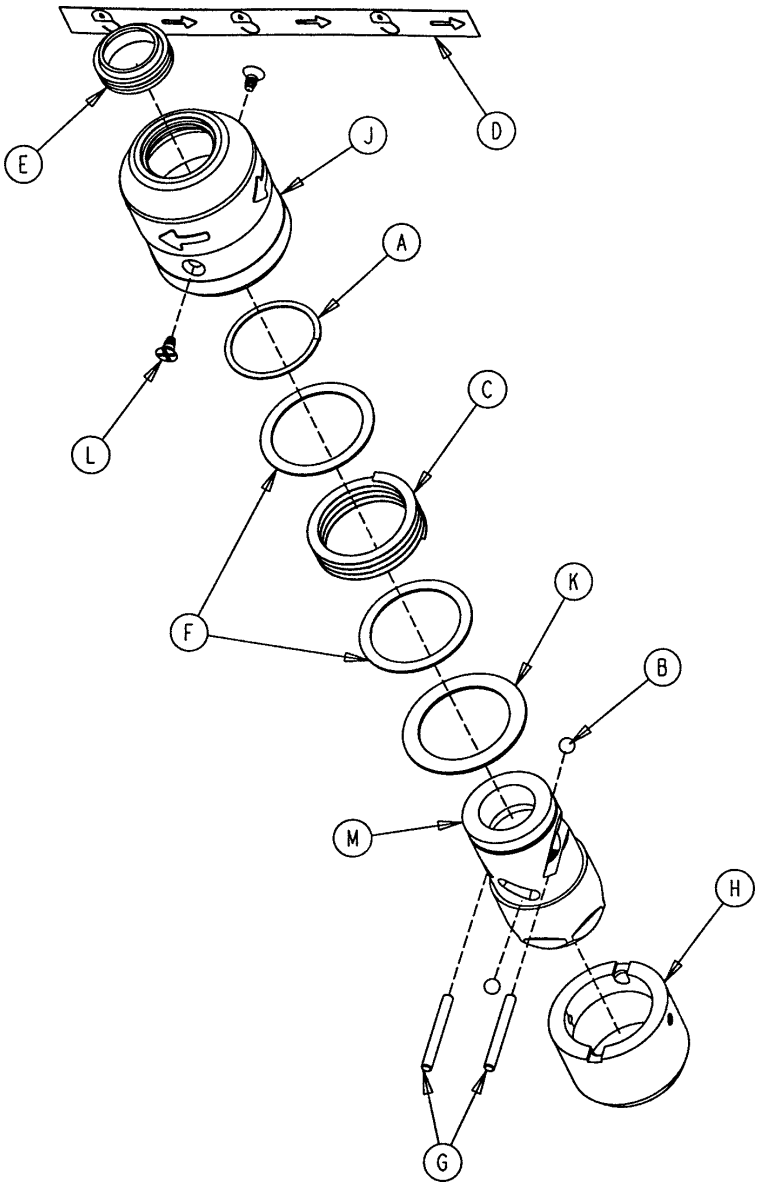
Item	Part No.	Part Name	Qty.
A	0003−050−000	But. Hd. Cap Screw	4
B	0004−097−000	But. Hd. Cap Screw	1
C	0004−163−000	But. Hd. Cap Screw	3
D	0004−199−000	But. Hd. Cap Screw	1
E	0016−011−000	Flexlock Nut	1
F	0016−028−000	Nylock Nut	4
H	1001−059−042	IV Plug	1
J	1001−259−111	IV Socket Ass'y	1
K	1020−054−067	Spacer Weldment	3
B	(page 106)	2−Stage IV Pole Ass'y	1

1211−210−010 Optional 2−Stage IV Pole Assembly



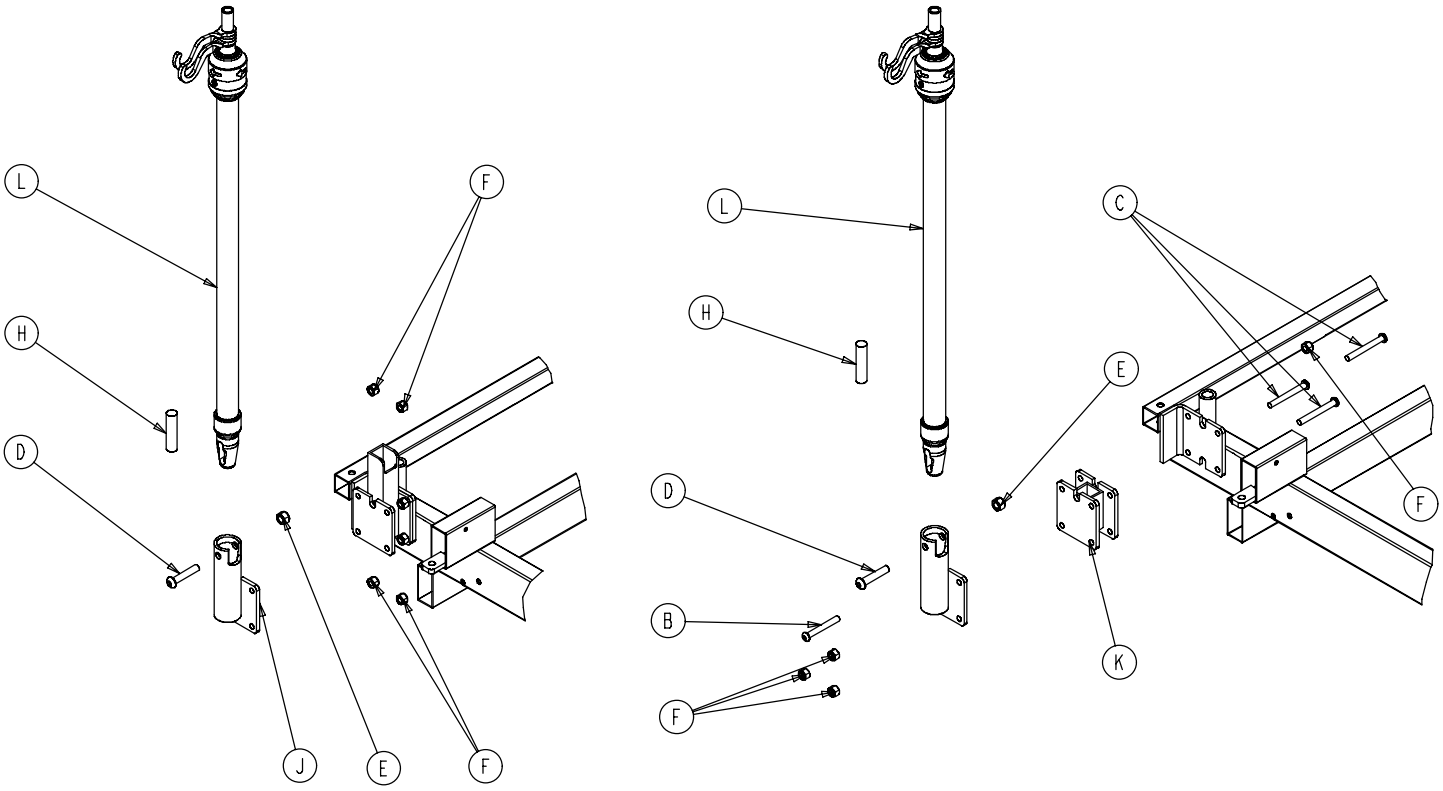
Item	Part No.	Part Name	Qty.
A	0008−031−000	Soc. Hd. Cap Screw	1
B	0052−017−000	Washer	2
C	0926−400−162	Spacer	1
D	1211−210−029	2nd Stage Assembly	1
E	1001−359−013	Dampener	1
F	1001−159−028	Base Tube	1
G	1010−059−016	IV Hook	2
H	(page 107)	IV Pole Latch	1
J	1001−359−112	Pivot	1

1211−210−026 IV Pole Latch Assembly



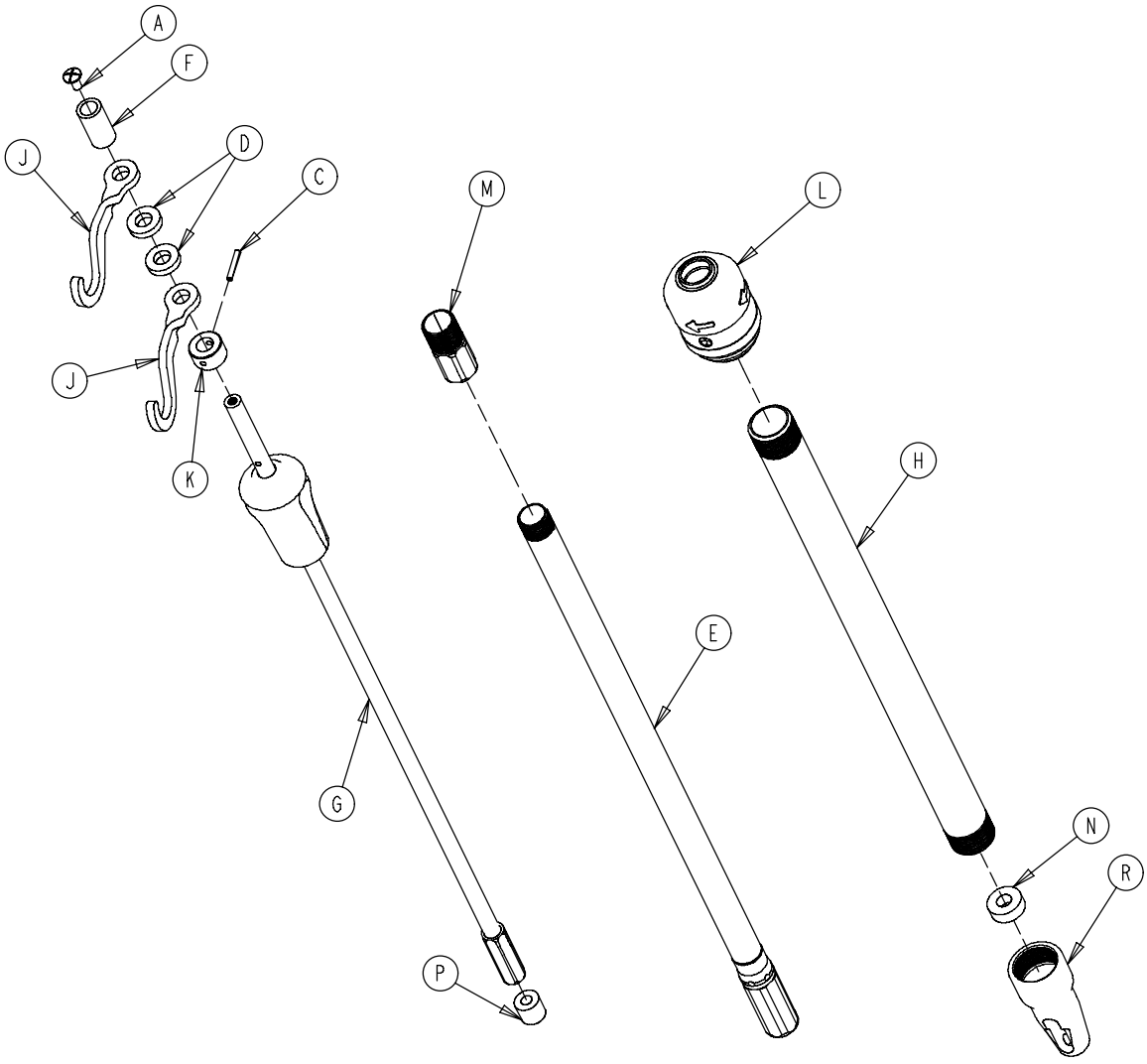
Item	Part No.	Part Name	Qty.
A	0028−167−000	Retaining Ring	1
B	0031−004−000	Steel Ball	2
C	0038−392−000	Crest−to−Crest Spring	1
D	1211−091−034	Release Label	1
E	1211−110−018	IV Latch Seal	1
F	1211−110−020	Washer	2
G	1211−110−021	IV Latch Locking Pin	2
H	1211−110−022	IV Latch Guide	1
J	1211−110−024	IV Latch O.D. Housing	1
K	1211−110−035	Washer	1
L	1211−110−036	Self−Tapping Screw	2
M	1211−210−023	IV Latch I.D. Housing	1

1020−062−000 3−Stage IV Ass'y − Foot End, Right



Item	Part No.	Part Name	Qty.
A	0003−050−000	But. Hd. Cap Screw	4
B	0004−097−000	But. Hd. Cap Screw	1
C	0004−163−000	But. Hd. Cap Screw	3
D	0004−199−000	But. Hd. Cap Screw	1
E	0016−011−000	Flexlock Nut	1
F	0016−028−000	Nylock Nut	4
H	1001−059−042	Plug	3
J	1001−259−111	IV Pivot Weldment	1
K	1020−054−067	Spacer Weldment	3
L	(page 109)	IV Pole Assembly	1

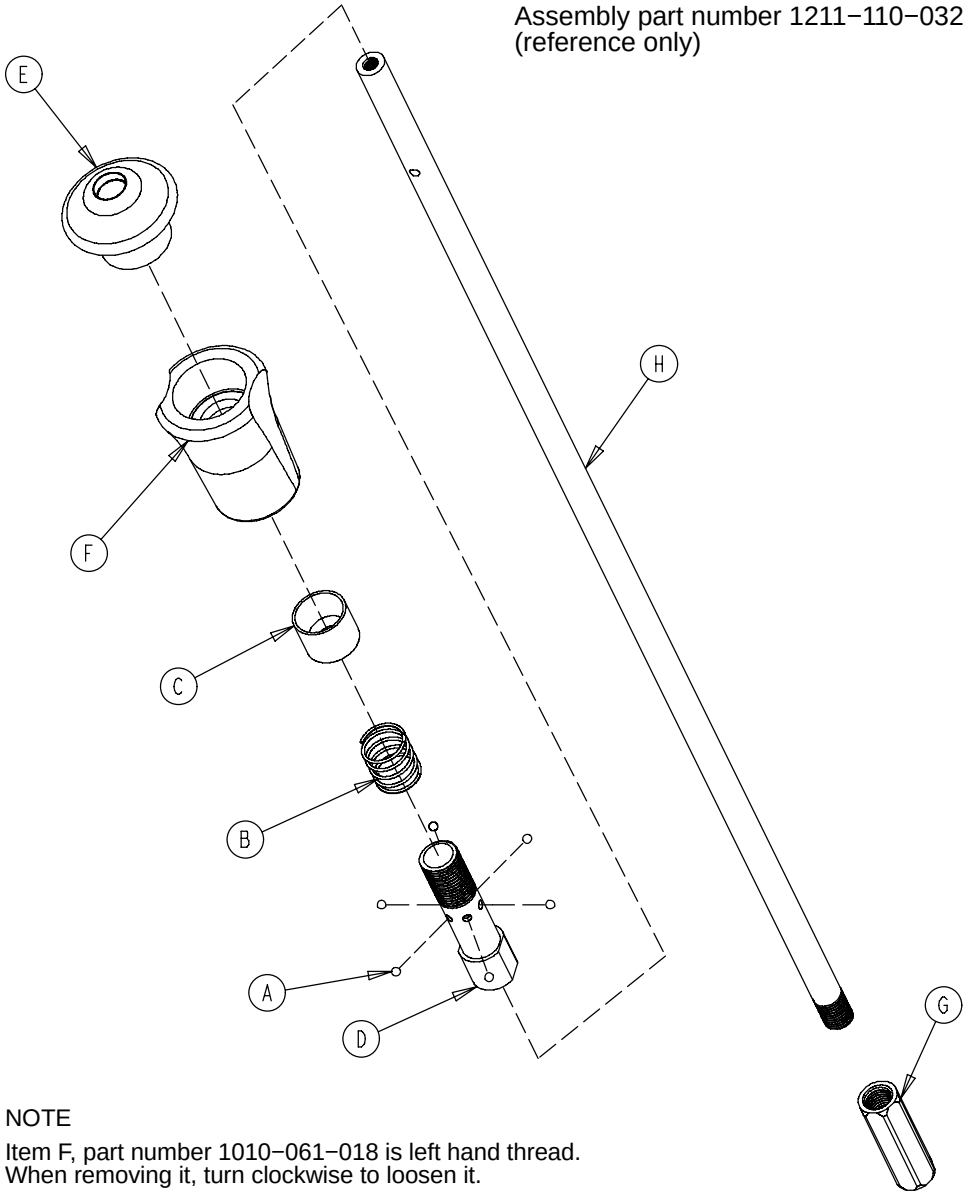
1211−211−010 Optional 3−Stage IV Pole Assembly



Item	Part No.	Part Name	Qty.
A	0007−004−000	Truss Hd. Machine Screw	1
C	0026−076−000	Roll Pin	1
D	0052−017−000	Spacer	2
E	1211−210−031	2nd Stage Assembly	1
F	0926−400−162	Spacer	1
G	(page 110)	3rd Stage Assembly	1
H	1001−161−023	Base Tube	1
J	1010−059−016	IV Hook	2
K	1010−061−014	Collar	1
L	(page 107)	IV Pole Latch	1
M	1211−110−016	Threaded Adaptor	1
N	1001−359−013	Dampener	1
P	1001−359−014	Dampener	1
R	1001−359−112	Pivot	1

3−Stage IV Pole 3rd Stage Assembly

Assembly part number 1211−110−032
(reference only)

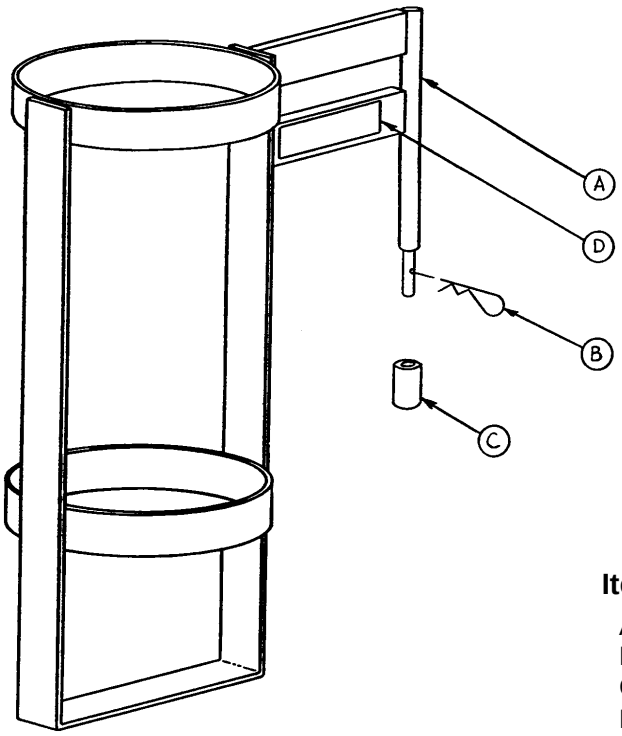


NOTE

Item F, part number 1010−061−018 is left hand thread.
When removing it, turn clockwise to loosen it.

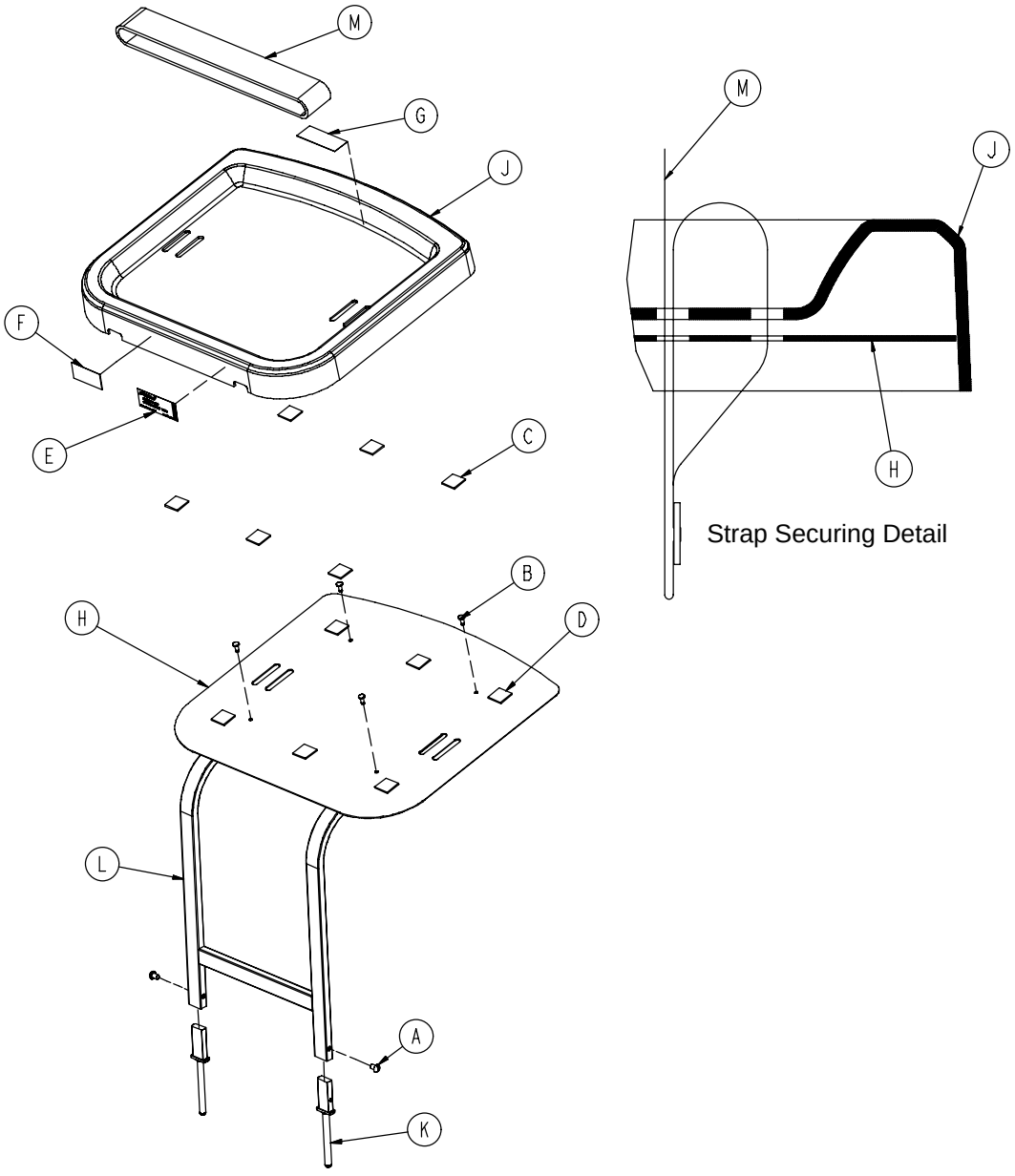
Item	Part No.	Part Name	Qty.
A	0031−021−000	Ball	6
B	0038−303−000	Compression Spring	1
C	1010−061−013	Ball Retainer	1
D	1010−061−016	Retaining Shaft	1
E	1010−061−017	Thumb Knob	1
F	1010−061−018	Hand Guard	1
G	1211−110−117	Nut	1
H	1211−110−033	3rd Extension Rod	1

1010−030−000 Optional Upright Oxygen Bottle Holder



Item	Part No.	Part Name	Qty.
A	1010−030−011	Upright Bottle Holder	1
B	0027−012−000	Cotter Pin	1
C	0741−030−024	Nylon Stand−Off	1
D	1010−030−017	Specification Label	1

0785−045−200 Optional Defibrillator Tray Assembly



Item	Part No.	Part Name	Qty.
A	0002−044−000	Round Hd. Machine Screw	2
B	0025−055−000	Rivet	4
C	0029−008−000	Dual Lock	6
D	0029−010−000	Dual Lock	6
E	0785−045−201	Defib Tray Label	1
F	0785−045−402	Push/Pull Label	1
G	0785−045−403	Weight Capacity Label	1
H	0785−045−204	Tray Support	1
J	0785−045−207	Tray	1
K	0785−045−208	Bayonet	1
L	0785−045−210	Frame Weldment	1
M	1010−050−021	Long Strap	1

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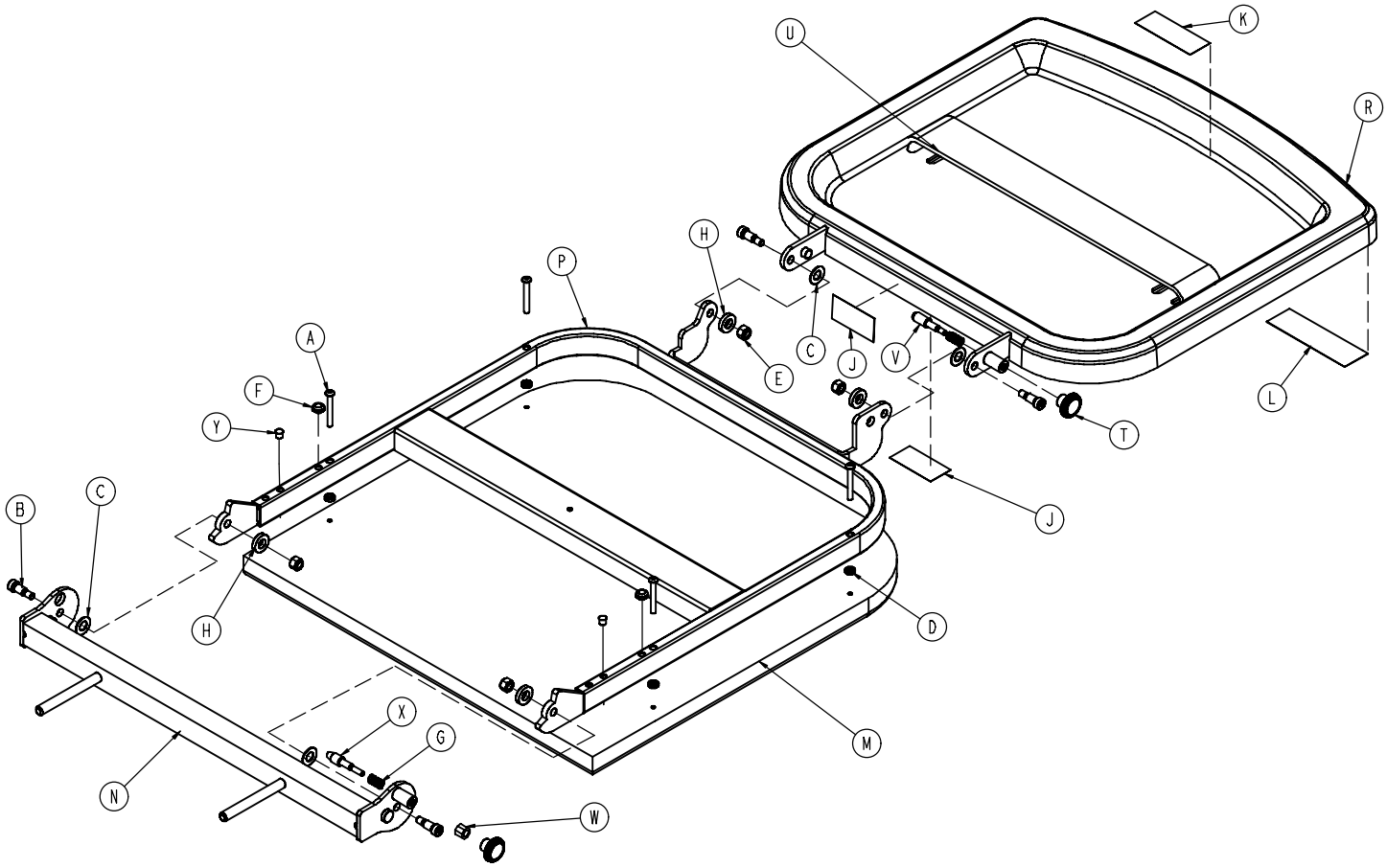
0785−045−400 Defib Tray/Foot Extender/Foot Board



Item	Part No.	Part Name	Qty.
A	0004−215−000	But Hd. Cap Screw	4
B	0008−049−000	Soc. Hd. Cap Screw	4
C	0014−020−000	Washer	4
D	0014−120−000	Washer	4
E	0016−028−000	Hex Nut	4
F	0037−052−000	Rubber Bumper	2
G	0038−133−000	Compression Spring	2
H	0052−017−000	Spacer	4
J	0785−045−402	Push/Pull Label	2
K	0785−045−403	Weight Capacity Label	1
L	0785−045−401	Foot Extender/Defib Tray Label	1
M	0785−045−405	Cushion	1
N	0785−045−410	Base Mounting Weldment	1
P	0785−045−420	Frame Pivot Weldment	1
R	0785−045−430	Tray	1
T	0785−045−450	Knob	2
U	1010−050−021	Long Strap	1
V	1010−050−242	Lock Pin	1
W	1010−050−250	Lock Adjuster	1
X	1010−050−248	Lower Pin Lock	1
Y	0721−031−065	Hole Plug	2

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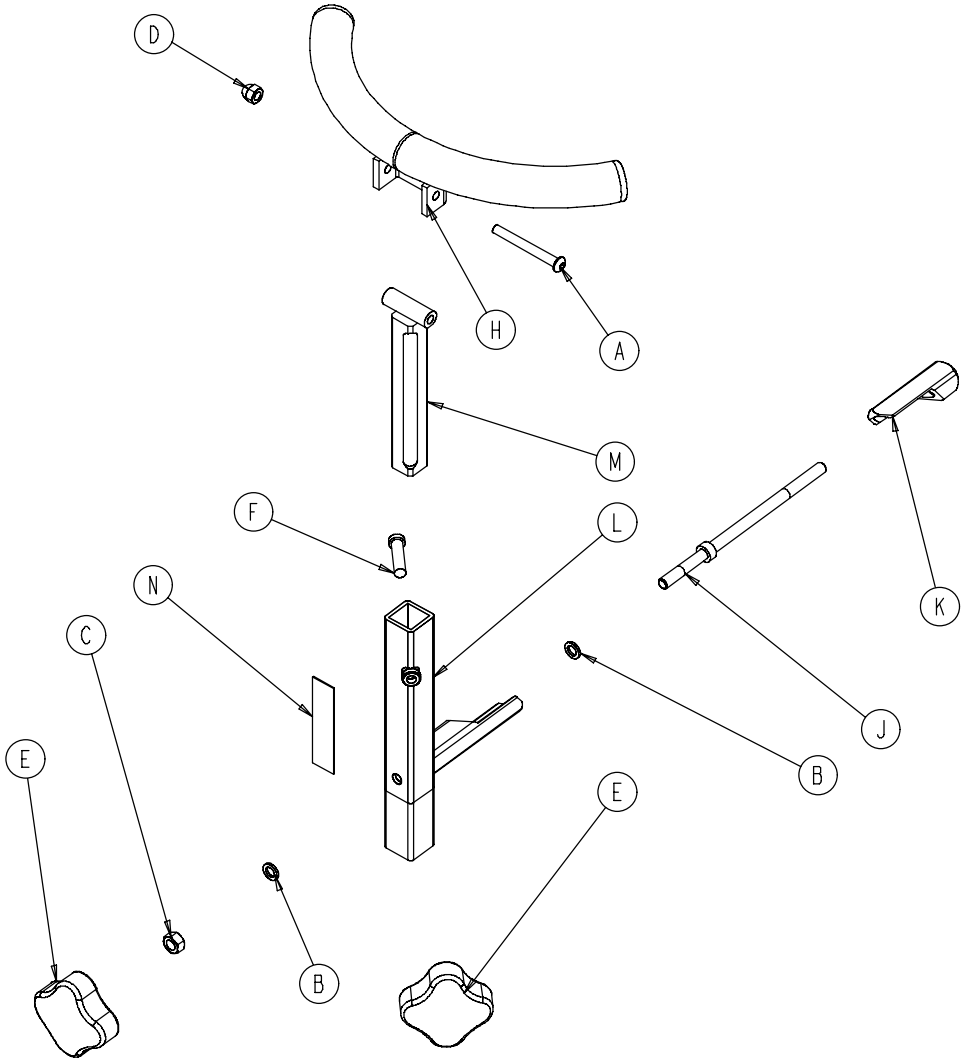
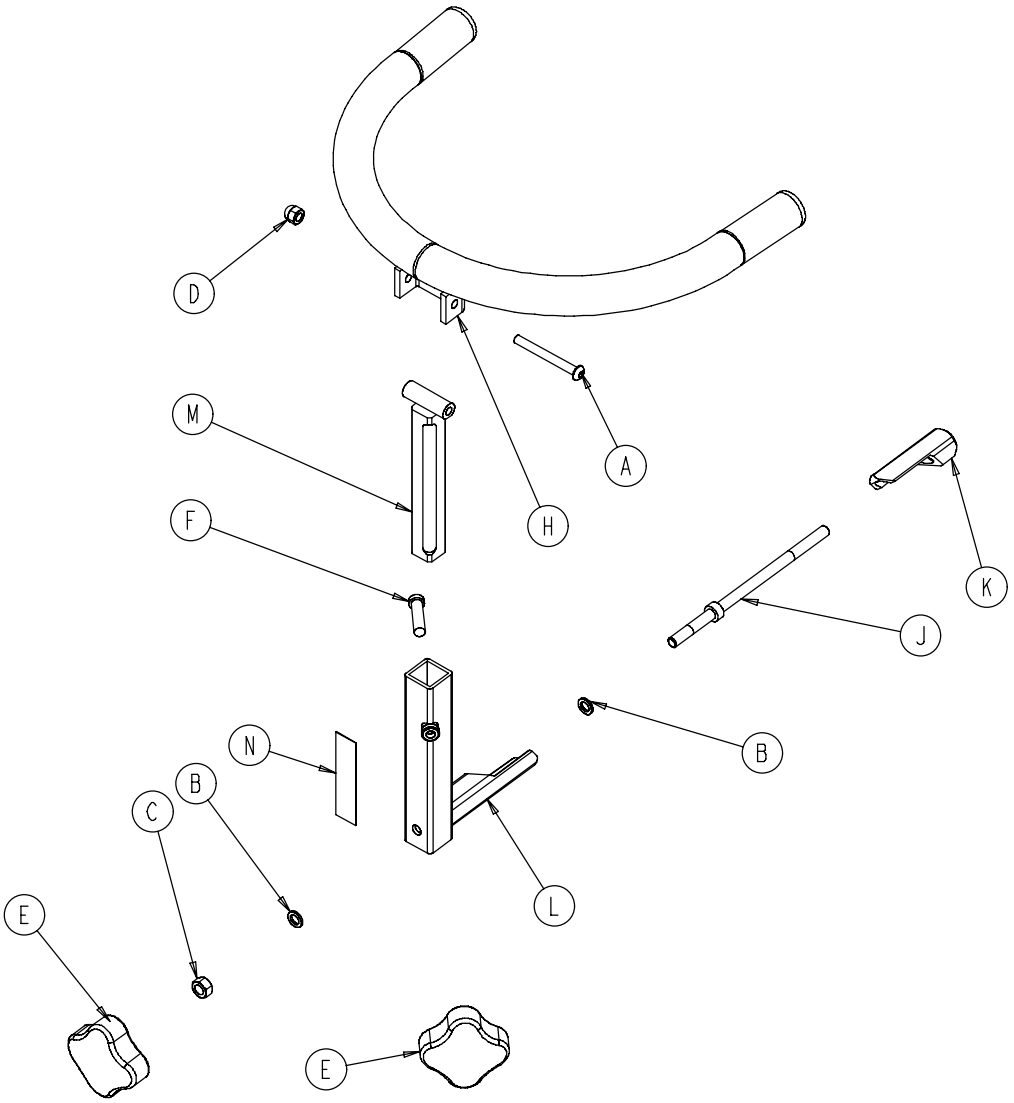
1068−251−000 Optional Temporal Wrist Rest Assembly



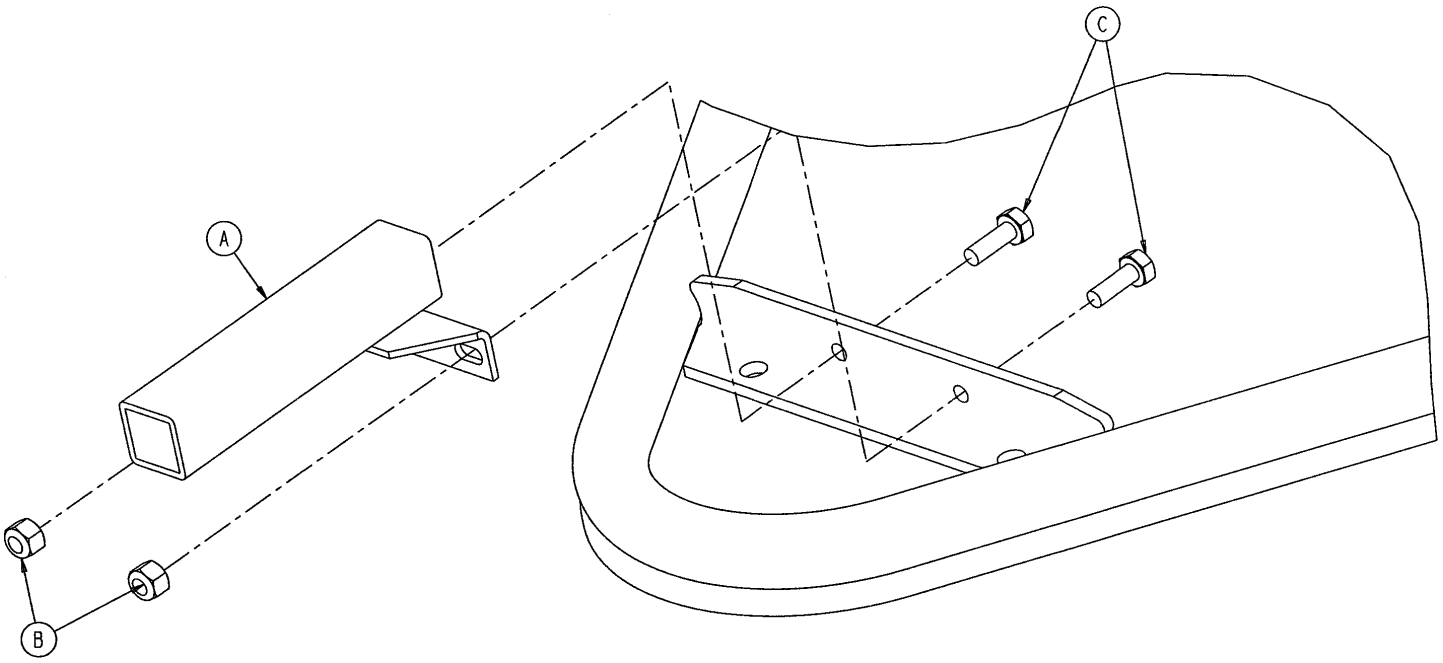
Item	Part No.	Part Name	Qty.
A	0004−163−000	But. Hd. Cap Screw	1
B	0014−003−000	Fiber Washer	2
C	0015−012−000	Hex Nut	1
D	0017−004−000	Acorn Nut	1
E	0024−054−000	Knob, Female	2
F	0004−371−000	Low Profile Soc. Hd. Cap Scr.	1
H	1068−051−050	Tube Weldment	1
J	1068−250−041	Wedge Bolt	1
K	1068−250−042	Locking Wedge	1
L	1068−250−050	Base Tube Weldment	1
M	1068−252−055	Support Bar Weldment	1
N	1068−290−051	Specification Label	1

1068−250−000 Optional Superior Wrist Rest Assembly



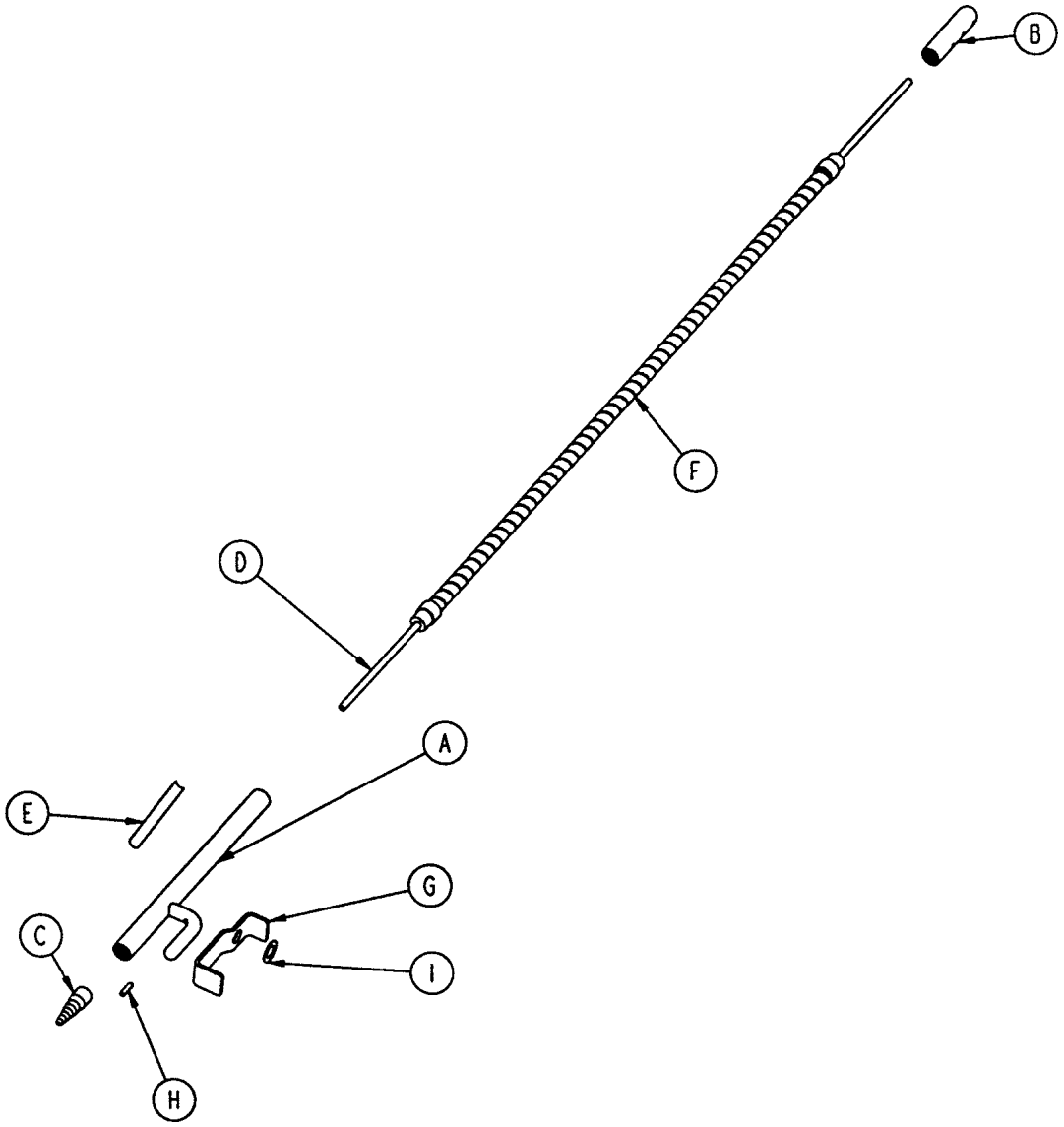
Item	Part No.	Part Name	Qty.
A	0004−163−000	But. Hd. Cap Screw	1
B	0014−003−000	Fiber Washer	2
C	0015−012−000	Hex Nut	1
D	0017−004−000	Acorn Nut	1
E	0024−054−000	Knob, Female	2
F	0004−371−000	Low Profile Soc. Hd. Cap Scr.	1
H	1068−050−055	Tube Weldment	1
J	1068−250−041	Wedge Bolt	1
K	1068−250−042	Locking Wedge	1
L	1068−250−050	Base Tube Weldment	1
M	1068−252−055	Support Bar Weldment	1
N	1068−290−050	Specification Label	1

1069−033−205 Optional Wrist Rest Mounting Bracket



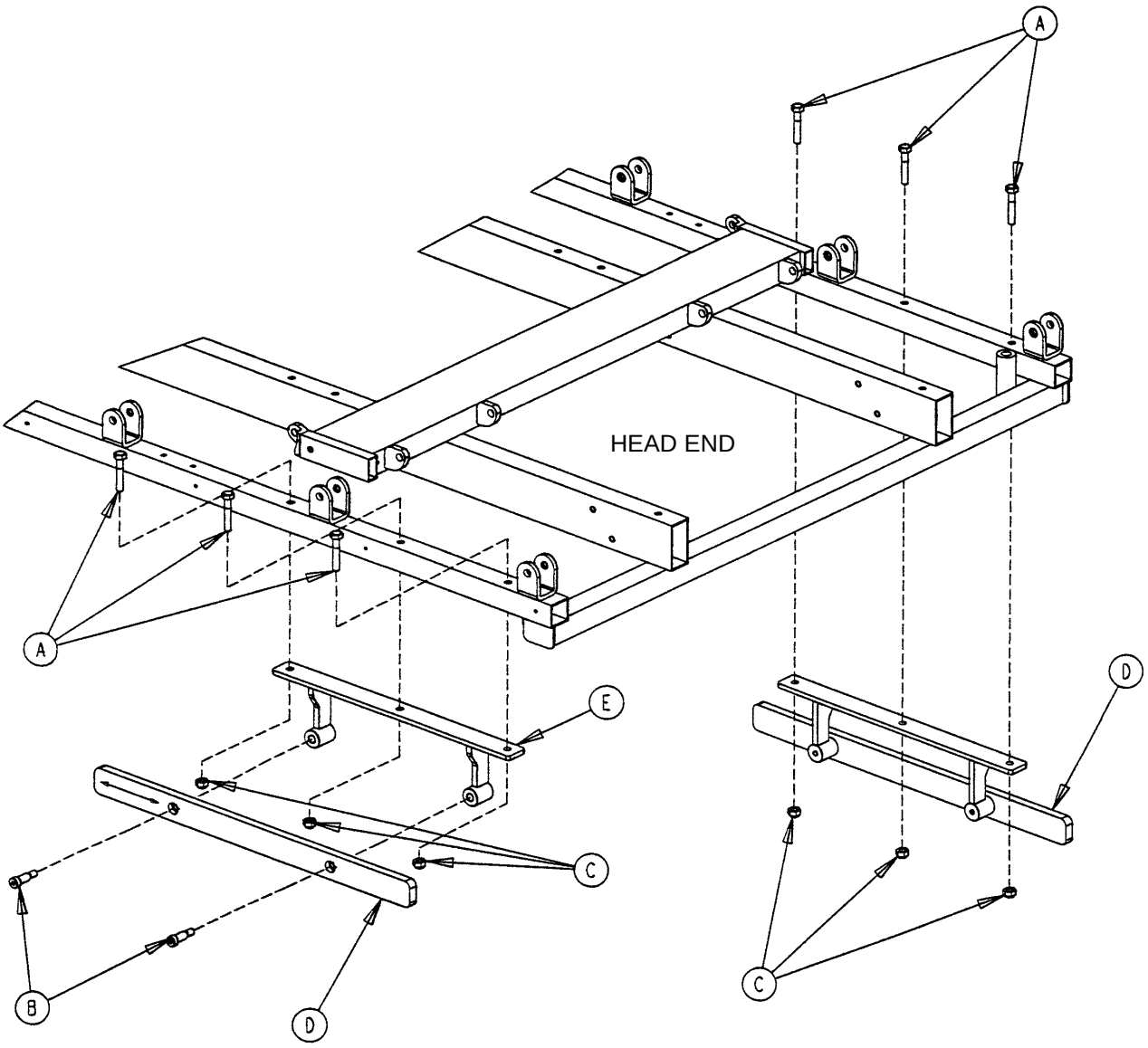
Item	Part No.	Part Name	Qty.
A	1069−033−200	Wrist Rest Mounting Tube	1
B	0016−028−000	Hex Nut	2
C	0003−002−000	Hex Hd. Cap Screw	2

1068−168−000 Optional Air Delivery / Drape Support



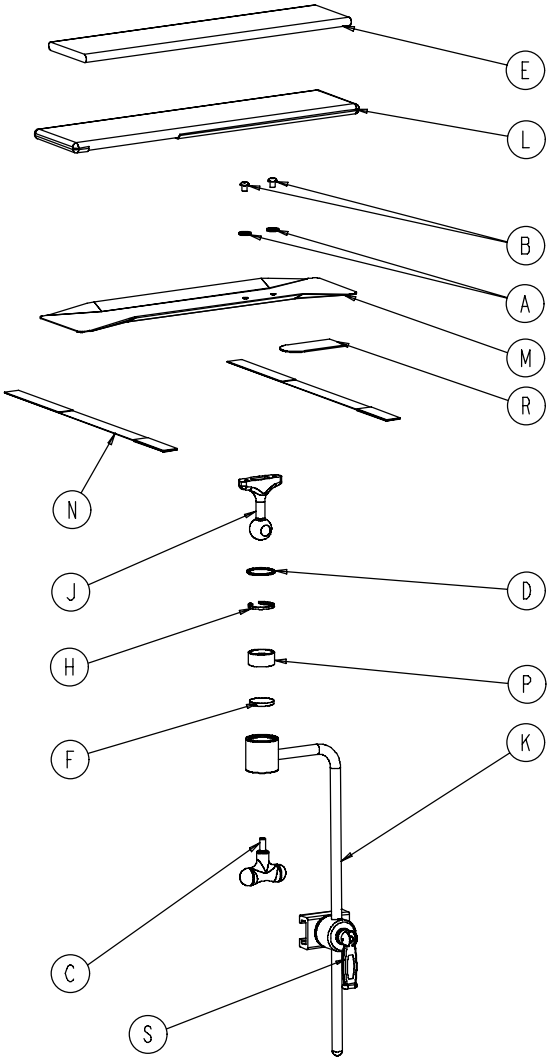
Item	Part No.	Part Name	Qty.
A	1068−168−050	Drape Support Weldment	1
B	1068−068−043	Oxygen Tube Cap	1
C	1068−268−042	Oxygen Tube Receptacle	1
D	1068−068−041	Oxygen Supply Line	1
E	1068−090−068	Specification Label	1
F	1066−085−013	Goose Neck	1
G	1068−168−015	O^2 Latch	1
H	0026−172−000	Roll Pin	1
I	0014−007−000	Nylon Washer	1

1068−266−000 Optional Accessory Rail Assembly



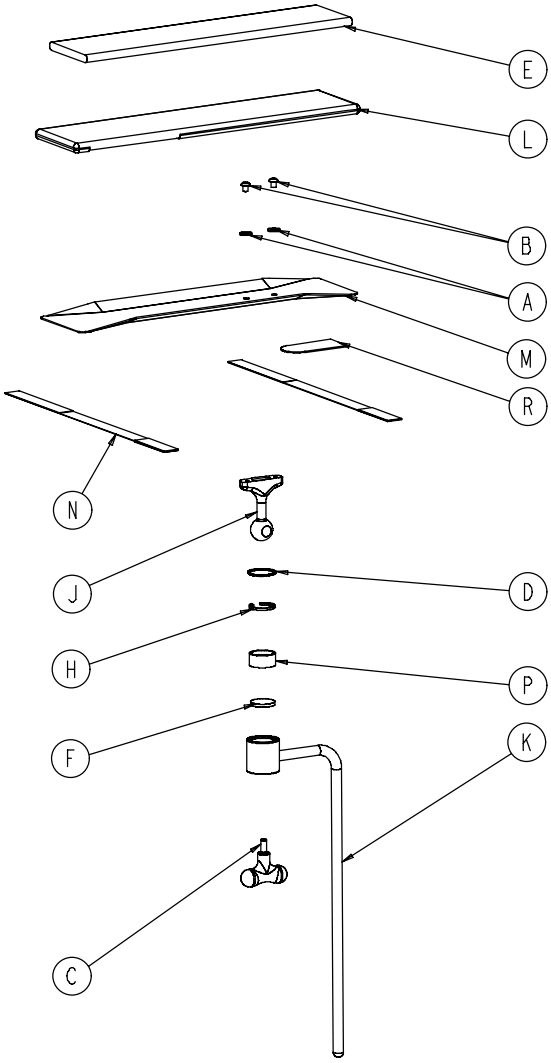
Item	Part No.	Part Name	Qty.
A	0003−047−000	Hex Hd. Cap Screw	6
B	0008−015−000	Shoulder Bolt	4
C	0016−028−000	Nylock Hex Nut	6
D	1068−066−042	Option Bar Rail	2
E	1068−266−050	Mounting Bracket Weldment	2

1068−056−110 Optional Arm Board with Direct Clamp



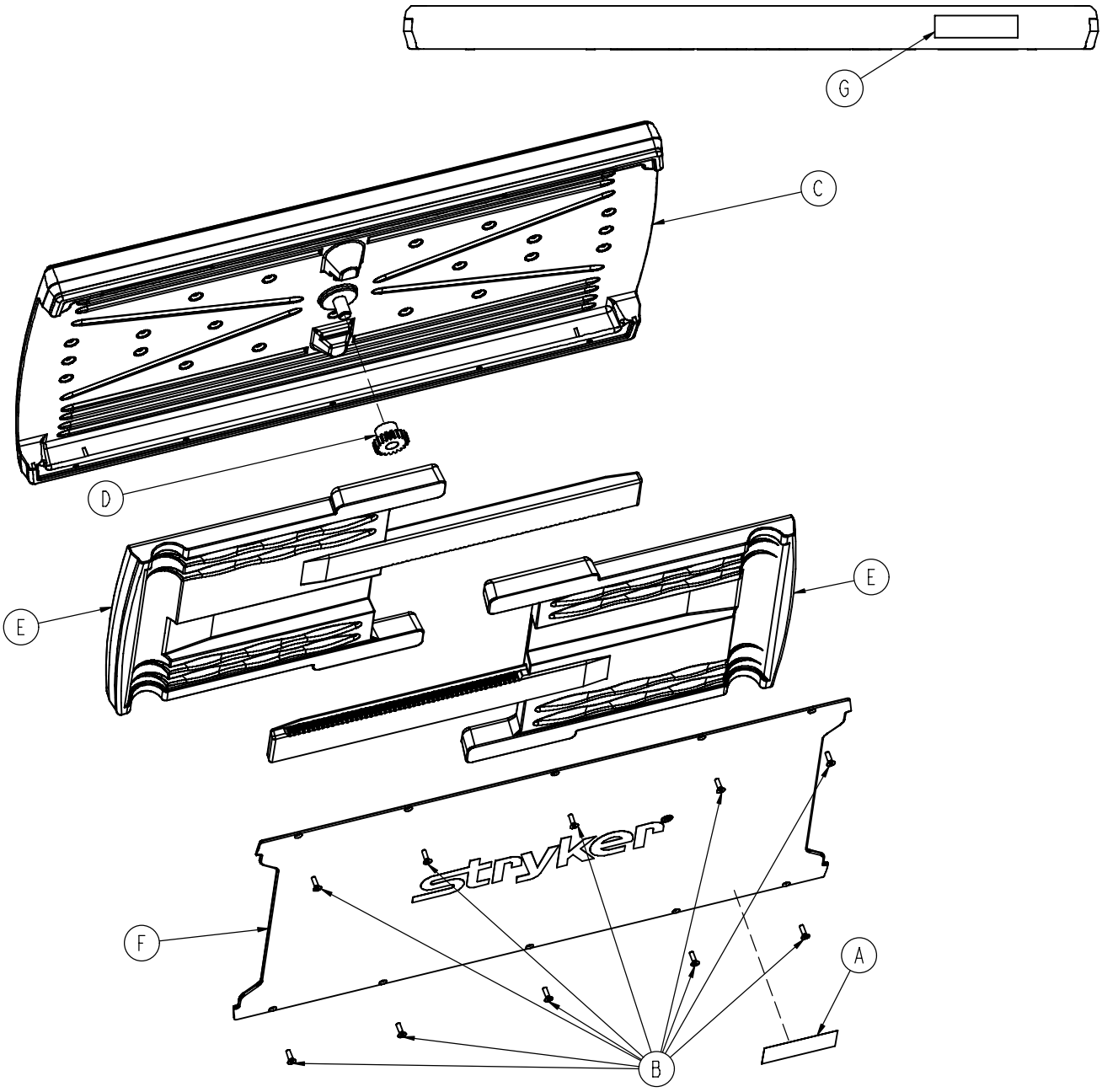
Item	Part No.	Part Name	Qty.
A	0011−003−000	Flat Washer	2
B	0004−269−000	Button Hd. Cap Screw	2
C	0024−044−000	T−Handle	1
D	0028−104−000	Retaining Ring	1
E	0390−011−012	Foam Pad	1
F	1060−001−152	Disc	1
H	1060−001−154	Split Ring	1
J	1060−001−155	Ball Post	1
K	1060−001−159	Leg Support Bar	1
L	1068−056−013	Arm Board Cover	1
M	1068−056−015	Arm Board	1
N	1068−056−016	Restraint Strap Assembly	2
P	8812−670−000	Jaw	1
R	7900−001−102	Adhesive Velcro Pile	4”
S	1068−054−010	Direct Clamp	1

1068−055−010 Optional Arm Board Assembly



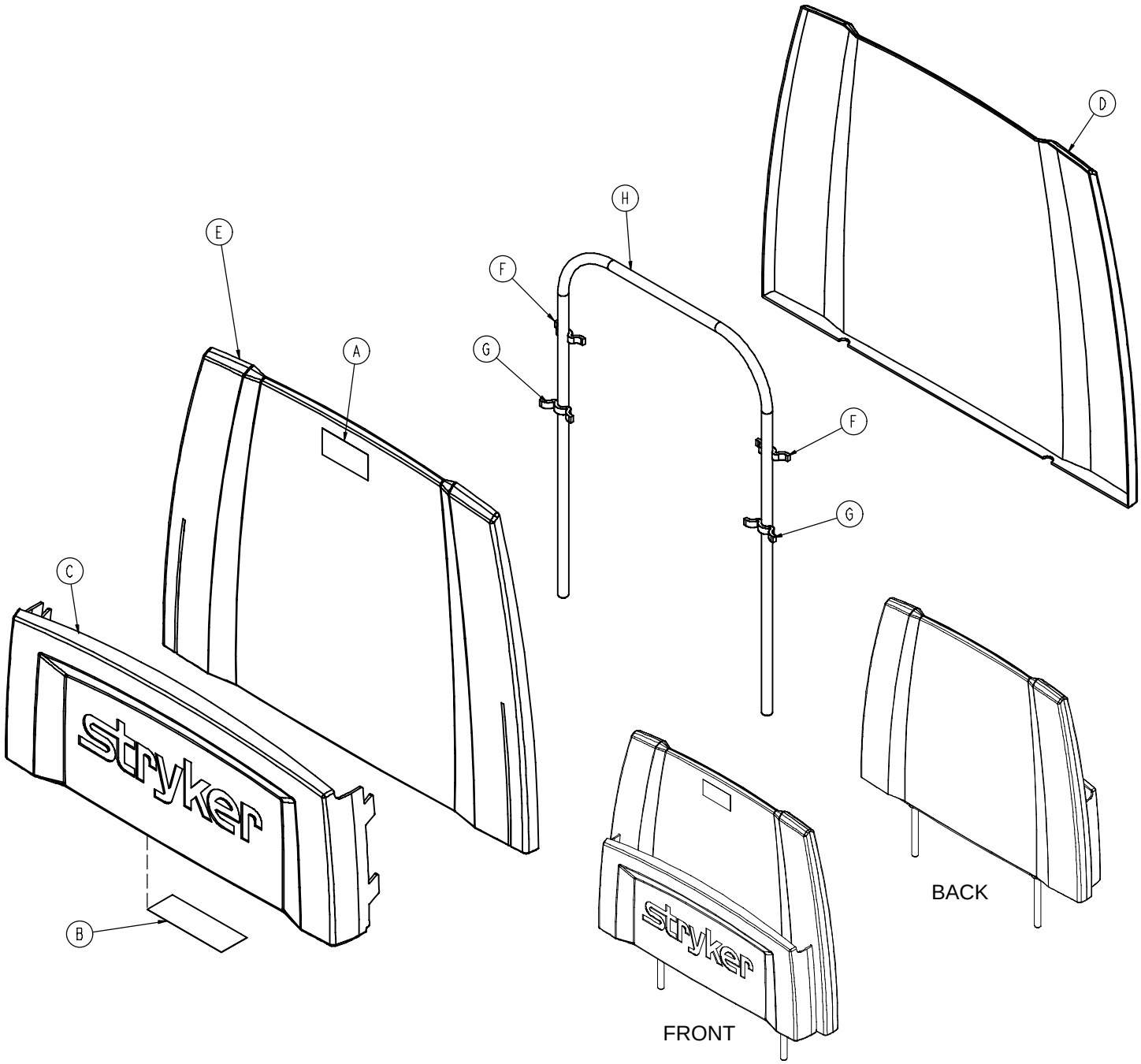
Item	Part No.	Part Name	Qty.
A	0011−003−000	Flat Washer	2
B	0004−269−000	Button Hd. Cap Screw	2
C	0024−044−000	T−Handle	1
D	0028−104−000	Retaining Ring	1
E	0390−011−012	Foam Pad	1
F	1060−001−152	Disc	1
H	1060−001−154	Split Ring	1
J	1060−001−155	Ball Post	1
K	1060−001−159	Leg Support Bar	1
L	1068−056−013	Arm Board Cover	1
M	1068−056−015	Arm Board	1
N	1068−056−016	Restraint Strap Assembly	2
P	8812−670−000	Jaw	1
R	7900−001−102	Adhesive Velcro Pile	4”

0785−045−700 Optional Serving Tray Assembly



Item	Part No.	Part Name	Qty.
A	0785−045−701	Serving Tray Label	1
B	0785−045−704	Flat Hd. Torx Screw	10
C	0785−045−705	Serving Tray Top	1
D	0785−045−706	Serving Tray Pinion	1
E	0785−045−710	Serving Tray Slider	2
F	0785−045−715	Serving Tray Cover	1
G	0785−045−403	Weight Capacity Label	1

0785−045−500 Foot Board/Chartholder Assembly



Item	Part No.	Part Name	Qty.
A	0785−045−402	Push/Pull Label	1
B	0785−045−501	Foot Board Label	1
C	0785−045−511	Chartholder	1
D	0785−045−512	Foot Board Back	1
E	0785−045−513	Foot Board Front	1
F	0785−045−514	Small Standoff	2
G	0785−045−515	Large Standoff	2
H	0946−029−010	Support Weldment	1

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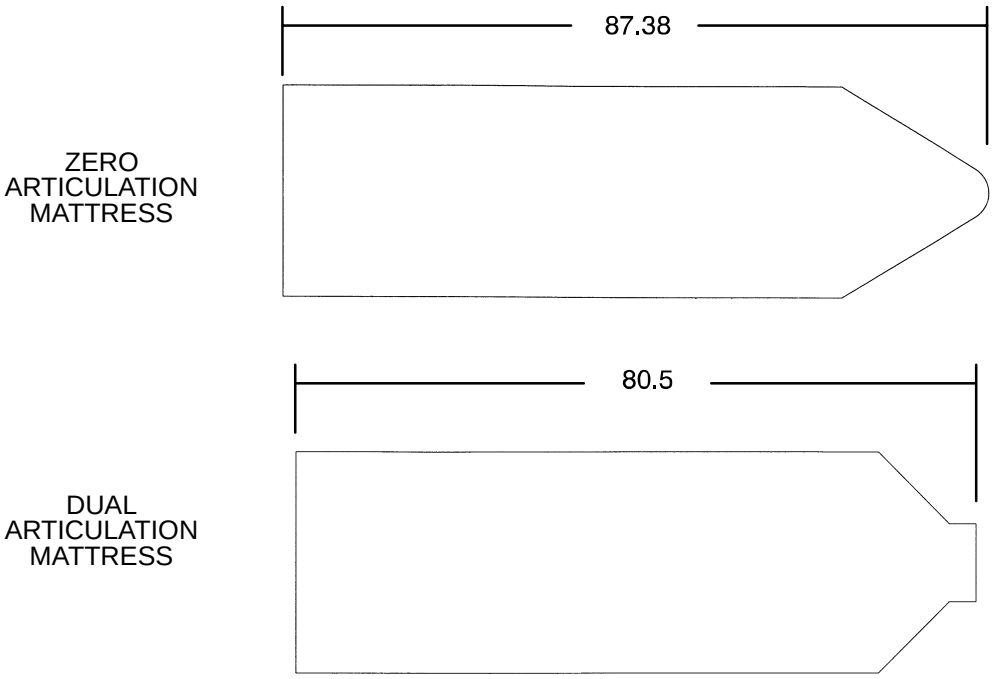
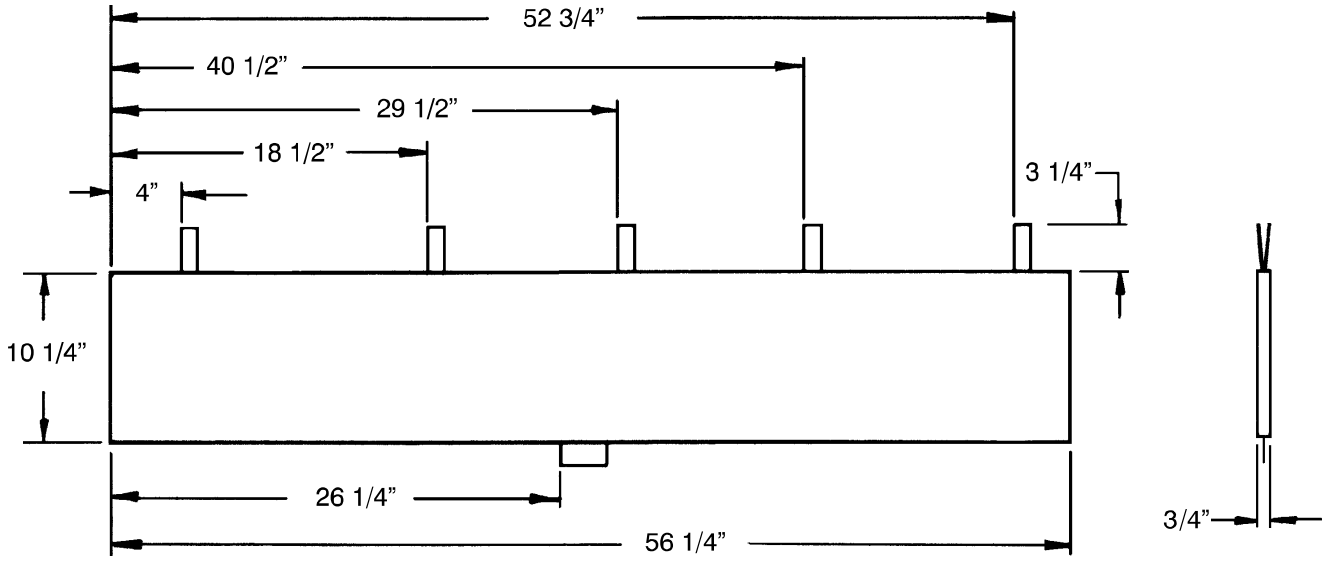
Mattresses and Siderail Pads



Mattress, 2” Thick x 26” Wide, Standard, Dual Articulation . . . . . part # 1069−026−050
Mattress, 3” Thick x 26” Wide, Standard, Dual Articulation . . . . . part # 1069−026−060
Mattress, 4” Thick x 26” Wide, Standard, Dual Articulation . . . . . part # 1069−026−090
Mattress, 3” Thick x 26” Wide, Enhanced Comfort, Dual Articulation . . . . part # 1069−026−070
Mattress, 4” Thick x 26” Wide, Enhanced Comfort, Dual Articulation . . . . part # 1069−026−080
Mattress, 3” Thick x 26” Wide, Standard, Zero Articulation . . . . . part # 1069−026−010
Mattress, 3” Thick x 26” Wide, Enhanced Comfort, Zero Articulation . . . . part # 1069−026−020
Mattress, 4” Thick x 26” Wide, Enhanced Comfort, Zero Articulation . . . . part # 1069−026−030



Siderail Pad Set . . . . . part # 1010−052−000

Warranty

Limited Warranty:

Stryker Medical Division, a division of Stryker Corporation, warrants to the original purchaser that its products should be free from defects in material and workmanship for a period of one (1) year after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to Stryker's factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgement affects the product materially and adversely shall void this warranty. Any repair of Stryker products using parts not provided or authorized by Stryker shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

Stryker Medical stretcher products are designed for a 10 year expected service life under normal use, conditions, and with appropriate periodic maintenance as described in the maintenance manual for each device. Stryker warrants to the original purchaser that the welds on its stretcher products will be free from structural defects for the expected 10 year life of the stretcher product as long as the original purchaser owns the product.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. STRYKER MAKES NO OTHER WARRANTY OR REPRESENTATION, EITHER EXPRESSED OR IMPLIED, EXCEPT AS SET FORTH HEREIN. THERE IS NO WARRANTY OF MERCHANTABILITY AND THERE ARE NO WARRANTIES OF FITNESS FOR ANY PARTICULAR PURPOSE. IN NO EVENT SHALL STRYKER BE LIABLE HEREUNDER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM OR IN ANY MANNER RELATED TO SALES OR USE OF ANY SUCH EQUIPMENT.

To Obtain Parts and Service:

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service at (800) 327−0770.

Service Contract Coverage:

Stryker has developed a comprehensive program of service contract options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated *before* the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges.

A SERVICE CONTRACT HELPS TO:

- Ensure equipment reliability
- Stabilize maintenance budgets
- Diminish downtime
- Establish documentation for JCAHO
- Increase product life
- Enhance trade−in value
- Address risk management and safety

Stryker offers the following service contract programs:

SPECIFICATIONS	GOLD	SILVER	PM* ONLY
Annually scheduled preventative maintenance	X		X
All parts,** labor, and travel	X	X	
Unlimited emergency service calls	X	X	
Priority one contact; two hour phone response	X	X	X
Most repairs will be completed within 3 business days	X	X	
JCAHO documentation	X	X	X
On−site log book w/ preventative maintenance & emergency service records	X		
Factory−trained Stryker Service Technicians	X	X	X
Stryker authorized parts	X	X	X
End of year summary	X		
Stryker will perform all service during regular business hours (9−5)	X	X	X

* Replacement parts and labor for products under PM contract will be discounted.
** Does not include any disposable items, I.V. poles (except for Stryker HD permanent poles), mattresses, or damage resulting from abuse.

Stryker Medical also offers *personalized* service contracts.

Pricing is determined by age, location, model and condition of product.

For more information on our service contracts, please call your local representative or call (800) 327−0770 (option #2).

Return Authorization:

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items.

SPECIAL, MODIFIED, OR DISCONTINUED ITEMS NOT SUBJECT TO RETURN.

Damaged Merchandise:

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. DO NOT ACCEPT DAMAGED SHIPMENTS UNLESS SUCH DAMAGE IS NOTED ON THE DELIVERY RECEIPT AT THE TIME OF RECEIPT. Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full.

Claims for any short shipment must be made within thirty (30) days of invoice.

International Warranty Clause:

This warranty reflects U.S. domestic policy. Warranty outside the U.S. may vary by country. Please contact your local Stryker Medical representative for additional information.

European Representative

Stryker EMEA RA/QA Director
Stryker France
ZAC Satolas Green Pusignan
Av. De Satolas Green
69881 MEYZIEU Cedex
France

3800 E. Centre Ave., Portage, MI 49002
(800) 327−0770
www.stryker.com

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